

# Production Worksheet

Wilcom TrueSizer

Design: E-20887 4x4

Colorway: Madeira Classic 40

Stitches: 22273

Colors: 9

Height: 3.80 in

Width: 3.48 in

Zoom: 1.41

# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 13  
Stops: 14  
Trims: 32  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 44.1 mm  
Right: 44.1 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.21 in<sup>2</sup>  
Max Stitch: 10.5 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 418.79ft  
Total bobbin: 158.65ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	766	1010	Light Grey	Madeira Classic 40
2.	4	469	1064	golden	Madeira Classic 40
3.	10	275	1172	Orange	Madeira Classic 40
4.	17	760	1045	Light Blue	Madeira Classic 40
5.	5	537	1094	Sky	Madeira Classic 40
6.	8	1002	1134	Dark blue	Madeira Classic 40
7.	3	1313	1146	Red	Madeira Classic 40
8.	9	640	1281	Marron	Madeira Classic 40
9.	17	403	1045	Light Blue	Madeira Classic 40
10.	9	456	1281	Marron	Madeira Classic 40
11.	8	1449	1134	Dark blue	Madeira Classic 40
12.	17	10494	1045	Light Blue	Madeira Classic 40
13.	4	1513	1064	golden	Madeira Classic 40
14.	13	2194	1001	Super White	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20887 5x5  
Colorway: Madeira Classic 40

Stitches: 31401  
Colors: 9  
Height: 4.80 in  
Width: 4.39 in  
Zoom: 1.12



Machine format: Tajima  
Color changes: 13  
Stops: 14  
Trims: 34  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 55.7 mm  
Right: 55.7 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 21.05 in<sup>2</sup>  
Max Stitch: 11.4 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 626.51ft  
Total bobbin: 246.25ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	1077	1010	Light Grey	Madeira Classic 40
2.	4	692	1064	golden	Madeira Classic 40
3.	10	343	1172	Orange	Madeira Classic 40
4.	17	1151	1045	Light Blue	Madeira Classic 40
5.	5	679	1094	Sky	Madeira Classic 40
6.	8	1259	1134	Dark blue	Madeira Classic 40
7.	3	1839	1146	Red	Madeira Classic 40
8.	9	814	1281	Marron	Madeira Classic 40
9.	17	525	1045	Light Blue	Madeira Classic 40
10.	9	577	1281	Marron	Madeira Classic 40
11.	8	1940	1134	Dark blue	Madeira Classic 40
12.	17	15905	1045	Light Blue	Madeira Classic 40
13.	4	1920	1064	golden	Madeira Classic 40
14.	13	2678	1001	Super White	Madeira Classic 40





# Production Worksheet

Wilcom TrueSizer  
 Design: E-20887 6x6  
 Colorway: Madeira Classic 40

Stitches: 42785  
 Colors: 9  
 Height: 5.84 in  
 Width: 5.35 in  
 Zoom: 0.92



Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 34  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 67.9 mm  
 Right: 67.9 mm  
 Up: 74.2 mm  
 Down: 74.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 31.24 in<sup>2</sup>  
 Max Stitch: 7.0 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 893.32ft  
 Total bobbin: 360.09ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	1465	1010	Light Grey	Madeira Classic 40
2.	4	978	1064	golden	Madeira Classic 40
3.	10	420	1172	Orange	Madeira Classic 40
4.	17	1617	1045	Light Blue	Madeira Classic 40
5.	5	880	1094	Sky	Madeira Classic 40
6.	8	1553	1134	Dark blue	Madeira Classic 40
7.	3	2500	1146	Red	Madeira Classic 40
8.	9	992	1281	Marron	Madeira Classic 40
9.	17	667	1045	Light Blue	Madeira Classic 40
10.	9	719	1281	Marron	Madeira Classic 40
11.	8	2539	1134	Dark blue	Madeira Classic 40
12.	17	22811	1045	Light Blue	Madeira Classic 40
13.	4	2387	1064	golden	Madeira Classic 40
14.	13	3255	1001	Super White	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-20887 8x8  
 Colorway: Madeira Classic 40

Stitches: 68899  
 Colors: 9  
 Height: 7.80 in  
 Width: 7.16 in  
 Zoom: 0.68



Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 38  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 90.9 mm  
 Right: 90.9 mm  
 Up: 99.1 mm  
 Down: 99.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 55.81 in<sup>2</sup>  
 Max Stitch: 8.9 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 1526.39ft  
 Total bobbin: 633.70ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	2333	1010	Light Grey	Madeira Classic 40
2.	4	1628	1064	golden	Madeira Classic 40
3.	10	612	1172	Orange	Madeira Classic 40
4.	17	2716	1045	Light Blue	Madeira Classic 40
5.	5	1317	1094	Sky	Madeira Classic 40
6.	8	2215	1134	Dark blue	Madeira Classic 40
7.	3	3981	1146	Red	Madeira Classic 40
8.	9	1412	1281	Marron	Madeira Classic 40
9.	17	987	1045	Light Blue	Madeira Classic 40
10.	9	1059	1281	Marron	Madeira Classic 40
11.	8	3859	1134	Dark blue	Madeira Classic 40
12.	17	39078	1045	Light Blue	Madeira Classic 40
13.	4	3261	1064	golden	Madeira Classic 40
14.	13	4439	1001	Super White	Madeira Classic 40