

Production Worksheet

Wilcom TrueSizer
Design: E-20653 4x4
Colorway: Madeira Classic 40

Stitches: 6645
Colors: 1
Height: 3.80 in
Width: 2.10 in
Zoom: 2.34



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 26.7 mm
Right: 26.7 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 8.00 in²
Max Stitch: 6.4 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 137.12ft
Total bobbin: 55.03ft

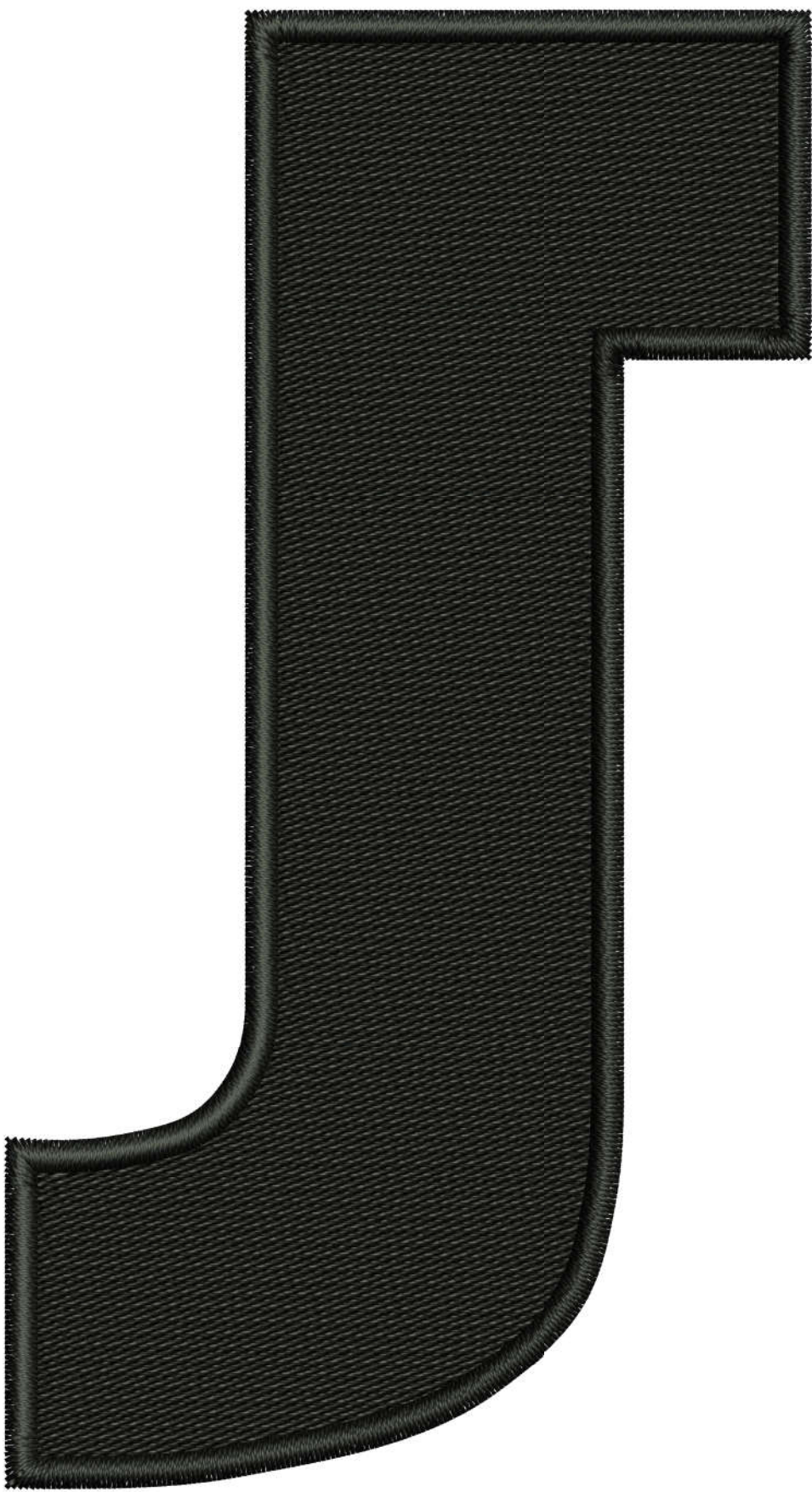
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6643	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20653 5x5
Colorway: Madeira Classic 40

Stitches: 9691
Colors: 1
Height: 4.80 in
Width: 2.61 in
Zoom: 1.88



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 33.2 mm
Right: 33.2 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.55 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 207.85ft
Total bobbin: 85.10ft

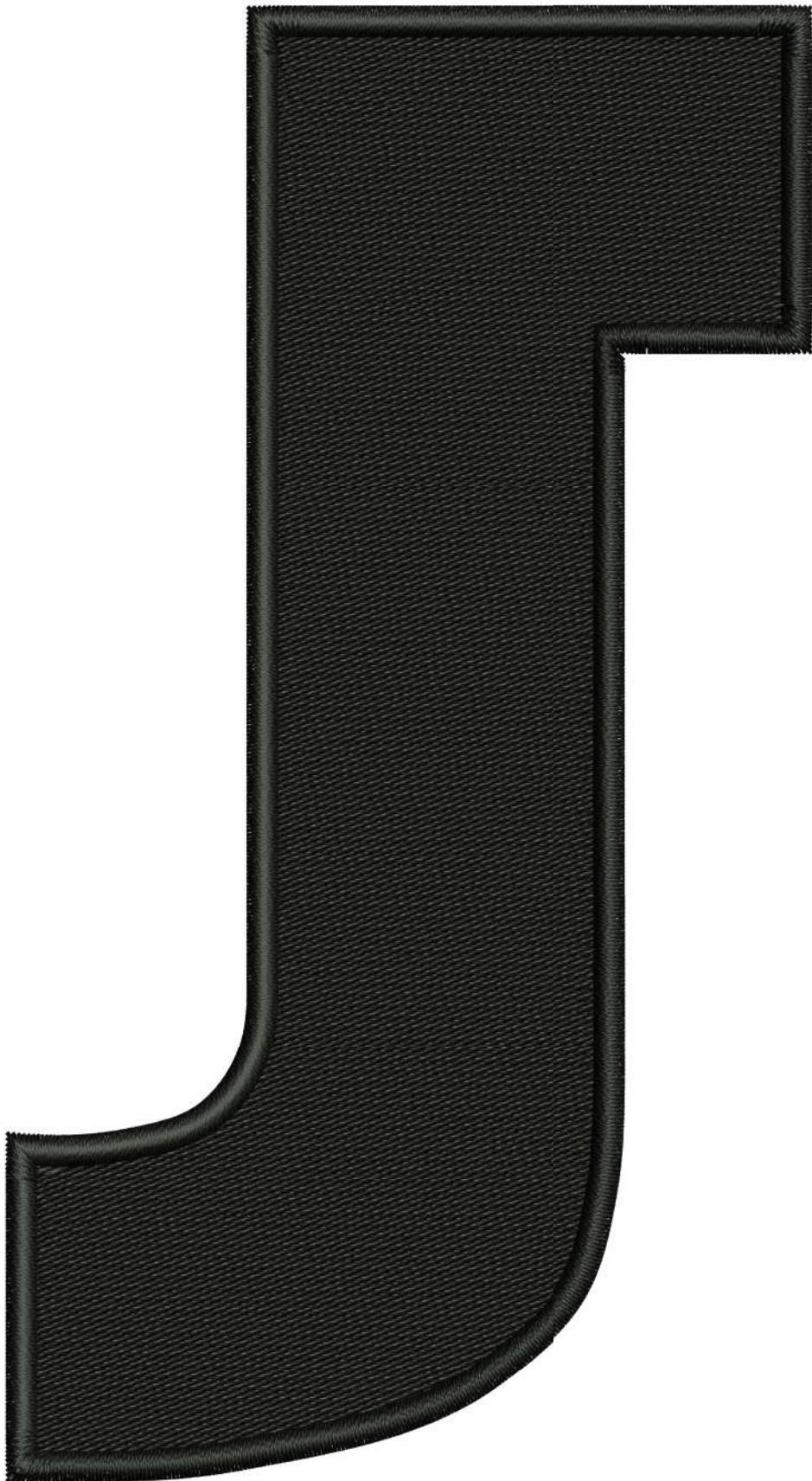
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9689	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20653 6x6
Colorway: Madeira Classic 40

Stitches: 13485
Colors: 1
Height: 5.80 in
Width: 3.16 in
Zoom: 1.53



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 2
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 40.2 mm
 Right: 40.2 mm
 Up: 73.7 mm
 Down: 73.7 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 18.36 in²
 Max Stitch: 6.5 mm
 Min Stitch: 0.3 mm
 Max jump: 6.7 mm
 Total Thread: 298.37ft
 Total bobbin: 123.99ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	13483	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20653 8x8
Colorway: Madeira Classic 40

Stitches: 22660
Colors: 1
Height: 7.80 in
Width: 4.23 in
Zoom: 1.14



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 53.8 mm
Right: 53.8 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.04 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 519.72ft
Total bobbin: 219.48ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	22658	1000 Emerald Black	Madeira Classic 40