

Production Worksheet

Wilcom TrueSizer
Design: E-20370 4x4
Colorway: Madeira Classic 40

Stitches: 28047
Colors: 3
Height: 3.80 in
Width: 3.80 in
Zoom: 1.31



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.46 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 550.14ft
Total bobbin: 216.17ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		9116	1066 Fune / Sand	Madeira Classic 40
2.	13		4873	1001 Super White	Madeira Classic 40
3.	3		14056	1146 Red	Madeira Classic 40

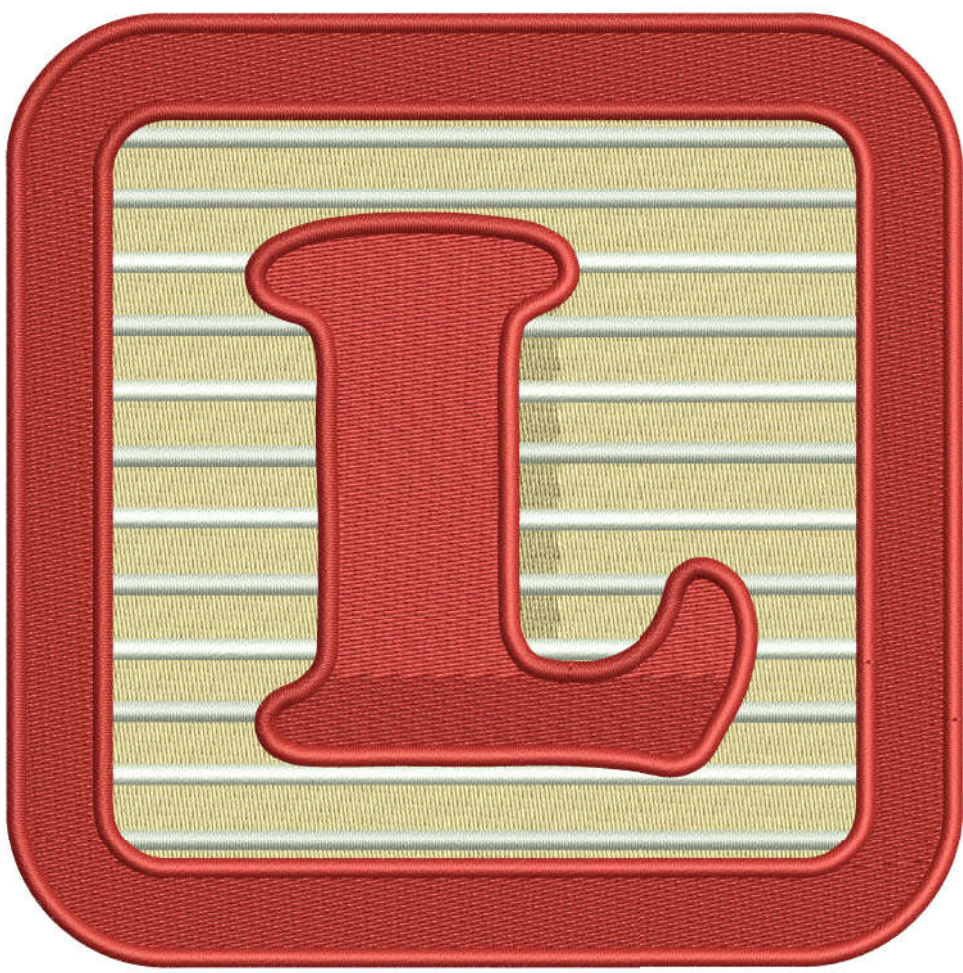
Production Worksheet

Wilcom TrueSizer
Design: E-20370 5x5
Colorway: Madeira Classic 40

Stitches: 40396
Colors: 3
Height: 4.80 in
Width: 4.80 in
Zoom: 1.04



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.03 in²
Max Stitch: 7.5 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 836.32ft
Total bobbin: 337.74ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		14140	1066 Fune / Sand	Madeira Classic 40
2.	13		6226	1001 Super White	Madeira Classic 40
3.	3		20028	1146 Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20370 6x6
Colorway: Madeira Classic 40

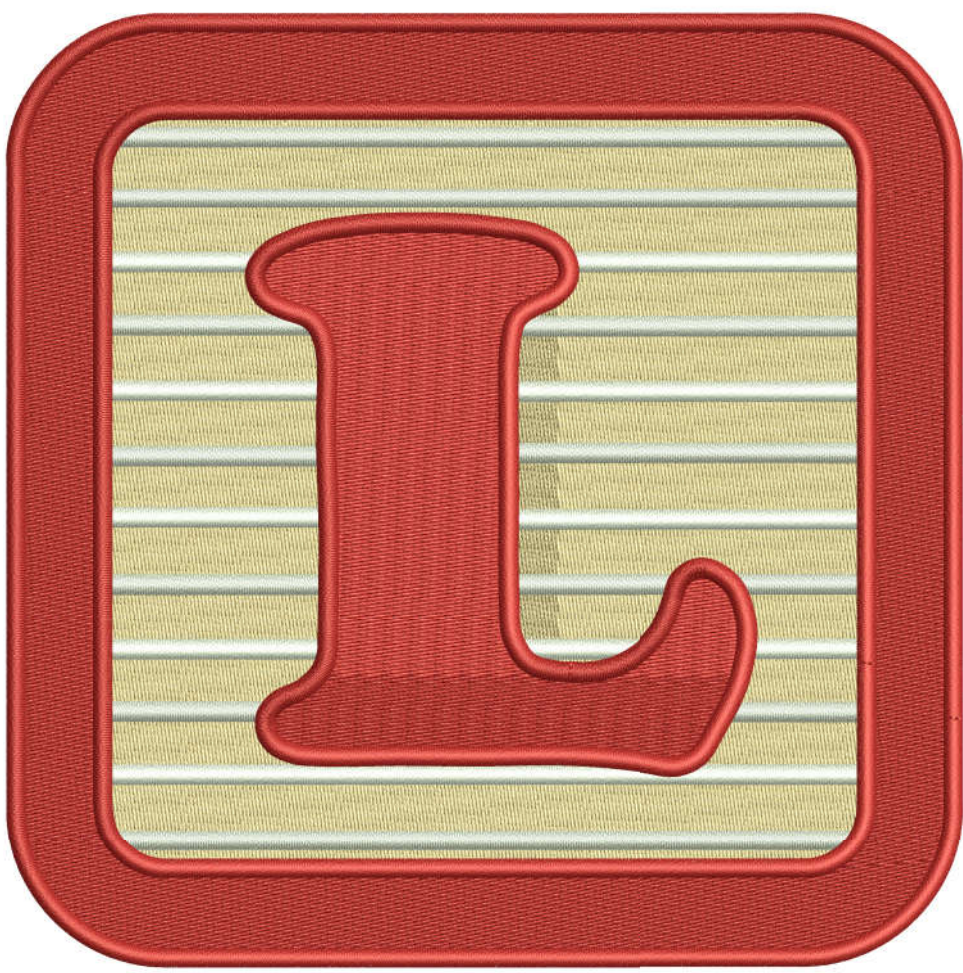
Stitches: 55063
Colors: 3
Height: 5.80 in
Width: 5.80 in
Zoom: 0.86



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.59 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1188.15ft
Total bobbin: 489.20ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		20135	1066 Fune / Sand	Madeira Classic 40
2.	13		7769	1001 Super White	Madeira Classic 40
3.	3		27157	1146 Red	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20370 8x8
Colorway: Madeira Classic 40

Stitches: 90893
Colors: 3
Height: 7.80 in
Width: 7.80 in
Zoom: 0.64



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 60.81 in²
Max Stitch: 8.1 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 2083.54ft
Total bobbin: 880.49ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		35488	1066 Fune / Sand	Madeira Classic 40
2.	13		11010	1001 Super White	Madeira Classic 40
3.	3		44393	1146 Red	Madeira Classic 40