

# Production Worksheet

Wilcom TrueSizer  
Design: E-20526 4x4  
Colorway: Madeira Classic 40

Stitches: 9155  
Colors: 1  
Height: 3.06 in  
Width: 3.80 in  
Zoom: 1.30



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.2 mm  
Right: 48.2 mm  
Up: 38.8 mm  
Down: 38.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 11.61 in<sup>2</sup>  
Max Stitch: 7.2 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 162.60ft  
Total bobbin: 60.37ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9153	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20526 5x5  
Colorway: Madeira Classic 40

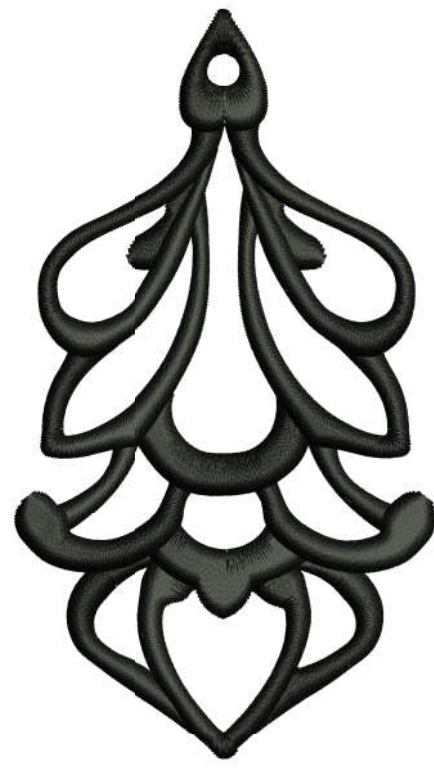
Stitches: 12193  
Colors: 1  
Height: 3.87 in  
Width: 4.80 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 49.1 mm  
Down: 49.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 18.55 in<sup>2</sup>  
Max Stitch: 8.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 242.46ft  
Total bobbin: 95.88ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	12191	1000 Emerald Black	Madeira Classic 40



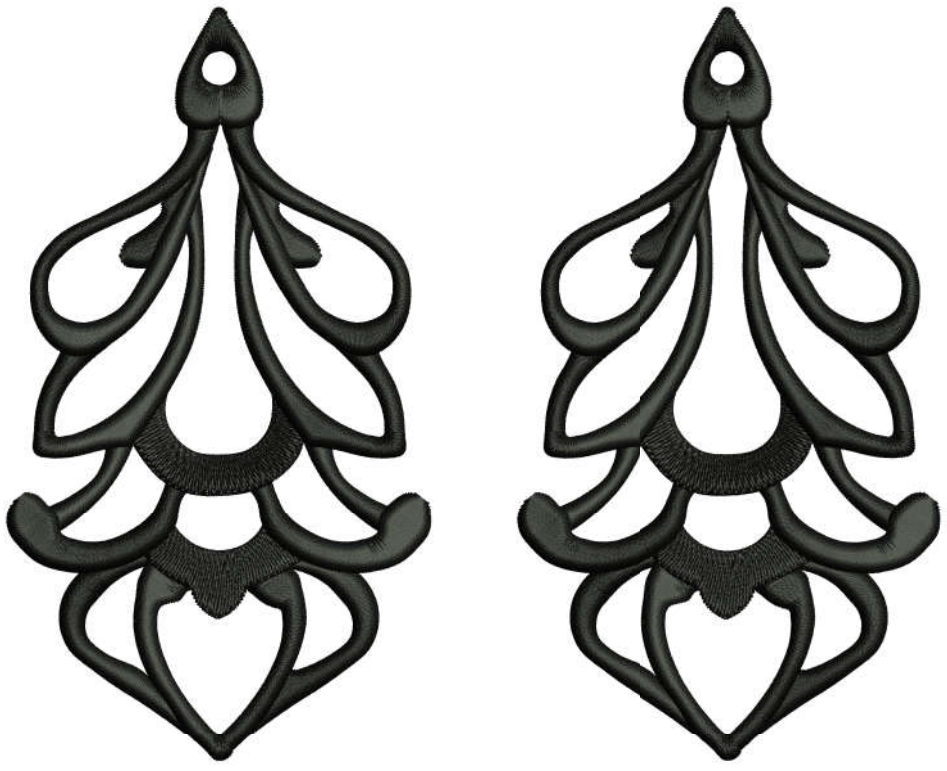
# Production Worksheet

Wilcom TrueSizer  
Design: E-20526 6x6  
Colorway: Madeira Classic 40

Stitches: 16471  
Colors: 1  
Height: 4.71 in  
Width: 5.80 in  
Zoom: 0.83



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 59.8 mm  
Down: 59.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 27.31 in<sup>2</sup>  
Max Stitch: 7.4 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 336.45ft  
Total bobbin: 134.94ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	16469	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20526 8x8  
Colorway: Madeira Classic 40

Stitches: 34732  
Colors: 1  
Height: 6.35 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 80.7 mm  
Down: 80.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 49.56 in<sup>2</sup>  
Max Stitch: 8.0 mm  
Min Stitch: 0.2 mm  
Max jump: 6.9 mm  
Total Thread: 573.99ft  
Total bobbin: 204.70ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	34730	1000 Emerald Black	Madeira Classic 40

