

# Production Worksheet

Wilcom TrueSizer  
Design: E-20644 4x4  
Colorway: Madeira Classic 40

Stitches: 12088  
Colors: 1  
Height: 3.24 in  
Width: 3.80 in  
Zoom: 1.27



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 41.1 mm  
Down: 41.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.32 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 253.73ft  
Total bobbin: 102.96ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	12086	1000 Emerald Black	Madeira Classic 40

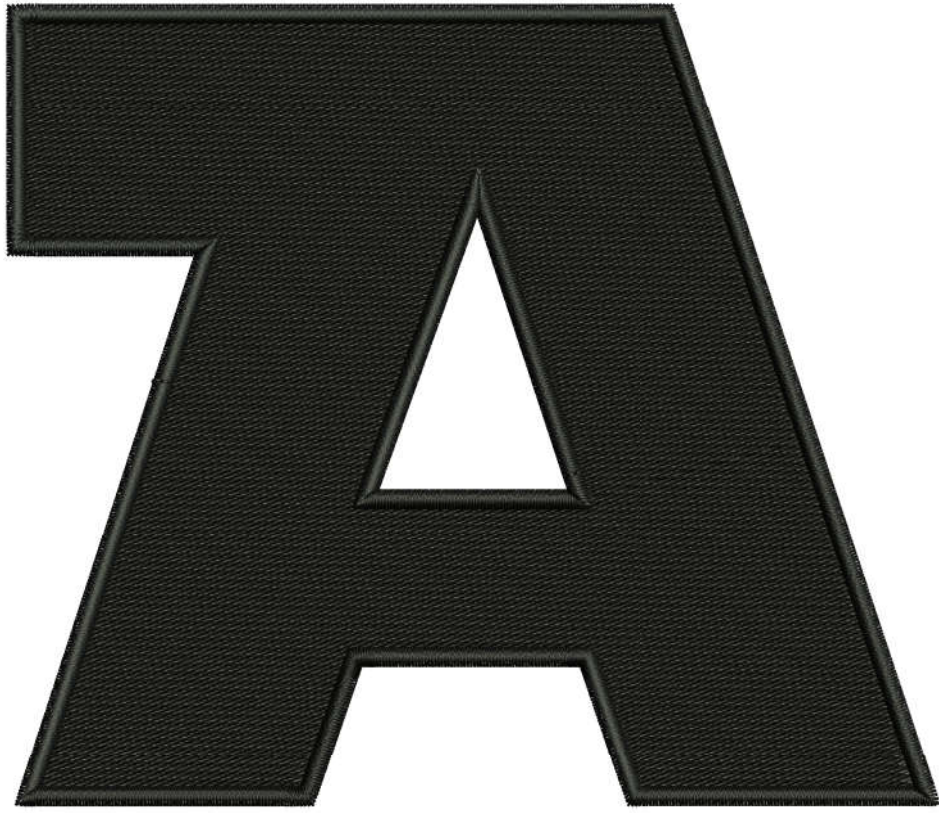
# Production Worksheet

Wilcom TrueSizer  
Design: E-20644 5x5  
Colorway: Madeira Classic 40

Stitches: 18262  
Colors: 1  
Height: 4.15 in  
Width: 4.80 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 52.7 mm  
Down: 52.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 19.92 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.4 mm  
Max jump: 6.5 mm  
Total Thread: 397.48ft  
Total bobbin: 164.14ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	18260	1000 Emerald Black	Madeira Classic 40

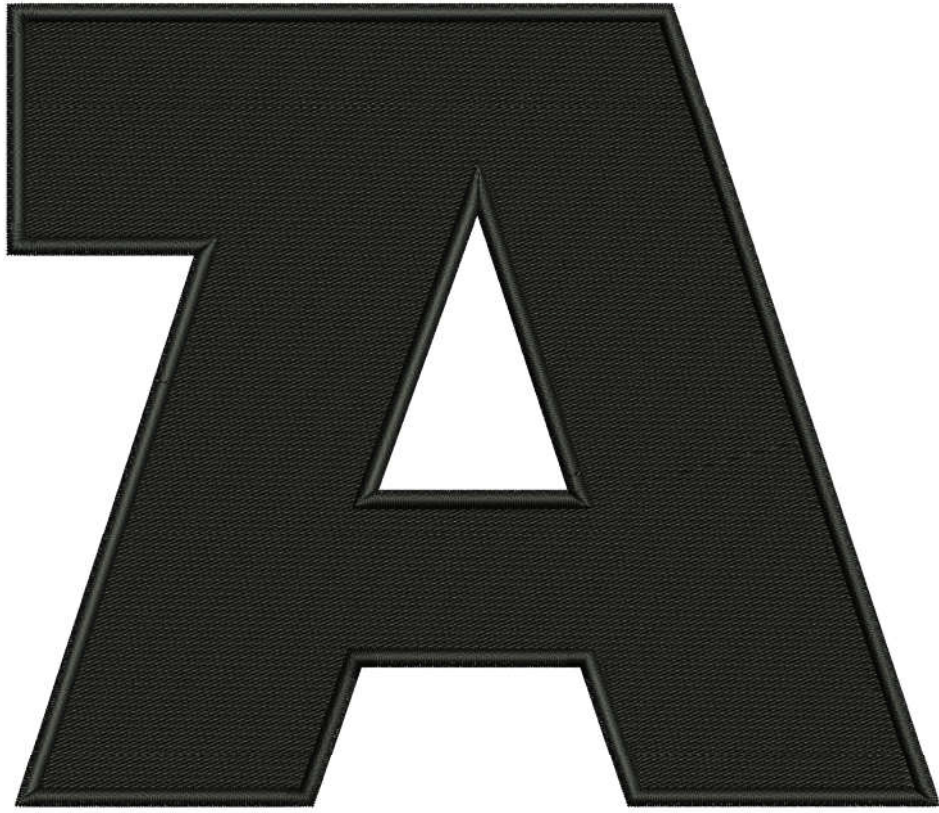
**Production Worksheet**

Wilcom TrueSizer  
Design: E-20644 6x6  
Colorway: Madeira Classic 40

Stitches: 25510  
Colors: 1  
Height: 5.02 in  
Width: 5.80 in  
Zoom: 0.83



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 63.7 mm  
Down: 63.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 29.12 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 570.08ft  
Total bobbin: 238.25ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	25508	1000 Emerald Black	Madeira Classic 40

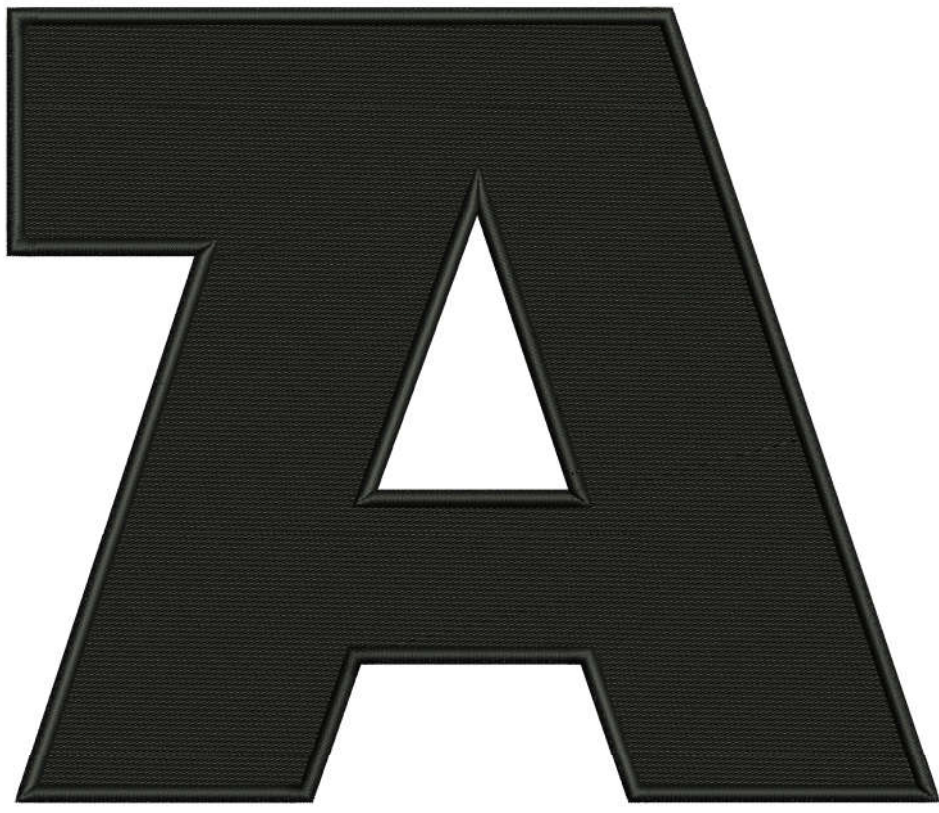
# Production Worksheet

Wilcom TrueSizer  
Design: E-20644 8x8  
Colorway: Madeira Classic 40

Stitches: 43223  
Colors: 1  
Height: 6.68 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 84.8 mm  
Down: 84.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 52.12 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 1002.28ft  
Total bobbin: 425.49ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	43221	1000 Emerald Black	Madeira Classic 40