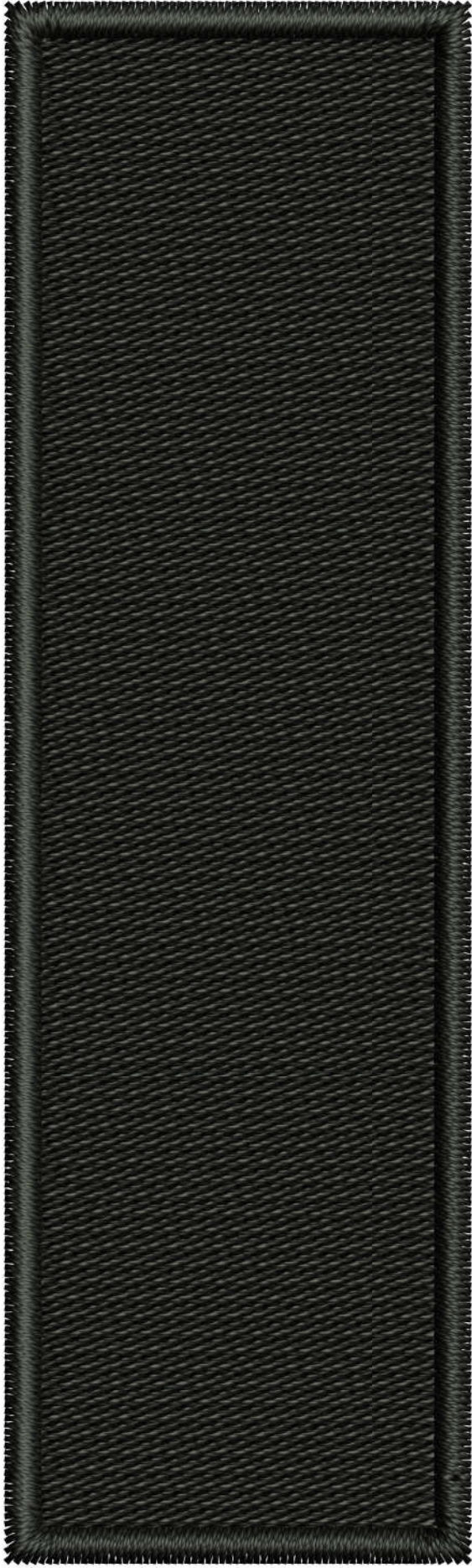


Production Worksheet

Wilcom TrueSizer
Design: E-20652 4x4
Colorway: Madeira Classic 40

Stitches: 6305
Colors: 1
Height: 3.80 in
Width: 1.13 in
Zoom: 2.55



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 14.4 mm
Right: 14.4 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 4.31 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 131.15ft
Total bobbin: 52.81ft

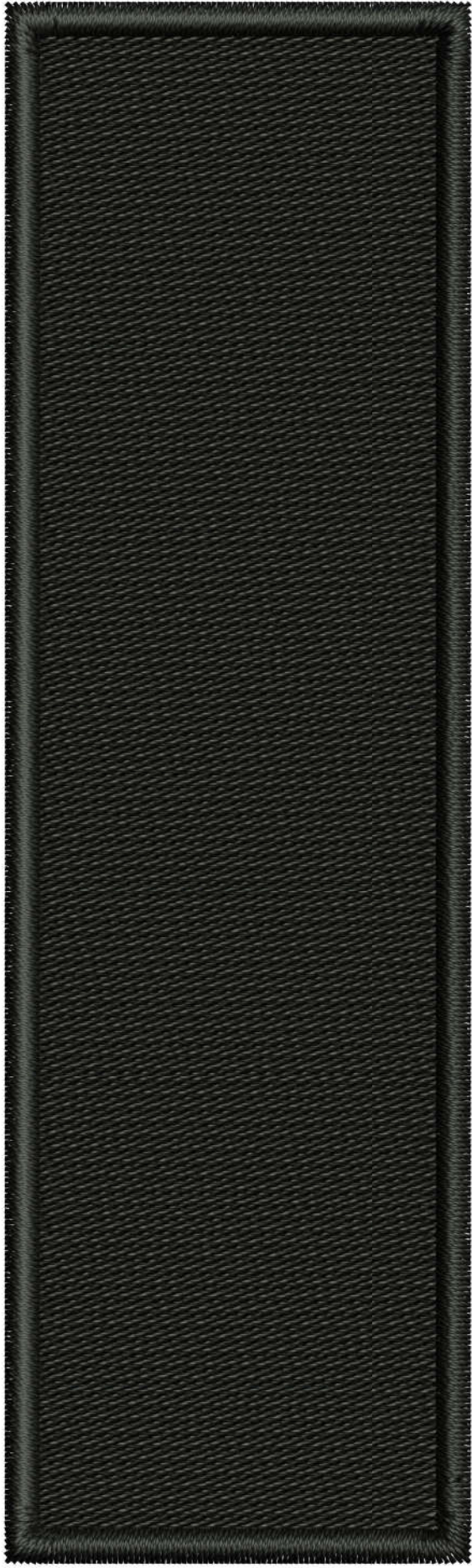
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6303	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20652 5x5
Colorway: Madeira Classic 40

Stitches: 9435
Colors: 1
Height: 4.80 in
Width: 1.43 in
Zoom: 2.02



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 18.2 mm
Right: 18.2 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 6.89 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 204.02ft
Total bobbin: 83.83ft

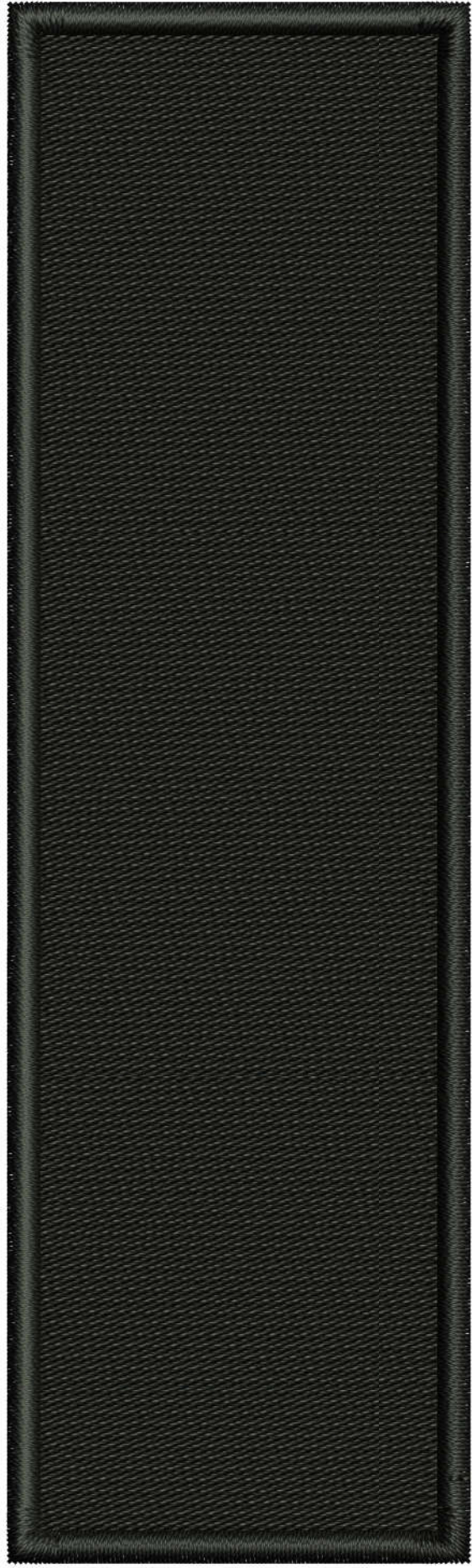
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9433	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20652 6x6
Colorway: Madeira Classic 40

Stitches: 26223
Colors: 1
Height: 5.80 in
Width: 1.72 in
Zoom: 1.67



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 21.9 mm
Right: 21.9 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.00 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 582.69ft
Total bobbin: 242.94ft

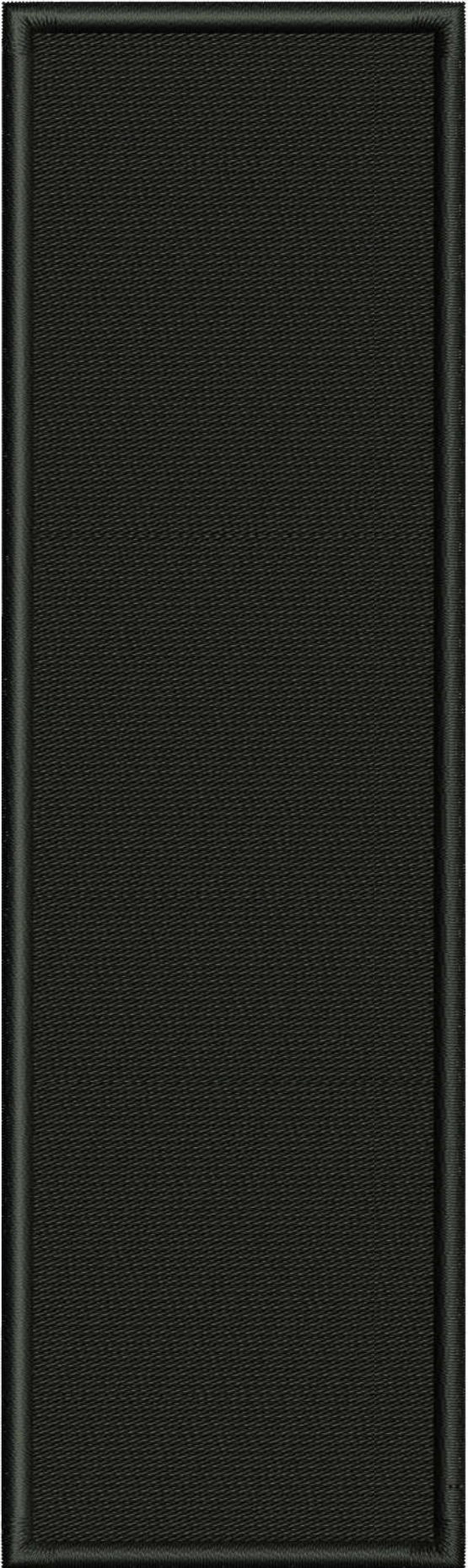
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	26221	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20652 8x8
Colorway: Madeira Classic 40

Stitches: 44371
Colors: 1
Height: 7.80 in
Width: 2.30 in
Zoom: 1.24



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 29.3 mm
Right: 29.3 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.96 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 1026.65ft
Total bobbin: 435.46ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	44369	1000 Emerald Black	Madeira Classic 40