

# Production Worksheet

Wilcom TrueSizer  
Design: E-20660 4x4  
Colorway: Madeira Classic 40

Stitches: 12983  
Colors: 1  
Height: 3.49 in  
Width: 3.80 in  
Zoom: 1.27



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 44.3 mm  
Down: 44.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.26 in<sup>2</sup>  
Max Stitch: 6.3 mm  
Min Stitch: 0.4 mm  
Max jump: 6.3 mm  
Total Thread: 276.89ft  
Total bobbin: 113.21ft



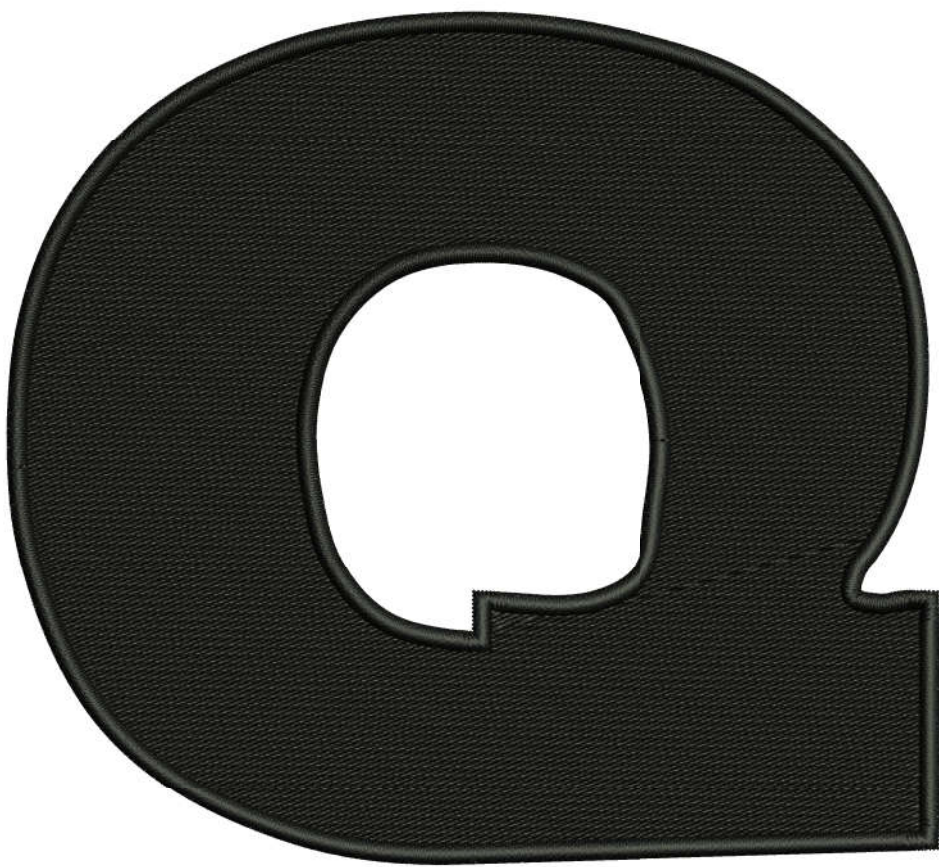
### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	12981	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20660 5x5  
Colorway: Madeira Classic 40

Stitches: 39000  
Colors: 1  
Height: 4.40 in  
Width: 4.80 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 4  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 55.9 mm  
Down: 55.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 21.11 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.4 mm  
Max jump: 7.0 mm  
Total Thread: 860.33ft  
Total bobbin: 357.79ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	38998	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20660 6x6  
Colorway: Madeira Classic 40

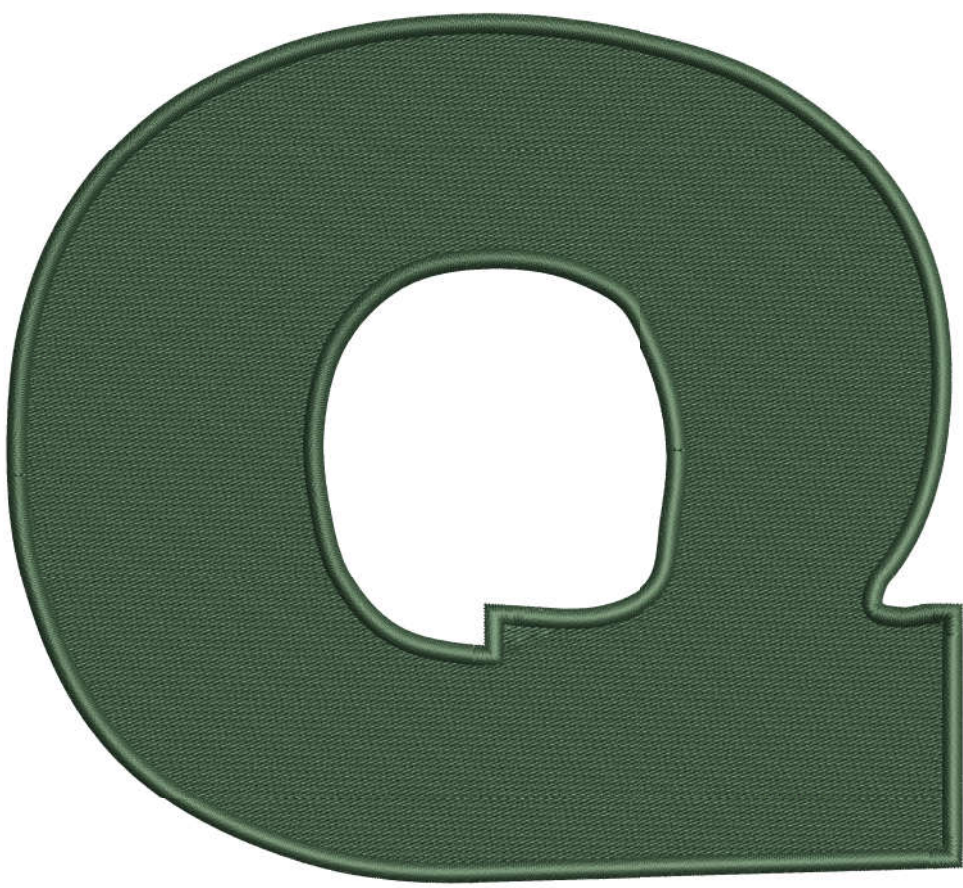
Stitches: 27252  
Colors: 1  
Height: 5.29 in  
Width: 5.80 in  
Zoom: 0.86



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 67.2 mm  
Down: 67.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 30.72 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.4 mm  
Max jump: 6.8 mm  
Total Thread: 616.62ft  
Total bobbin: 259.05ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	■	27250	1103 drak green	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20660 8x8  
Colorway: Madeira Classic 40

Stitches: 46583  
Colors: 1  
Height: 7.09 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.0 mm  
Up: 90.1 mm  
Down: 90.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 55.30 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.3 mm  
Max jump: 6.5 mm  
Total Thread: 1093.02ft  
Total bobbin: 466.19ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	46581	1000 Emerald Black	Madeira Classic 40