

Production Worksheet

Wilcom TrueSizer
Design: E-20662 4x4
Colorway: Madeira Classic 40

Stitches: 9924
Colors: 1
Height: 3.07 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 39.0 mm
Down: 39.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.69 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 209.82ft
Total bobbin: 85.36ft



Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|------|--------------------|--------------------|
| 1. | 14 | ■ | 9922 | 1000 Emerald Black | Madeira Classic 40 |

Production Worksheet

Wilcom TrueSizer
Design: E-20662 5x5
Colorway: Madeira Classic 40

Stitches: 14819
Colors: 1
Height: 3.88 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 49.3 mm
Down: 49.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 18.66 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 325.31ft
Total bobbin: 134.77ft



Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■ | 14817 | 1000 Emerald Black | Madeira Classic 40 |

Production Worksheet

Wilcom TrueSizer
Design: E-20662 6x6
Colorway: Madeira Classic 40

Stitches: 20757
Colors: 1
Height: 4.69 in
Width: 5.80 in
Zoom: 0.83



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 59.6 mm
Down: 59.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 27.25 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 467.85ft
Total bobbin: 196.14ft



Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■ | 20755 | 1000 Emerald Black | Madeira Classic 40 |

Production Worksheet

Wilcom TrueSizer
Design: E-20662 8x8
Colorway: Madeira Classic 40

Stitches: 35464
Colors: 1
Height: 6.31 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 80.2 mm
Down: 80.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 49.27 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 823.03ft
Total bobbin: 349.43ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■ | 35462 | 1000 Emerald Black | Madeira Classic 40 |