

Production Worksheet

Wilcom TrueSizer
Design: E-20874 4x4
Colorway: Madeira Classic 40

Stitches: 22772
Colors: 6
Height: 3.84 in
Width: 3.82 in
Zoom: 1.27



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.5 mm
Right: 48.5 mm
Up: 48.7 mm
Down: 48.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.64 in²
Max Stitch: 6.8 mm
Min Stitch: 0.4 mm
Max jump: 6.8 mm
Total Thread: 439.84ft
Total bobbin: 170.55ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	10885	1064	golden	Madeira Classic 40
2.	14	736	1000	Emerald Black	Madeira Classic 40
3.	5	1850	1094	Sky	Madeira Classic 40
4.	13	2726	1001	Super White	Madeira Classic 40
5.	24	4740	1158	Drak Brown	Madeira Classic 40
6.	13	1428	1001	Super White	Madeira Classic 40
7.	9	405	1281	Marron	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20874 5x5
Colorway: Madeira Classic 40

Stitches: 33049
Colors: 6
Height: 4.84 in
Width: 4.82 in
Zoom: 1.01



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 15
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.2 mm
Right: 61.2 mm
Up: 61.4 mm
Down: 61.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.29 in²
Max Stitch: 6.9 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 670.72ft
Total bobbin: 267.40ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	16181	1064	golden	Madeira Classic 40
2.	14	1048	1000	Emerald Black	Madeira Classic 40
3.	5	2673	1094	Sky	Madeira Classic 40
4.	13	3977	1001	Super White	Madeira Classic 40
5.	24	6610	1158	Drak Brown	Madeira Classic 40
6.	13	2037	1001	Super White	Madeira Classic 40
7.	9	521	1281	Marron	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20874 6x6
Colorway: Madeira Classic 40

Stitches: 45944
Colors: 6
Height: 5.89 in
Width: 5.90 in
Zoom: 0.82



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 15
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 74.9 mm
Right: 74.9 mm
Up: 74.9 mm
Down: 74.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 34.77 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 968.36ft
Total bobbin: 393.64ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	22950	1064 golden	Madeira Classic 40
2.	14	■	1483	1000 Emerald Black	Madeira Classic 40
3.	5	■	3688	1094 Sky	Madeira Classic 40
4.	13	□	5518	1001 Super White	Madeira Classic 40
5.	24	■	8867	1158 Drak Brown	Madeira Classic 40
6.	13	□	2772	1001 Super White	Madeira Classic 40
7.	9	■	664	1281 Marron	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20874 8x8
Colorway: Madeira Classic 40

Stitches: 74811
Colors: 6
Height: 7.84 in
Width: 7.82 in
Zoom: 0.62



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 15
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.3 mm
Right: 99.3 mm
Up: 99.5 mm
Down: 99.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 61.24 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1653.14ft
Total bobbin: 687.18ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	37943	1064	golden	Madeira Classic 40
2.	14	2388	1000	Emerald Black	Madeira Classic 40
3.	5	5986	1094	Sky	Madeira Classic 40
4.	13	9050	1001	Super White	Madeira Classic 40
5.	24	14073	1158	Drak Brown	Madeira Classic 40
6.	13	4415	1001	Super White	Madeira Classic 40
7.	9	954	1281	Marron	Madeira Classic 40