

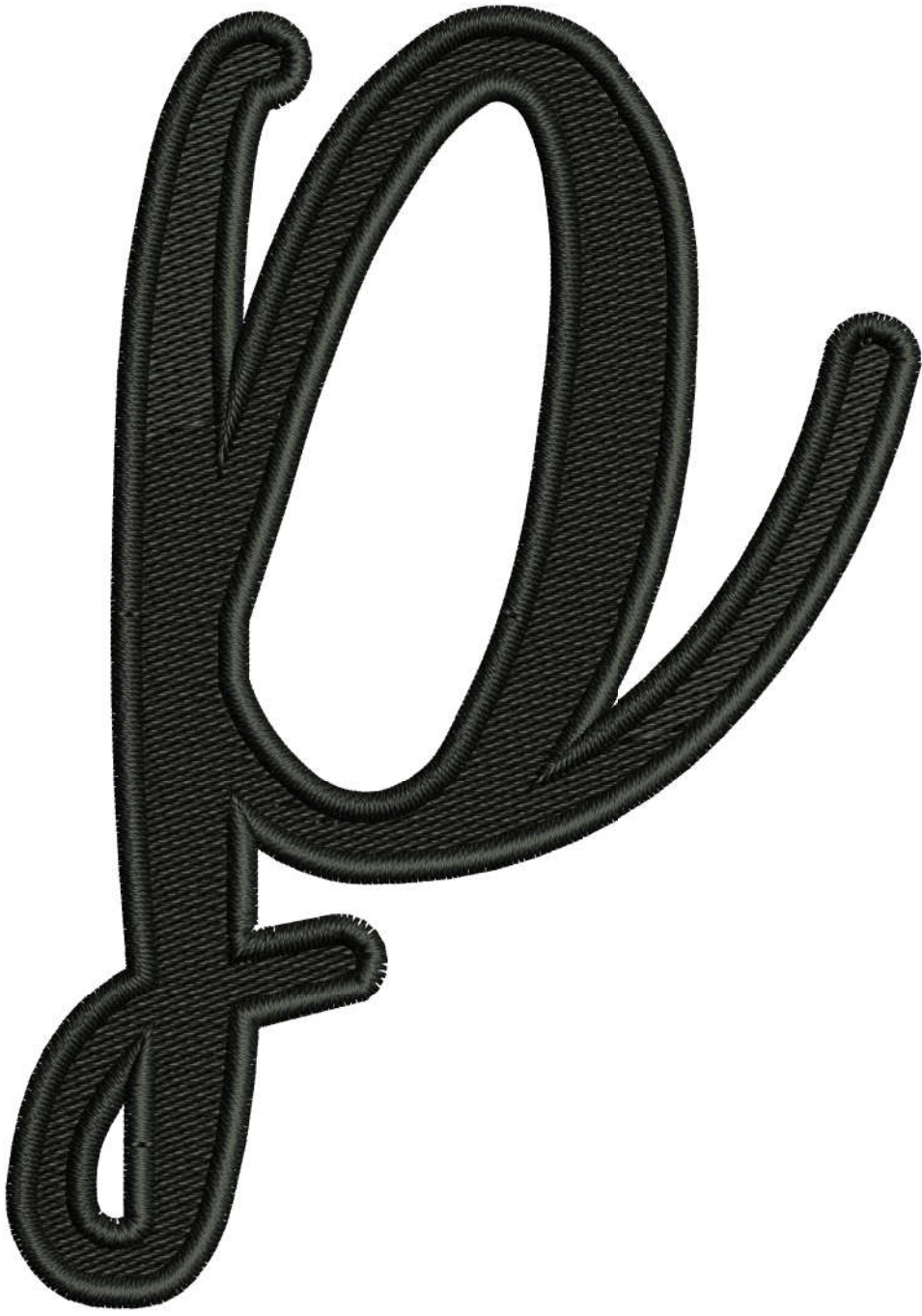
# Production Worksheet

Wilcom TrueSizer

Design: E-20643 4x4

Colorway: Madeira Classic 40

Stitches: 8275  
Colors: 1  
Height: 3.80 in  
Width: 2.66 in  
Zoom: 1.85



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 3  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 33.8 mm  
Right: 33.8 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 10.11 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 146.94ft  
Total bobbin: 54.51ft

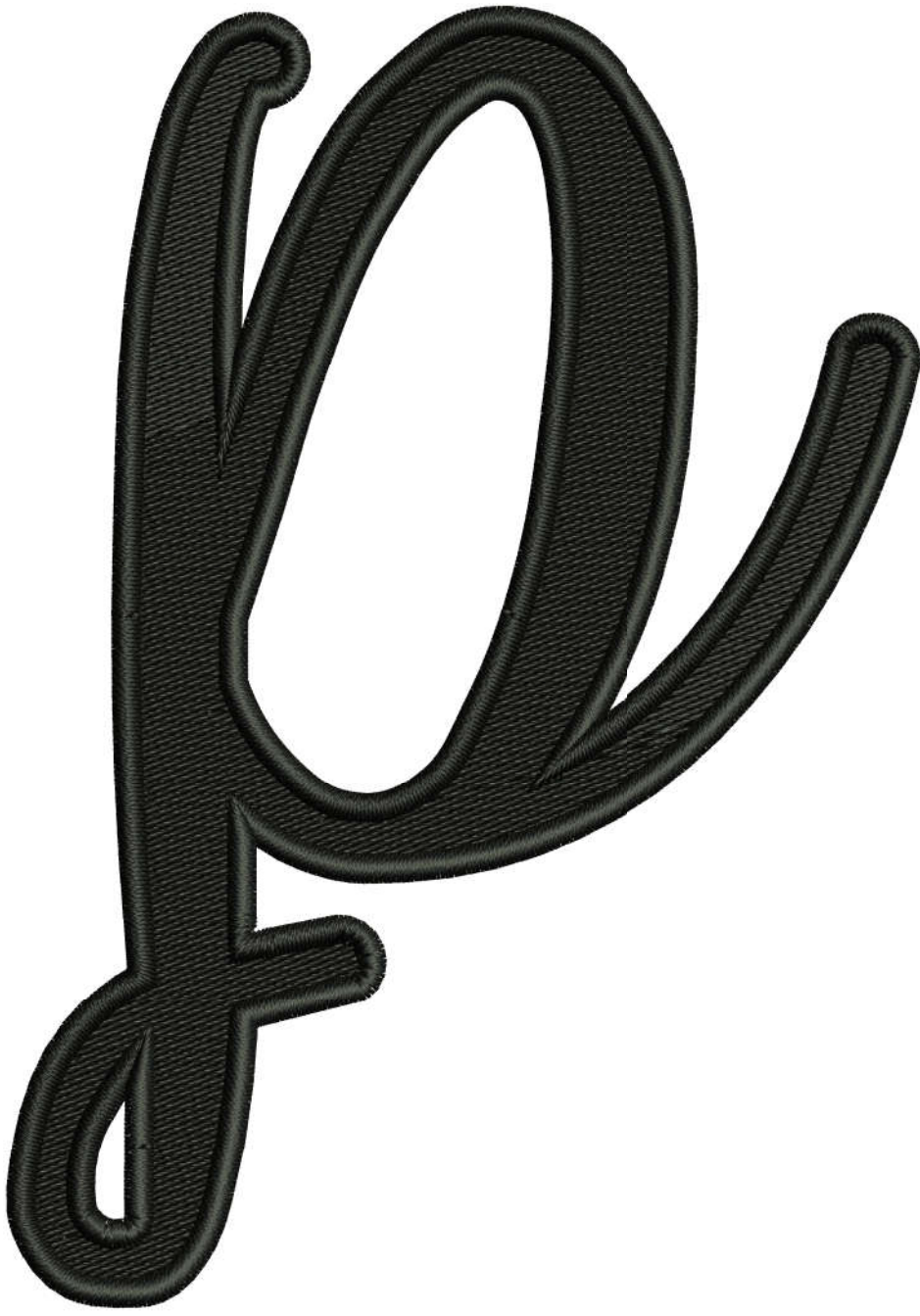
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	8273	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20643 5x5  
Colorway: Madeira Classic 40

Stitches: 11439  
Colors: 1  
Height: 4.80 in  
Width: 3.36 in  
Zoom: 1.44



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 3  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 42.7 mm  
Right: 42.7 mm  
Up: 60.9 mm  
Down: 60.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 16.12 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 217.63ft  
Total bobbin: 84.10ft

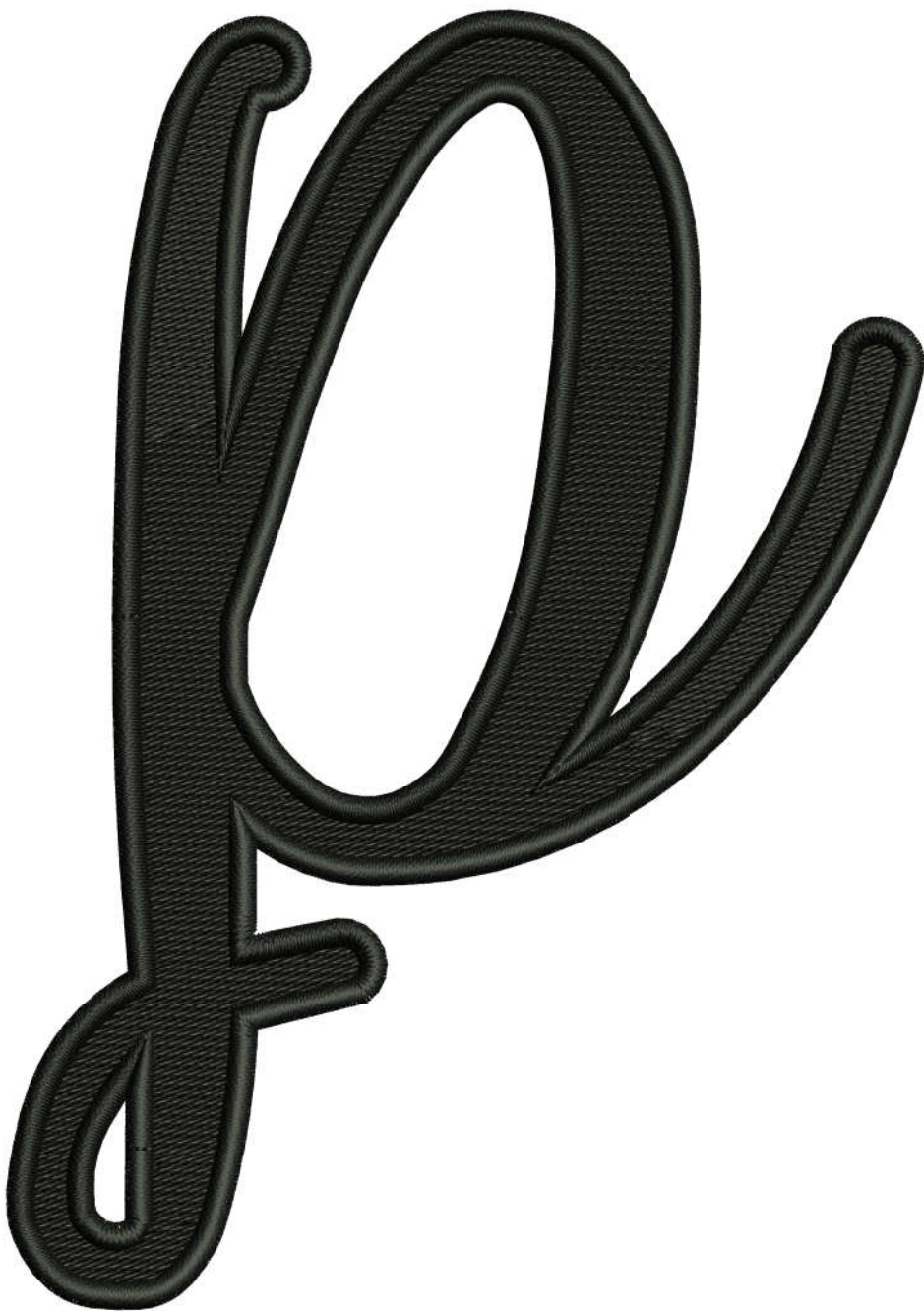
### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	11437	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20643 6x6  
Colorway: Madeira Classic 40

Stitches: 15251  
Colors: 1  
Height: 5.80 in  
Width: 4.09 in  
Zoom: 1.19



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 3  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 51.9 mm  
Right: 52.0 mm  
Up: 73.7 mm  
Down: 73.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.74 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 307.09ft  
Total bobbin: 122.29ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	15249	1000 Emerald Black	Madreia Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-20643 8x8

Colorway: Madeira Classic 40

Stitches: 23776  
Colors: 1  
Height: 7.78 in  
Width: 5.46 in  
Zoom: 0.89

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www.digitemb.com

Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 3  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 69.3 mm  
Right: 69.3 mm  
Up: 98.8 mm  
Down: 98.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 42.45 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 508.88ft  
Total bobbin: 208.72ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	23774	1000 Emerald Black	Madreia Classic 40

