

Production Worksheet

Wilcom TrueSizer

Design: E-20869 4x4

Colorway: Madeira Classic 40

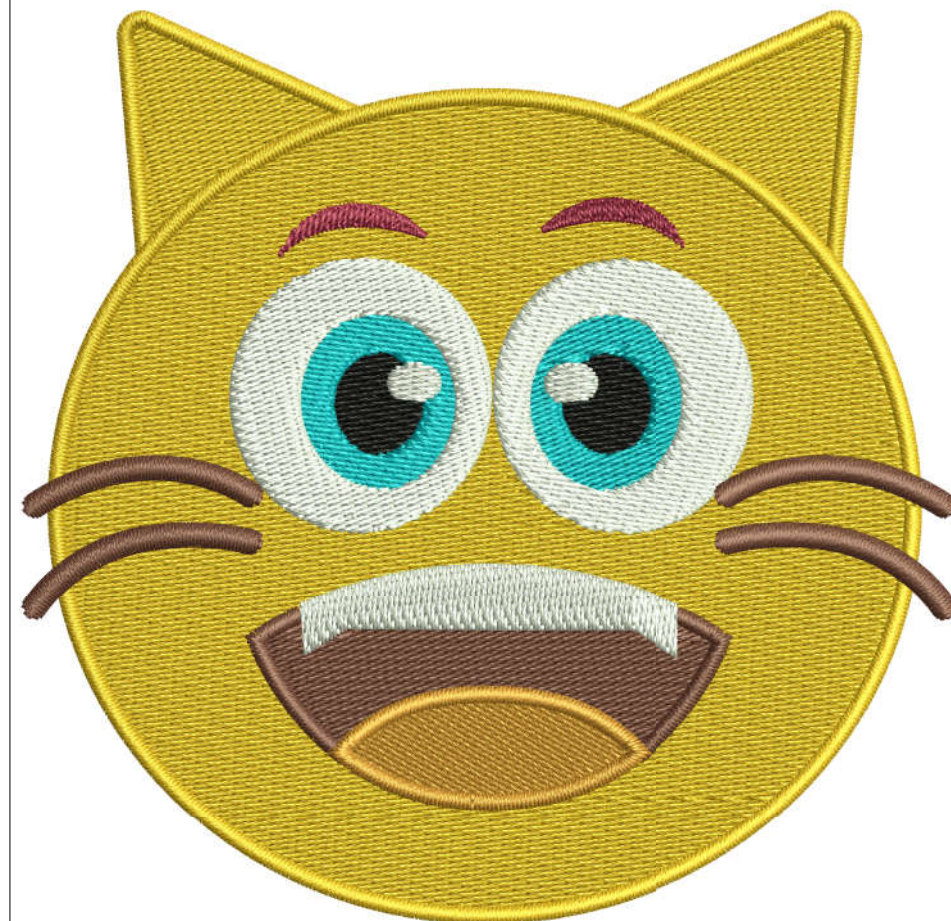
Stitches: 20419
Colors: 7
Height: 3.74 in
Width: 3.81 in
Zoom: 1.27

DigitEMB
www.digitemb.com

Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 18
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 47.4 mm
Down: 47.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.22 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 391.35ft
Total bobbin: 150.76ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	12174	1064	golden	Madeira Classic 40
2.	14	579	1000	Emerald Black	Madeira Classic 40
3.	5	1440	1094	Sky	Madeira Classic 40
4.	13	2114	1001	Super White	Madeira Classic 40
5.	24	2155	1158	Drak Brown	Madeira Classic 40
6.	10	975	1172	Orange	Madeira Classic 40
7.	13	632	1001	Super White	Madeira Classic 40
8.	9	348	1281	Marron	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-20869 5x5

Colorway: Madeira Classic 40

Stitches: 29453

Colors: 7

Height: 4.70 in

Width: 4.80 in

Zoom: 1.01

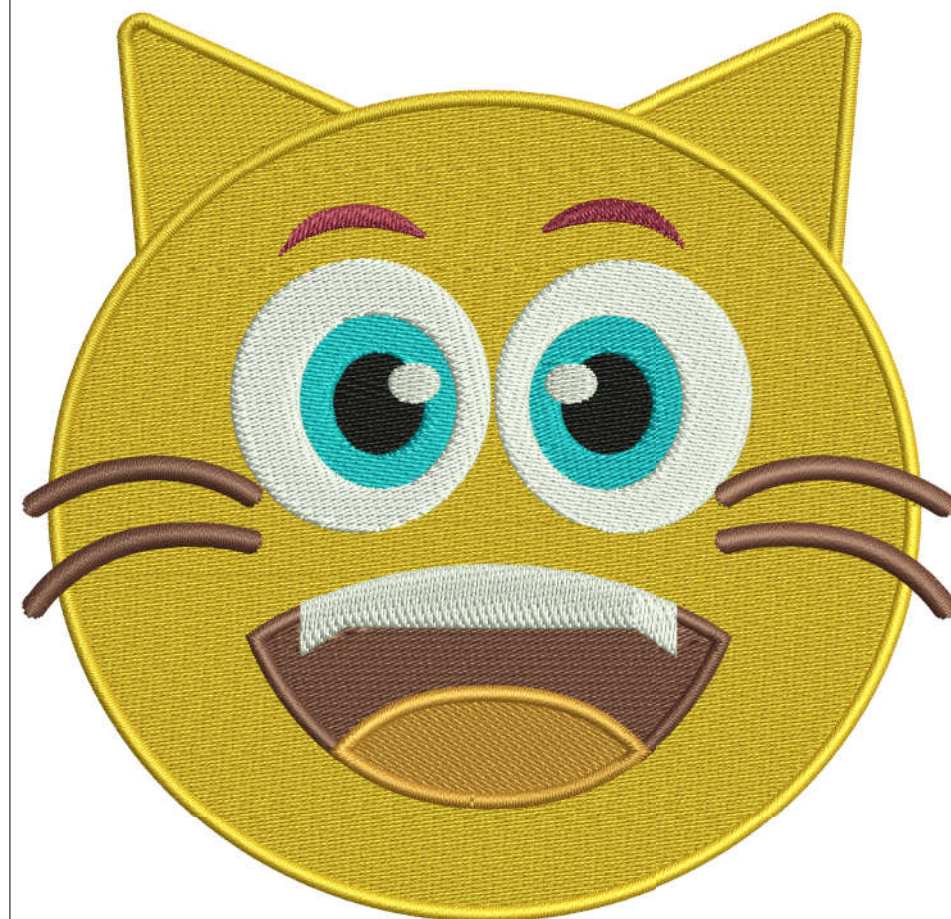
DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 18
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 59.6 mm
Down: 59.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.56 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 590.66ft
Total bobbin: 233.75ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	17909	1064	golden	Madeira Classic 40
2.	14	815	1000	Emerald Black	Madeira Classic 40
3.	5	2041	1094	Sky	Madeira Classic 40
4.	13	2994	1001	Super White	Madeira Classic 40
5.	24	2984	1158	Drak Brown	Madeira Classic 40
6.	10	1378	1172	Orange	Madeira Classic 40
7.	13	885	1001	Super White	Madeira Classic 40
8.	9	445	1281	Marron	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-20869 6x6

Colorway: Madeira Classic 40

Stitches: 40038

Colors: 7

Height: 5.66 in

Width: 5.80 in

Zoom: 0.84

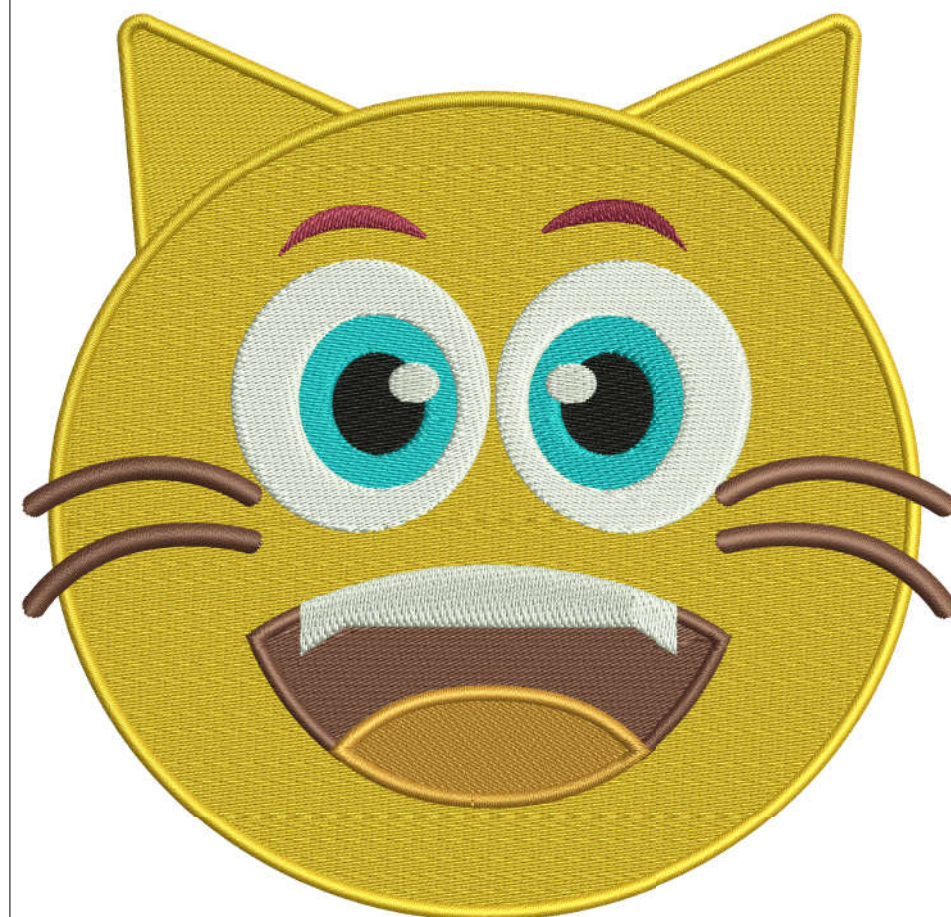
DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 18
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 71.8 mm
Down: 71.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 32.83 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 832.27ft
Total bobbin: 335.76ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	24702	1064	golden	Madeira Classic 40
2.	14	1094	1000	Emerald Black	Madeira Classic 40
3.	5	2745	1094	Sky	Madeira Classic 40
4.	13	4076	1001	Super White	Madeira Classic 40
5.	24	3886	1158	Drak Brown	Madeira Classic 40
6.	10	1809	1172	Orange	Madeira Classic 40
7.	13	1185	1001	Super White	Madeira Classic 40
8.	9	539	1281	Marron	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20869 8x8
Colorway: Madeira Classic 40

Stitches: 66136
Colors: 7
Height: 7.58 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 18
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 96.2 mm
Down: 96.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 59.09 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1441.36ft
Total bobbin: 595.22ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	41457	1064 golden	Madeira Classic 40
2.	14	■	1762	1000 Emerald Black	Madeira Classic 40
3.	5	■	4408	1094 Sky	Madeira Classic 40
4.	13	□	6624	1001 Super White	Madeira Classic 40
5.	24	■	6264	1158 Drak Brown	Madeira Classic 40
6.	10	■	2910	1172 Orange	Madeira Classic 40
7.	13	□	1929	1001 Super White	Madeira Classic 40
8.	9	■	780	1281 Marron	Madeira Classic 40