

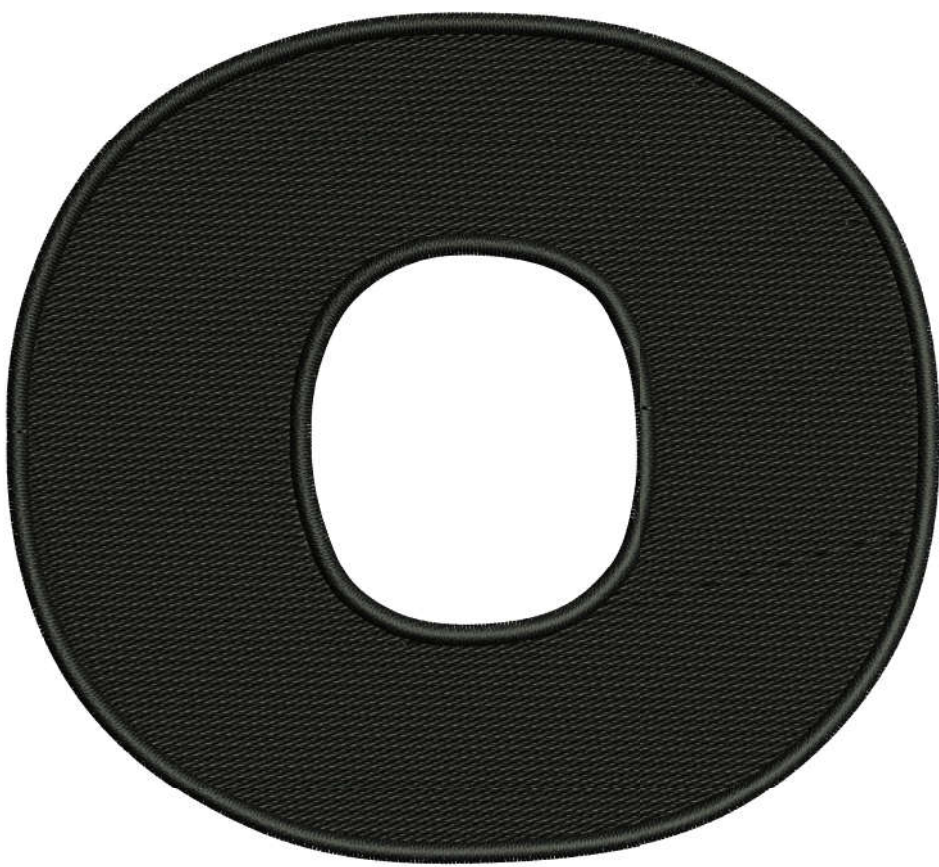
Production Worksheet

Wilcom TrueSizer
Design: E-20658 4x4
Colorway: Madeira Classic 40

Stitches: 12192
Colors: 1
Height: 3.47 in
Width: 3.80 in
Zoom: 1.28



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 44.1 mm
Down: 44.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.19 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 260.59ft
Total bobbin: 106.63ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	12190	1000 Emerald Black	Madeira Classic 40

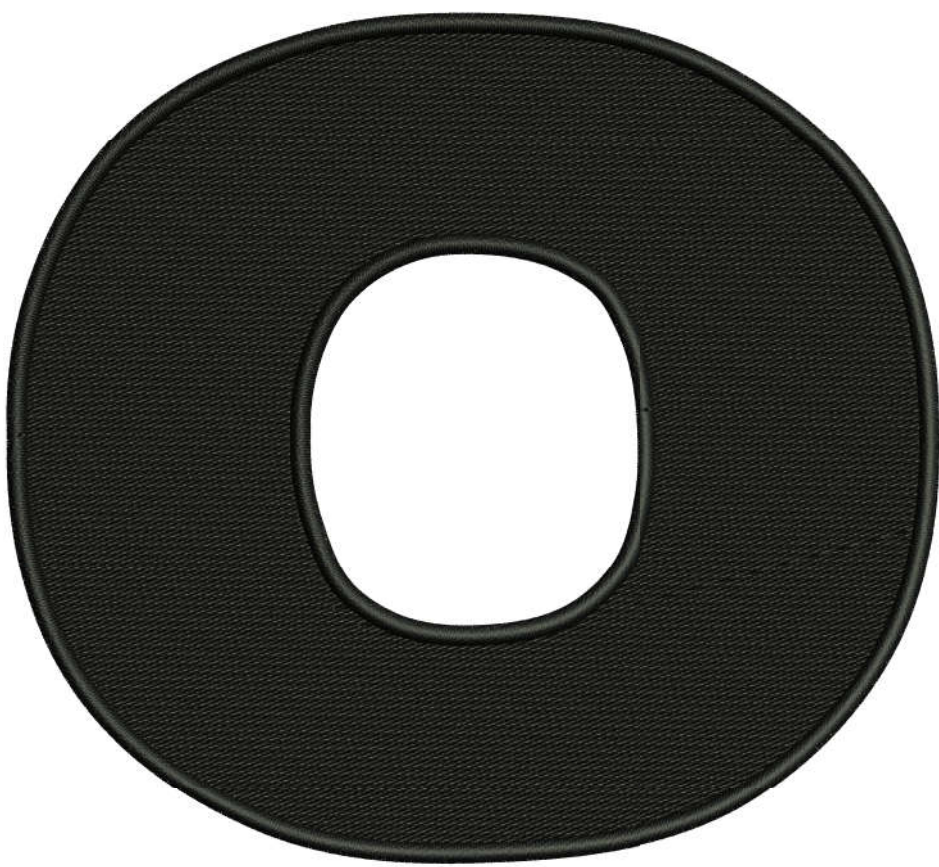
Production Worksheet

Wilcom TrueSizer
Design: E-20658 5x5
Colorway: Madeira Classic 40

Stitches: 18404
Colors: 1
Height: 4.39 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 55.8 mm
Down: 55.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 21.09 in²
Max Stitch: 6.3 mm
Min Stitch: 0.3 mm
Max jump: 6.3 mm
Total Thread: 406.59ft
Total bobbin: 168.99ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	18402	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20658 6x6
Colorway: Madeira Classic 40

Stitches: 25519
Colors: 1
Height: 5.24 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 66.6 mm
Down: 66.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 30.43 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 575.20ft
Total bobbin: 241.24ft

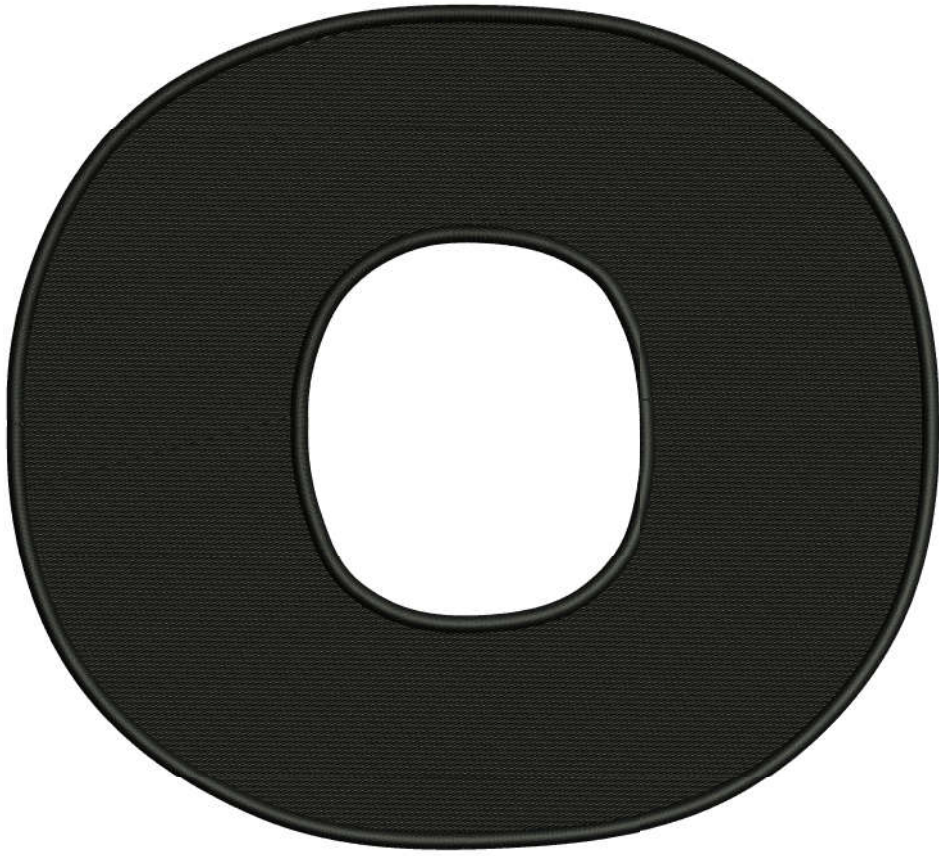
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	25517	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20658 8x8
Colorway: Madeira Classic 40

Stitches: 44130
Colors: 1
Height: 7.07 in
Width: 7.78 in
Zoom: 0.62



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 98.8 mm
Right: 98.8 mm
Up: 89.8 mm
Down: 89.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 55.02 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 1027.20ft
Total bobbin: 436.73ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	44128	1000 Emerald Black	Madeira Classic 40