

Production Worksheet

Wilcom TrueSizer
Design: E-20646 4x4
Colorway: Madeira Classic 40

Stitches: 12559
Colors: 1
Height: 3.74 in
Width: 3.80 in
Zoom: 1.28



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 47.5 mm
Down: 47.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.19 in²
Max Stitch: 6.6 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 269.72ft
Total bobbin: 110.61ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	12557	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20646 5x5
Colorway: Madeira Classic 40

Stitches: 18947
Colors: 1
Height: 4.69 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 59.5 mm
Down: 59.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.49 in²
Max Stitch: 6.5 mm
Min Stitch: 0.4 mm
Max jump: 6.8 mm
Total Thread: 417.96ft
Total bobbin: 173.62ft

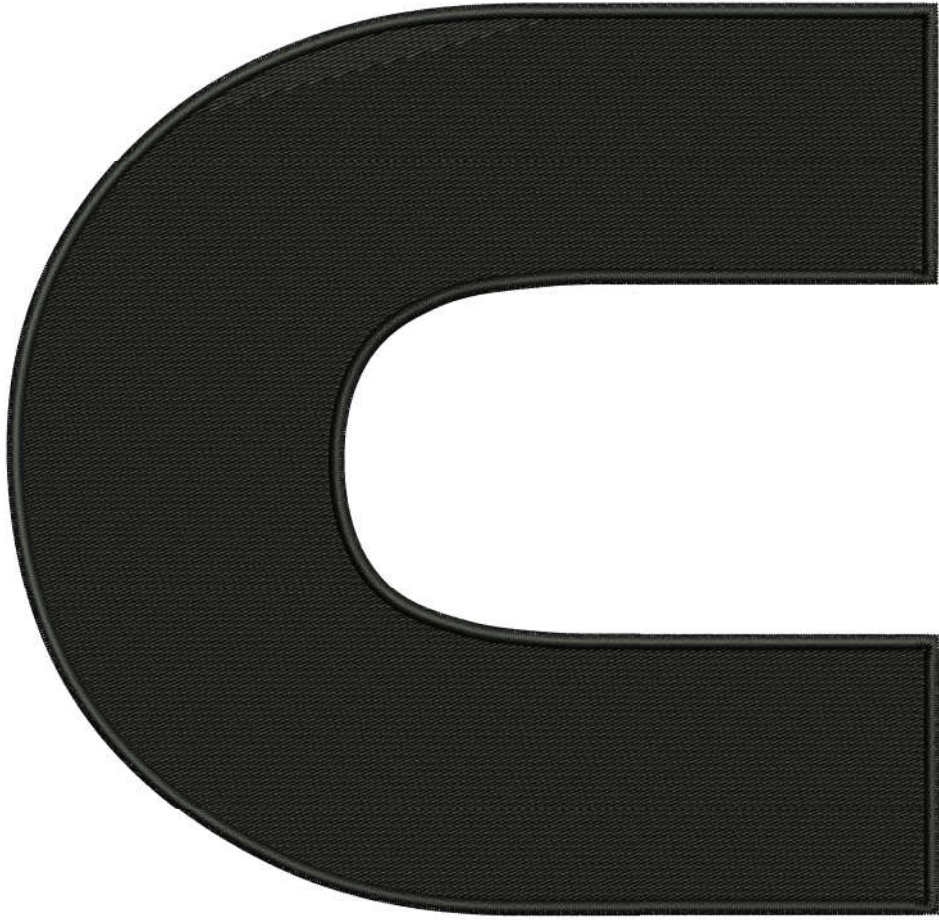
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	18945	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20646 6x6
Colorway: Madeira Classic 40

Stitches: 27358
Colors: 1
Height: 5.69 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 72.2 mm
Down: 72.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 32.96 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 611.82ft
Total bobbin: 255.79ft

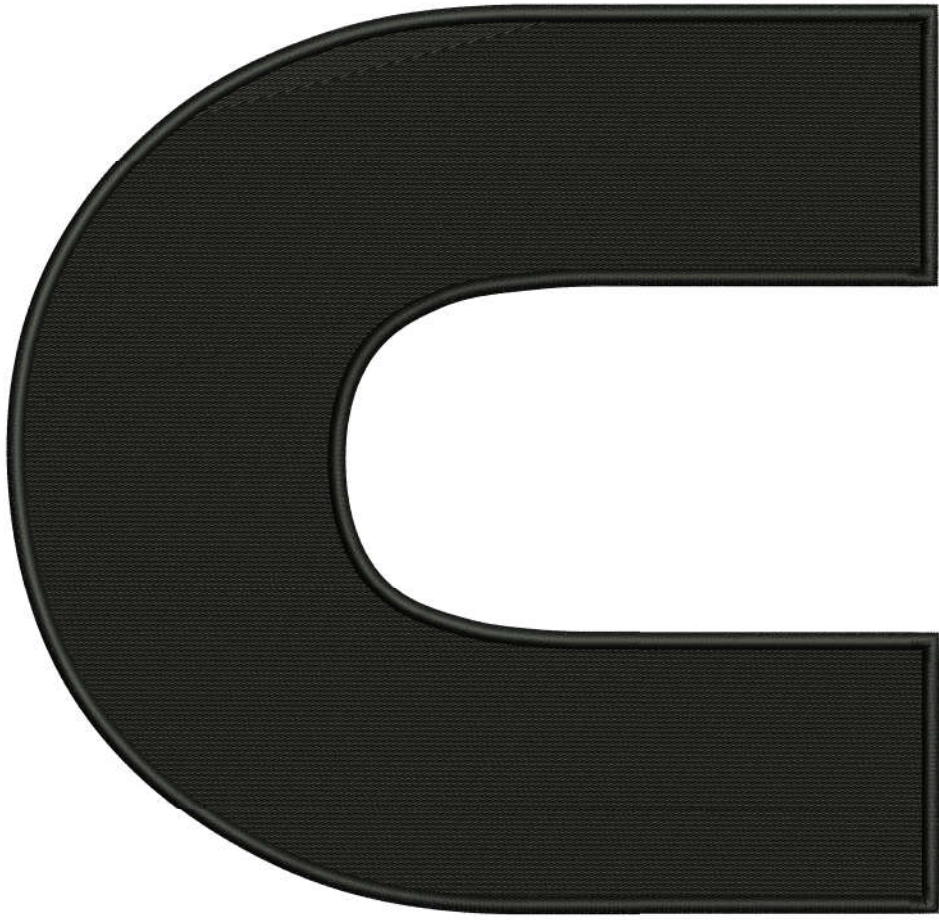
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	27356	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20646 8x8
Colorway: Madeira Classic 40

Stitches: 46069
Colors: 1
Height: 7.63 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 96.9 mm
Down: 96.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 59.47 in²
Max Stitch: 6.8 mm
Min Stitch: 0.4 mm
Max jump: 6.8 mm
Total Thread: 1079.25ft
Total bobbin: 460.03ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	46067	1000 Emerald Black	Madeira Classic 40