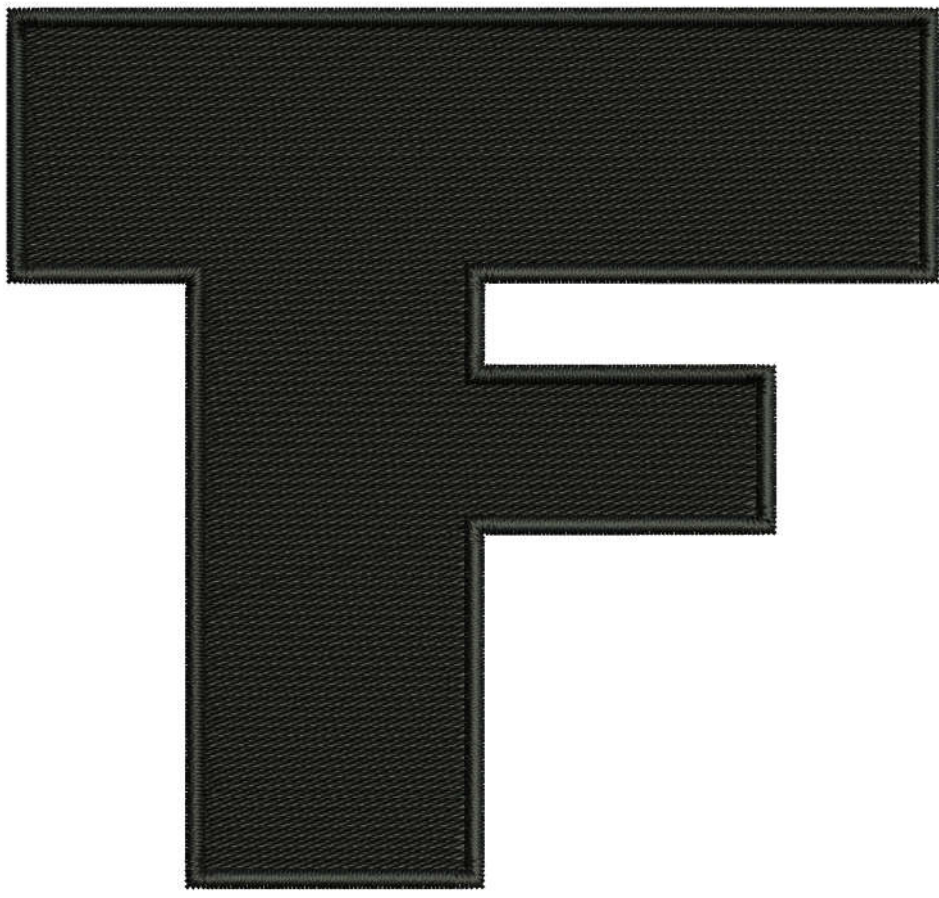


Production Worksheet

Wilcom TrueSizer
Design: E-20649 4x4
Colorway: Madeira Classic 40

Stitches: 11633
Colors: 1
Height: 3.60 in
Width: 3.80 in
Zoom: 1.27



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 1
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 48.3 mm
 Right: 48.3 mm
 Up: 45.8 mm
 Down: 45.8 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 13.71 in²
 Max Stitch: 6.3 mm
 Min Stitch: 0.3 mm
 Max jump: 6.3 mm
 Total Thread: 244.22ft
 Total bobbin: 99.10ft

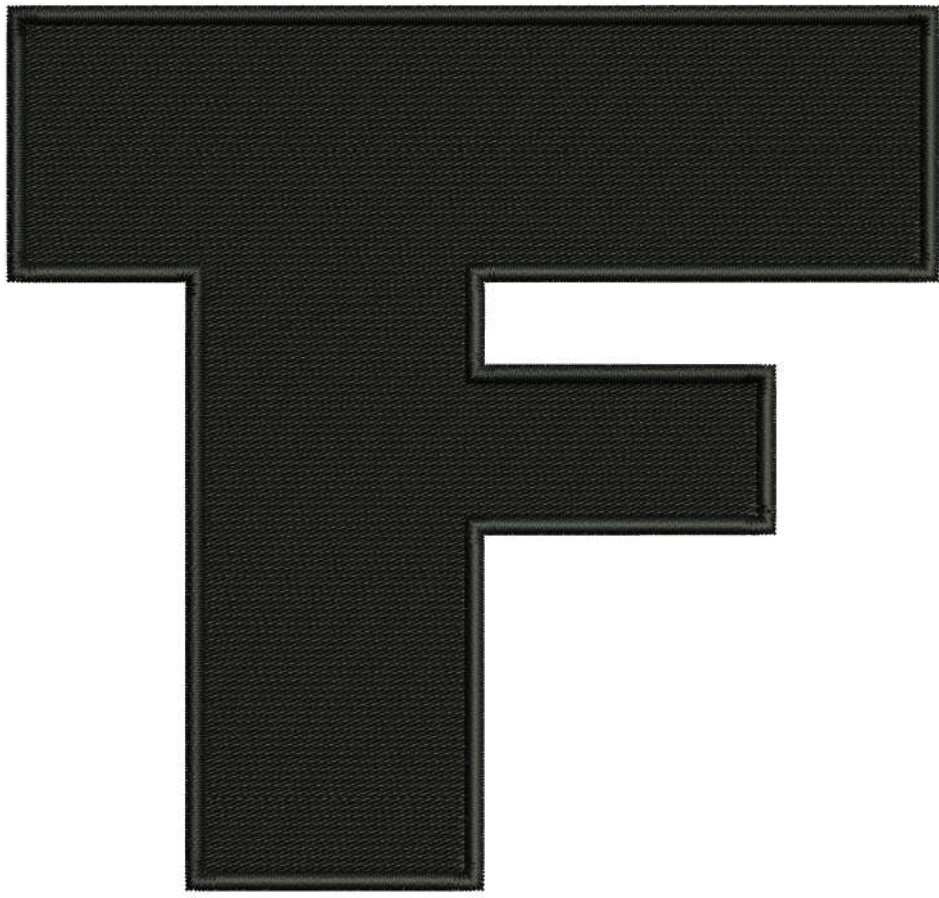
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	11631	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20649 5x5
Colorway: Madeira Classic 40

Stitches: 17400
Colors: 1
Height: 4.57 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 1
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 61.0 mm
 Right: 61.0 mm
 Up: 58.1 mm
 Down: 58.1 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 21.97 in²
 Max Stitch: 6.2 mm
 Min Stitch: 0.3 mm
 Max jump: 6.6 mm
 Total Thread: 380.36ft
 Total bobbin: 157.35ft

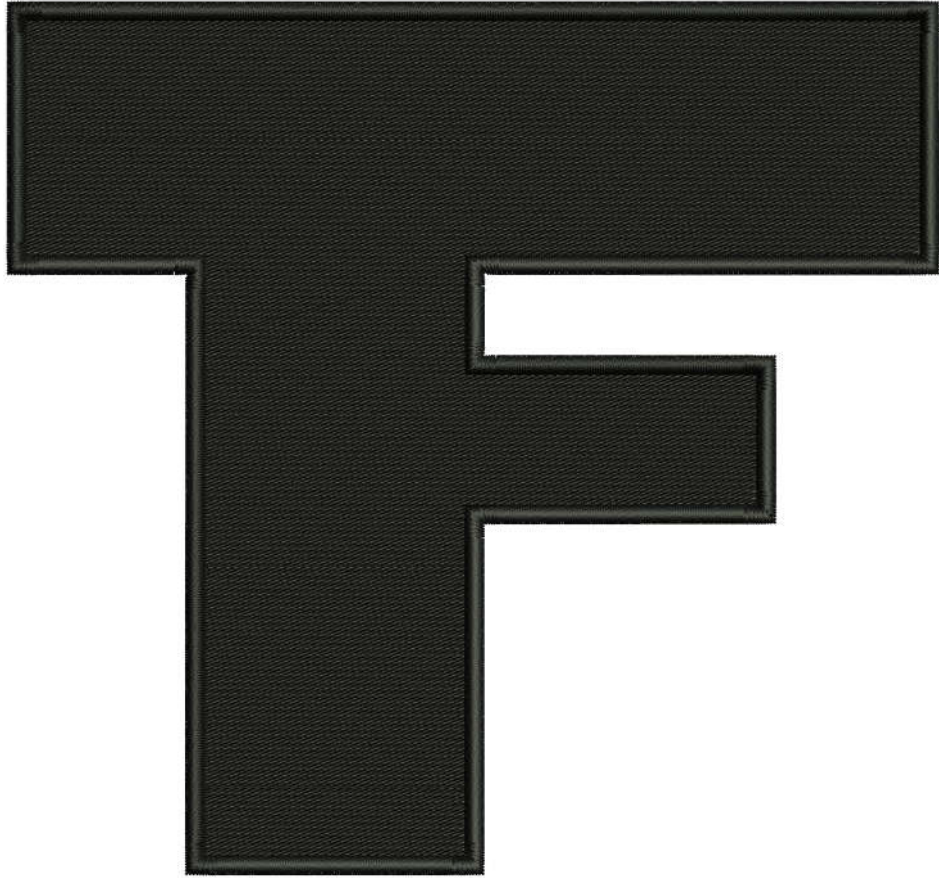
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	17398	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20649 6x6
Colorway: Madeira Classic 40

Stitches: 24150
Colors: 1
Height: 5.45 in
Width: 5.80 in
Zoom: 0.83



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 69.3 mm
Down: 69.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 31.65 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 543.88ft
Total bobbin: 228.00ft

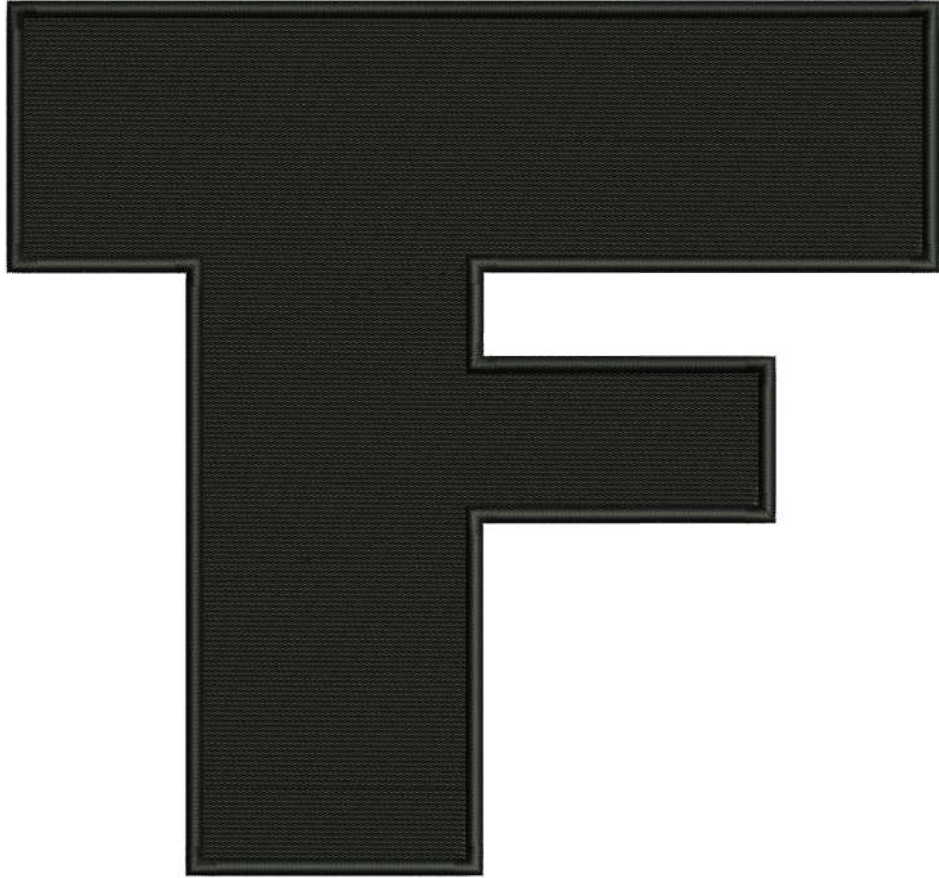
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	24148	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20649 8x8
Colorway: Madeira Classic 40

Stitches: 41209
Colors: 1
Height: 7.34 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 93.3 mm
Down: 93.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 57.31 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 956.29ft
Total bobbin: 406.06ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	41207	1000 Emerald Black	Madeira Classic 40