

Production Worksheet

Wilcom TrueSizer
Design: E-20650 4x4
Colorway: Madeira Classic 40

Stitches: 13807
Colors: 1
Height: 3.70 in
Width: 3.80 in
Zoom: 1.27



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 47.0 mm
Down: 47.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.09 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 295.05ft
Total bobbin: 120.77ft

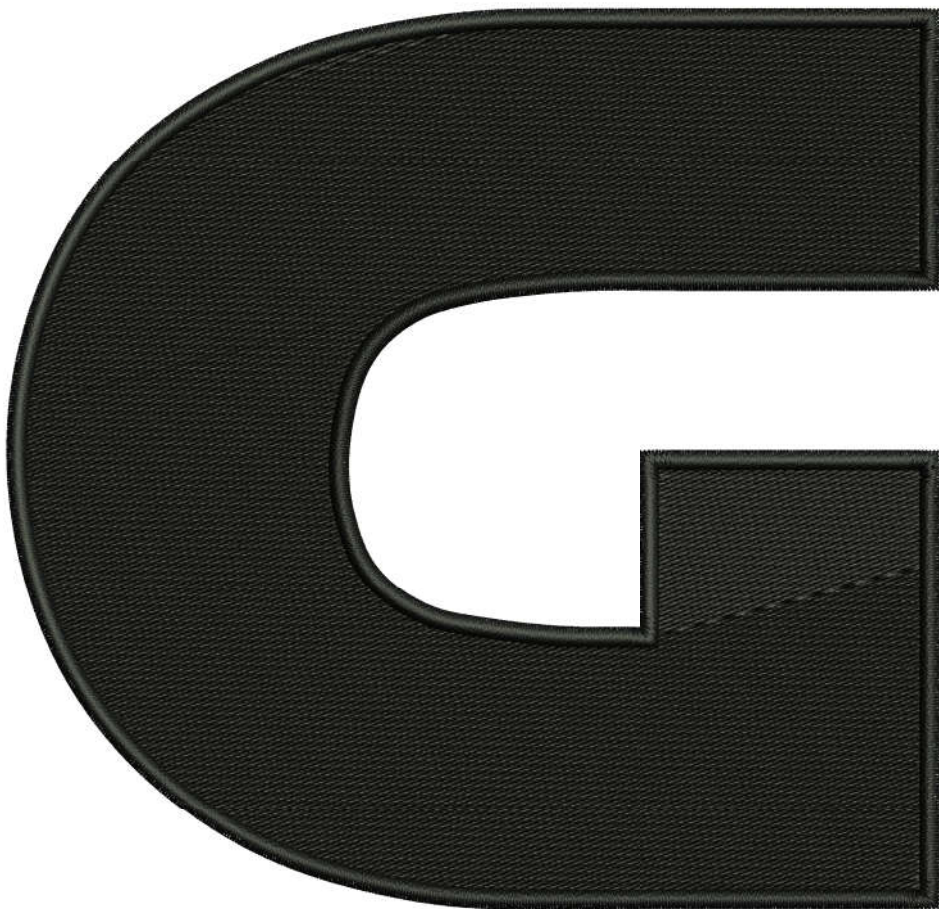
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	13805	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20650 5x5
Colorway: Madeira Classic 40

Stitches: 20662
Colors: 1
Height: 4.65 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 59.1 mm
Down: 59.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.35 in²
Max Stitch: 6.3 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 456.38ft
Total bobbin: 189.72ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	20660	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20650 6x6
Colorway: Madeira Classic 40

Stitches: 29242
Colors: 1
Height: 5.68 in
Width: 5.80 in
Zoom: 0.83



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 1
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 73.7 mm
 Right: 73.7 mm
 Up: 72.2 mm
 Down: 72.2 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 32.99 in²
 Max Stitch: 7.0 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 663.68ft
 Total bobbin: 279.20ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	29240	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20650 8x8
Colorway: Madeira Classic 40

Stitches: 50222
Colors: 1
Height: 7.64 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 97.1 mm
Down: 97.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 59.65 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 1170.39ft
Total bobbin: 497.89ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	50220	1000 Emerald Black	Madeira Classic 40