

# Production Worksheet

Wilcom TrueSizer  
Design: E-20718 4x4  
Colorway: Madeira Classic 40

Stitches: 5183  
Colors: 1  
Height: 3.80 in  
Width: 1.80 in  
Zoom: 2.55



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 22.9 mm  
Right: 22.9 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 6.86 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.4 mm  
Max jump: 6.6 mm  
Total Thread: 92.20ft  
Total bobbin: 34.10ft

Stop Sequence:

| #  | N# | St. | Code | Description        | Brand              |
|----|----|-----|------|--------------------|--------------------|
| 1. | 14 | ■   | 5181 | 1000 Emerald Black | Madeira Classic 40 |

# Production Worksheet

Wilcom TrueSizer

Design: E-20718 5x5

Colorway: Madeira Classic 40

Stitches: 7394

Colors: 1

Height: 4.80 in

Width: 2.37 in

Zoom: 2.02



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 30.1 mm  
Right: 30.1 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 11.40 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.4 mm  
Max jump: 6.5 mm  
Total Thread: 141.74ft  
Total bobbin: 54.86ft

Stop Sequence:

| #  | N# | St. | Code | Description        | Brand              |
|----|----|-----|------|--------------------|--------------------|
| 1. | 14 | ■   | 7392 | 1000 Emerald Black | Madeira Classic 40 |

# Production Worksheet

Wilcom TrueSizer

Design: E-20718 6x6

Colorway: Madeira Classic 40

Stitches: 9779

Colors: 1

Height: 5.80 in

Width: 2.86 in

Zoom: 1.67



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 36.4 mm  
Right: 36.4 mm  
Up: 73.7 mm  
Down: 73.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 16.62 in<sup>2</sup>  
Max Stitch: 6.4 mm  
Min Stitch: 0.4 mm  
Max jump: 6.4 mm  
Total Thread: 197.73ft  
Total bobbin: 78.76ft

### Stop Sequence:

| #  | N# | St. | Code | Description        | Brand              |
|----|----|-----|------|--------------------|--------------------|
| 1. | 14 | ■   | 9777 | 1000 Emerald Black | Madreia Classic 40 |



# Production Worksheet

Wilcom TrueSizer  
Design: E-20718 8x8  
Colorway: Madeira Classic 40

Stitches: 15382  
Colors: 1  
Height: 7.79 in  
Width: 3.83 in  
Zoom: 1.24



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.6 mm  
Right: 48.7 mm  
Up: 98.9 mm  
Down: 98.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 29.84 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.4 mm  
Max jump: 6.9 mm  
Total Thread: 330.56ft  
Total bobbin: 135.69ft

Stop Sequence:

| #  | N# | St. | Code  | Description        | Brand              |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■   | 15380 | 1000 Emerald Black | Madeira Classic 40 |