

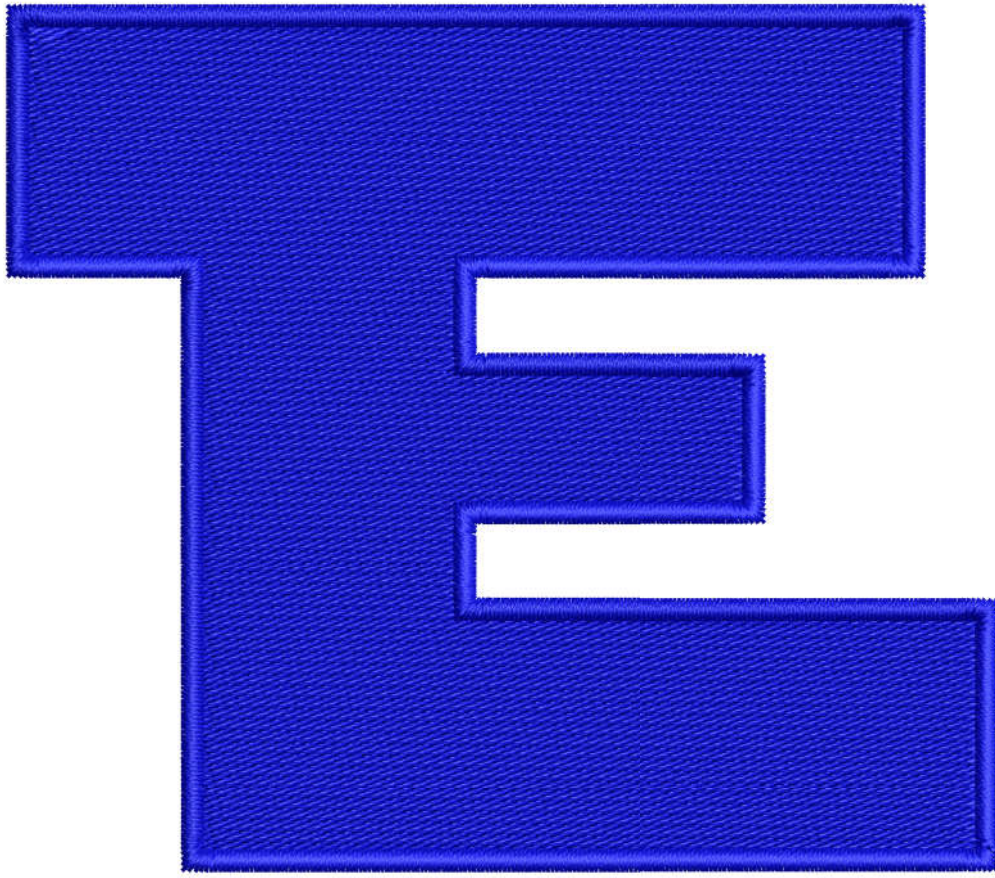
Production Worksheet

Wilcom TrueSizer
Design: E-20648 4x4
Colorway: Madeira Classic 40

Stitches: 12608
Colors: 1
Height: 3.33 in
Width: 3.80 in
Zoom: 1.36



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 42.3 mm
Down: 42.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.65 in²
Max Stitch: 6.4 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 265.44ft
Total bobbin: 107.88ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	2	■	12606	1934 Royal Blue	Madeira Classic

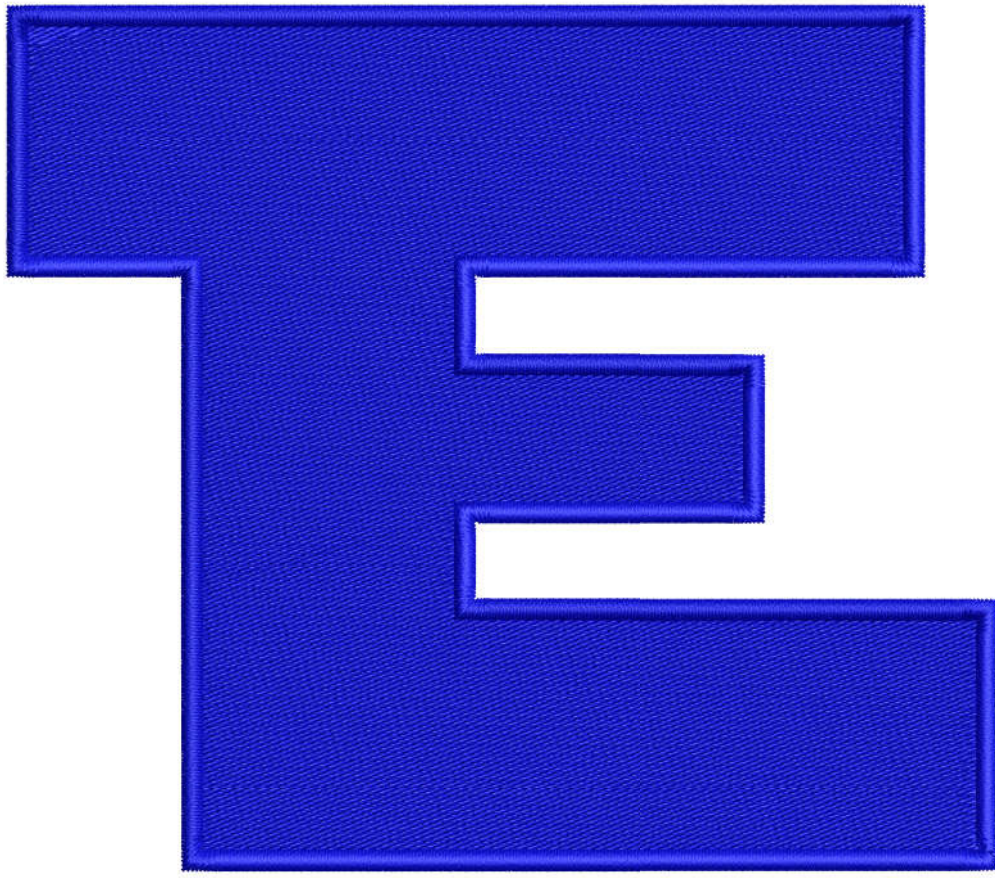
Production Worksheet

Wilcom TrueSizer
Design: E-20648 5x5
Colorway: Madeira Classic 40

Stitches: 18820
Colors: 1
Height: 4.21 in
Width: 4.80 in
Zoom: 1.07



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 53.5 mm
Down: 53.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 20.21 in²
Max Stitch: 6.3 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 411.65ft
Total bobbin: 170.37ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	2	■	18818	1934 Royal Blue	Madeira Classic

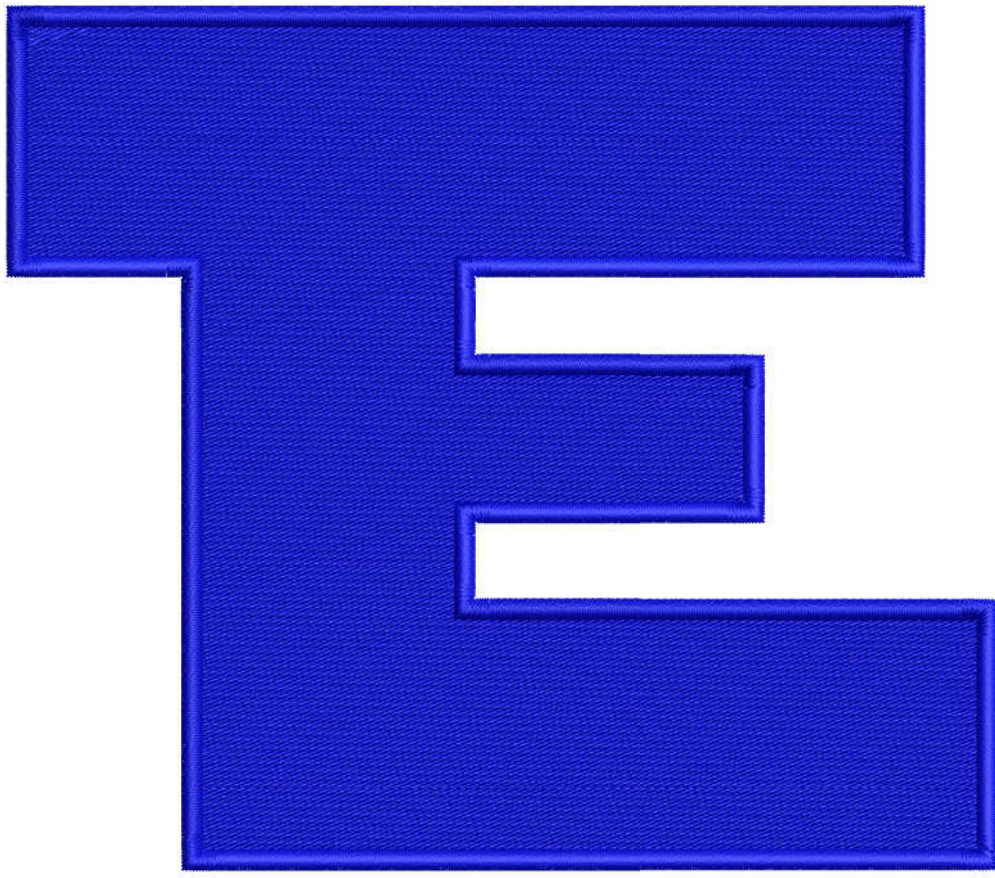
Production Worksheet

Wilcom TrueSizer
Design: E-20648 6x6
Colorway: Madeira Classic 40

Stitches: 26197
Colors: 1
Height: 5.08 in
Width: 5.80 in
Zoom: 0.89



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 64.5 mm
Down: 64.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 29.42 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 590.64ft
Total bobbin: 247.75ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	2	■	26195	1934 Royal Blue	Madeira Classic

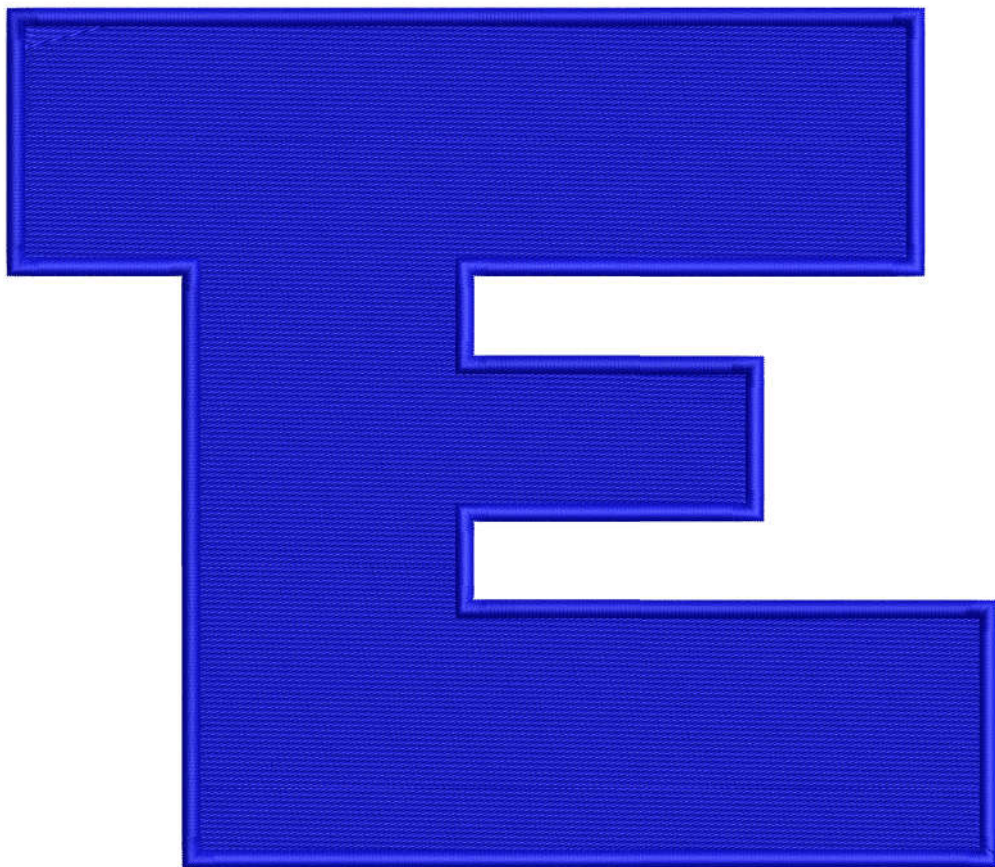
Production Worksheet

Wilcom TrueSizer
Design: E-20648 8x8
Colorway: Madeira Classic 40

Stitches: 44410
Colors: 1
Height: 6.78 in
Width: 7.78 in
Zoom: 0.66



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 98.8 mm
Right: 98.8 mm
Up: 86.1 mm
Down: 86.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 52.74 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 1030.33ft
Total bobbin: 437.49ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	2	■	44408	1934 Royal Blue	Madeira Classic