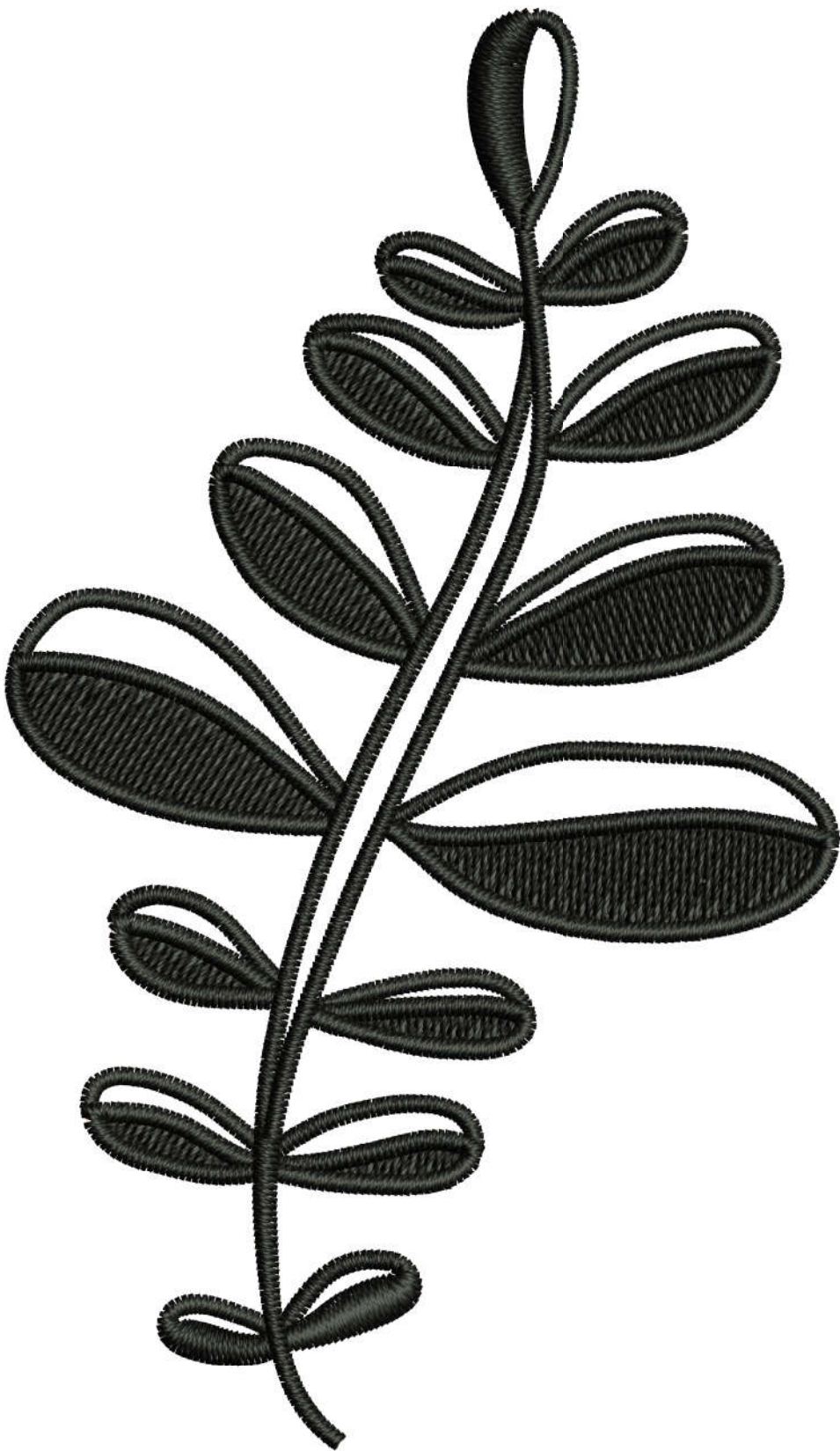


# Production Worksheet

Wilcom TrueSizer  
Design: E-20997 4x4  
Colorway: Madeira Classic 40

Stitches: 7997  
Colors: 1  
Height: 3.81 in  
Width: 2.20 in  
Zoom: 2.24



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 27.9 mm  
Right: 27.9 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 8.37 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.2 mm  
Max jump: 6.8 mm  
Total Thread: 110.65ft  
Total bobbin: 34.09ft

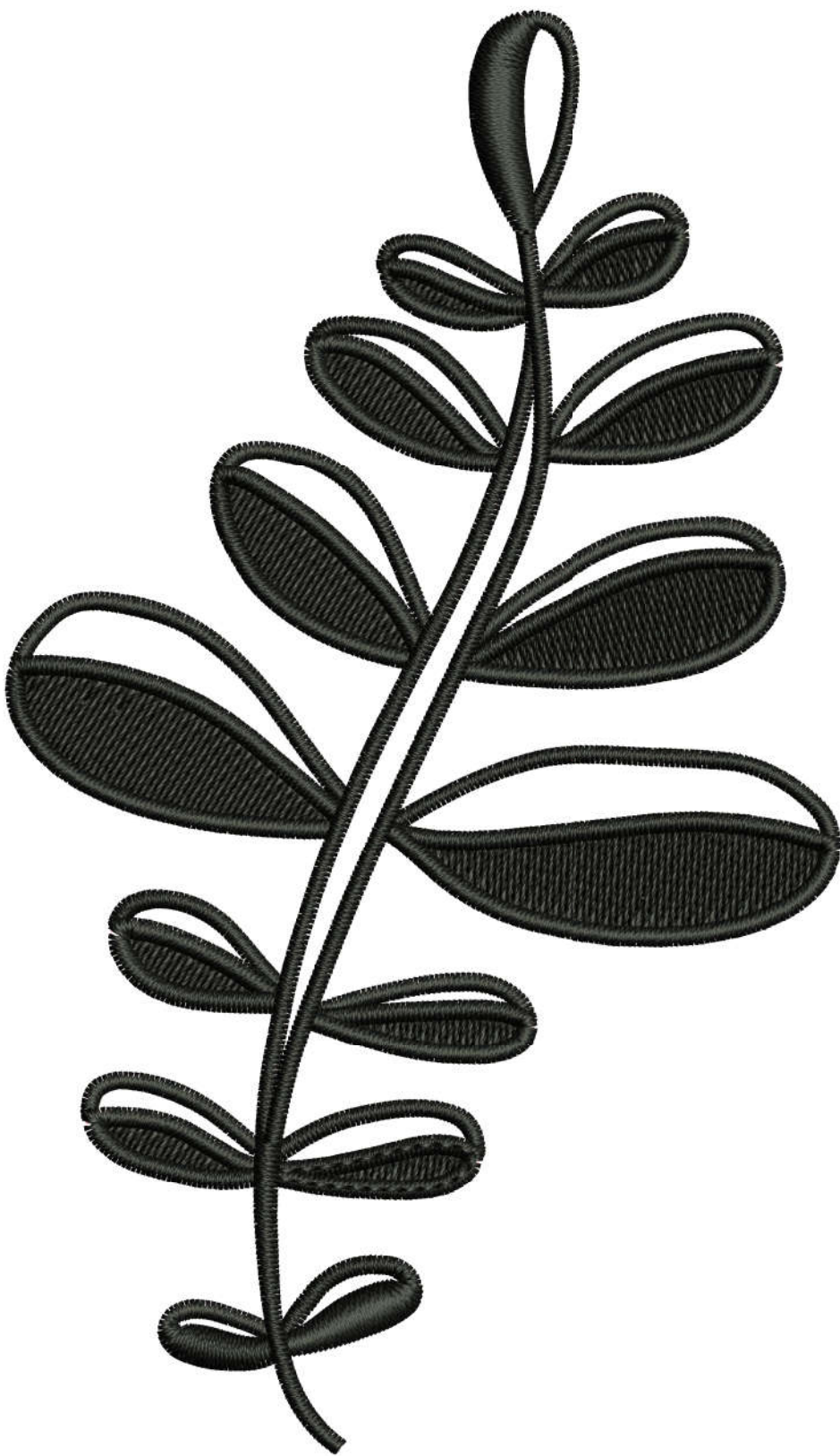
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7995	1000 Emerald Black	Madreira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20997 5x5  
Colorway: Madeira Classic 40

Stitches: 10475  
Colors: 1  
Height: 4.80 in  
Width: 2.77 in  
Zoom: 1.75



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 35.2 mm  
Right: 35.2 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.31 in<sup>2</sup>  
Max Stitch: 6.4 mm  
Min Stitch: 0.3 mm  
Max jump: 6.4 mm  
Total Thread: 157.20ft  
Total bobbin: 52.03ft

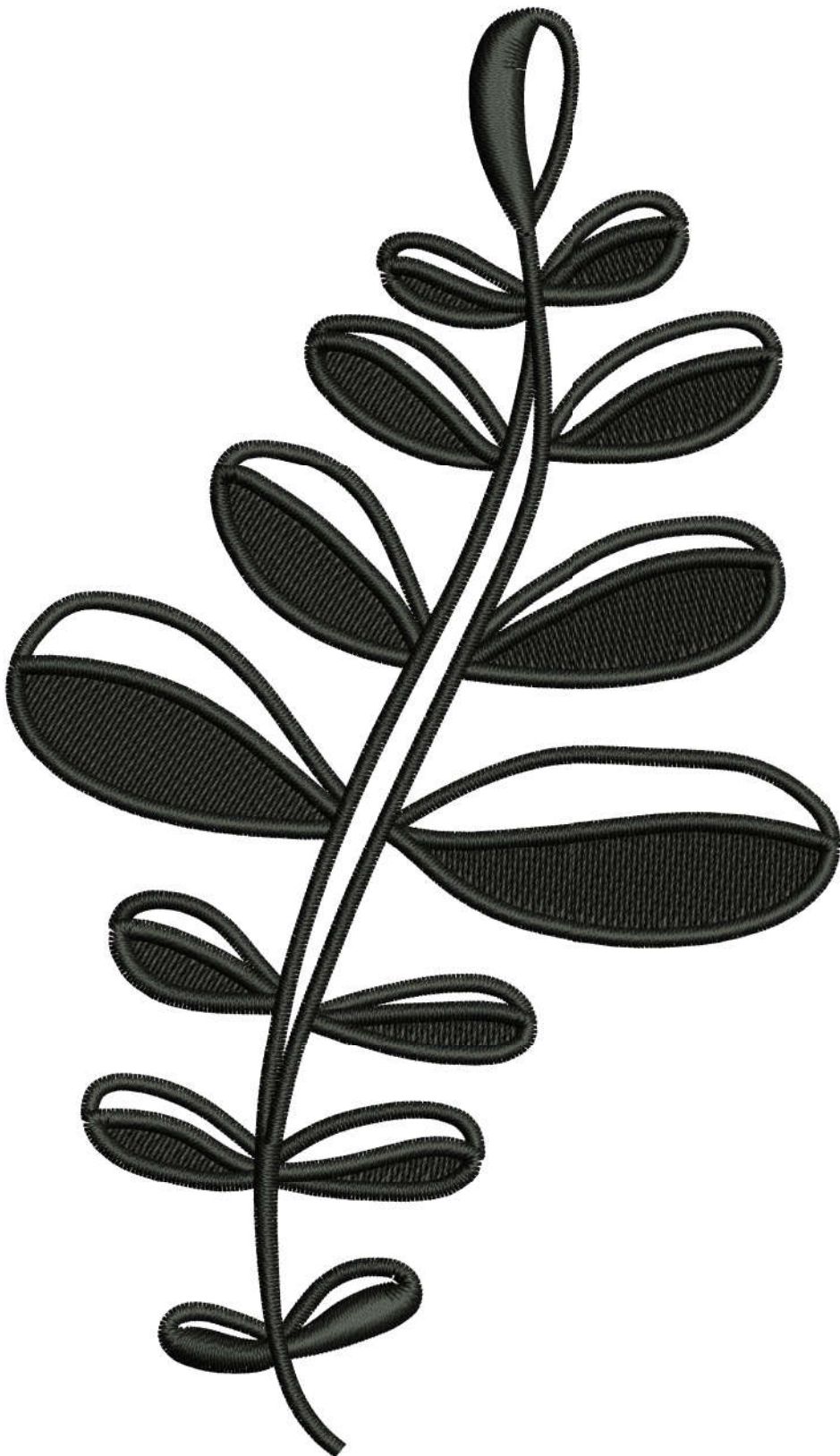
### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10473	1000 Emerald Black	Madreia Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20997 6x6  
Colorway: Madeira Classic 40

Stitches: 13152  
Colors: 1  
Height: 5.80 in  
Width: 3.34 in  
Zoom: 1.45



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 42.4 mm  
Right: 42.4 mm  
Up: 73.7 mm  
Down: 73.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 19.37 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 211.70ft  
Total bobbin: 73.92ft

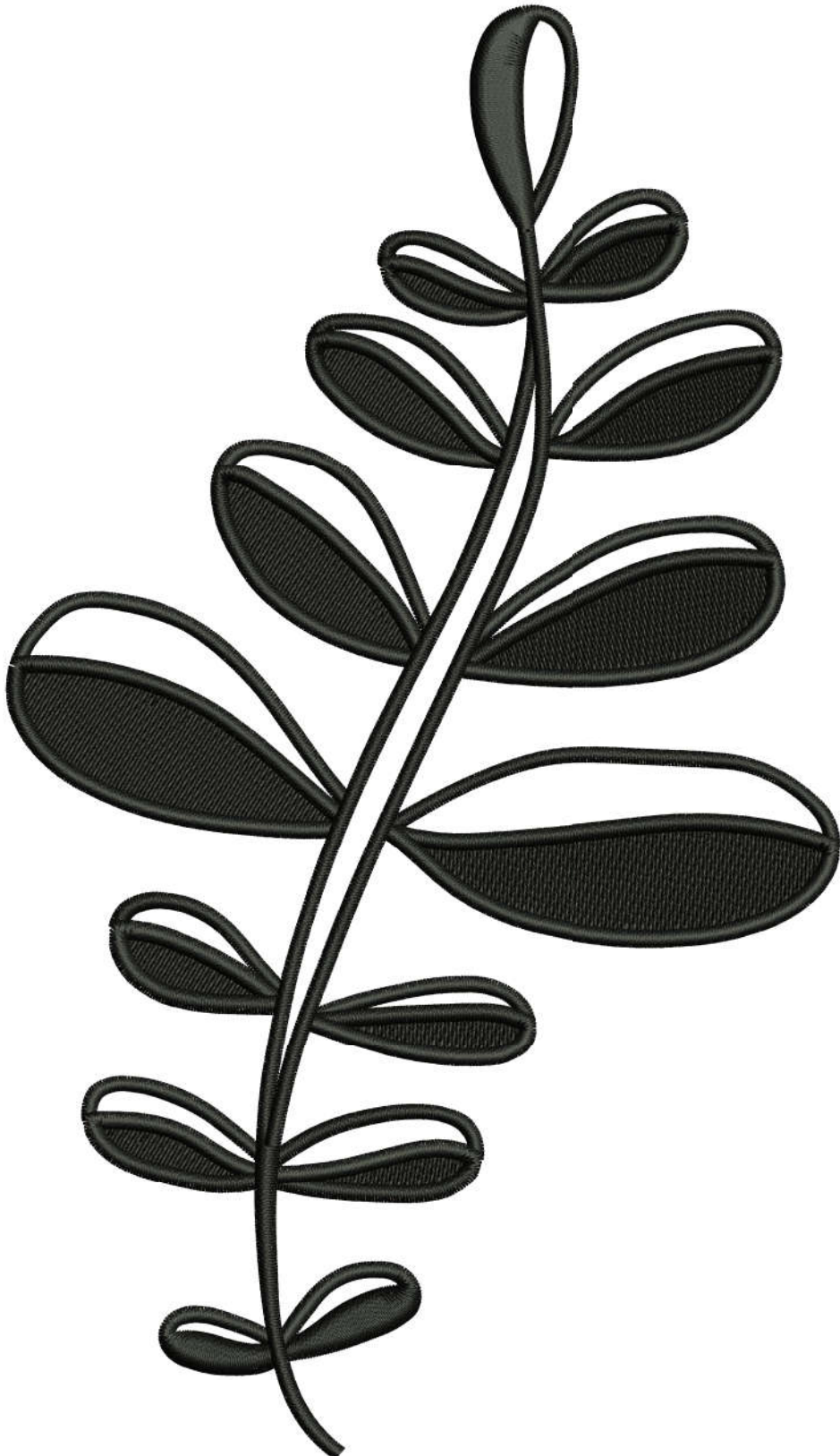
### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	13150	1000 Emerald Black	Madreia Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20997 8x8  
Colorway: Madeira Classic 40

Stitches: 19333  
Colors: 1  
Height: 7.80 in  
Width: 4.47 in  
Zoom: 1.08



Machine format: Tajima  
 Color changes: 0  
 Stops: 1  
 Trims: 1  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 56.7 mm  
 Right: 56.7 mm  
 Up: 99.1 mm  
 Down: 99.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 34.85 in<sup>2</sup>  
 Max Stitch: 7.3 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 341.71ft  
 Total bobbin: 126.93ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	19331	1000 Emerald Black	Madreia Classic 40