

Production Worksheet

Wilcom TrueSizer
Design: E-20664 4x4
Colorway: Madeira Classic 40

Stitches: 13512
Colors: 1
Height: 3.80 in
Width: 3.76 in
Zoom: 1.29



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 47.8 mm
Right: 47.8 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.32 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 286.73ft
Total bobbin: 116.99ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	13510	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20664 5x5
Colorway: Madeira Classic 40

Stitches: 19982
Colors: 1
Height: 4.80 in
Width: 4.68 in
Zoom: 1.04



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 59.5 mm
Right: 59.5 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.50 in²
Max Stitch: 6.4 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 438.73ft
Total bobbin: 181.90ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	19980	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20664 6x6
Colorway: Madeira Classic 40

Stitches: 27960
Colors: 1
Height: 5.80 in
Width: 5.65 in
Zoom: 0.86



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 71.8 mm
Right: 71.8 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 32.81 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 629.88ft
Total bobbin: 264.15ft

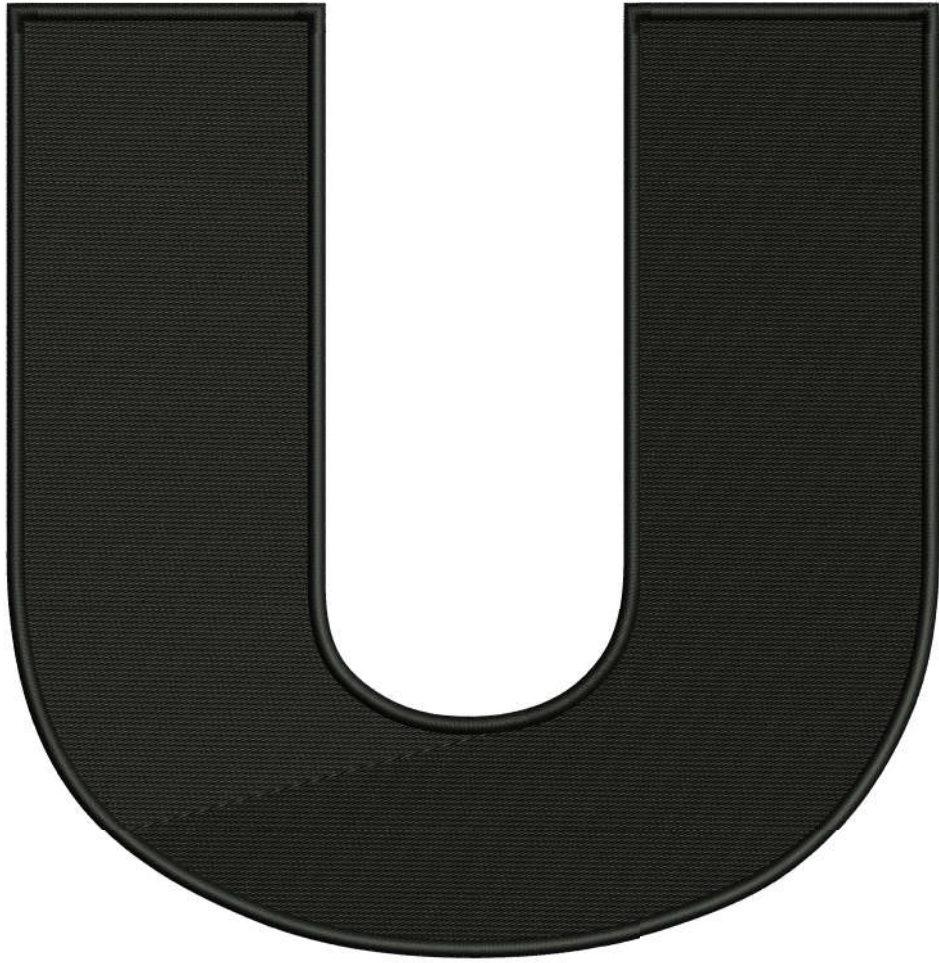
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	27958	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20664 8x8
Colorway: Madeira Classic 40

Stitches: 47961
Colors: 1
Height: 7.80 in
Width: 7.60 in
Zoom: 0.64



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 1
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 96.6 mm
 Right: 96.6 mm
 Up: 99.1 mm
 Down: 99.1 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 59.33 in²
 Max Stitch: 6.7 mm
 Min Stitch: 0.3 mm
 Max jump: 6.7 mm
 Total Thread: 1112.19ft
 Total bobbin: 472.20ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	47959	1000 Emerald Black	Madeira Classic 40