

Production Worksheet

Wilcom TrueSizer
Design: E-20665 4x4
Colorway: Madeira Classic 40

Stitches: 9804
Colors: 1
Height: 3.07 in
Width: 3.80 in
Zoom: 1.30



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 39.0 mm
Down: 39.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.67 in²
Max Stitch: 6.1 mm
Min Stitch: 0.4 mm
Max jump: 6.7 mm
Total Thread: 204.30ft
Total bobbin: 82.55ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9802	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20665 5x5
Colorway: Madeira Classic 40

Stitches: 14592
Colors: 1
Height: 3.88 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 49.3 mm
Down: 49.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 18.62 in²
Max Stitch: 6.7 mm
Min Stitch: 0.4 mm
Max jump: 6.7 mm
Total Thread: 315.88ft
Total bobbin: 130.06ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	14590	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20665 6x6
Colorway: Madeira Classic 40

Stitches: 20239
Colors: 1
Height: 4.65 in
Width: 5.80 in
Zoom: 0.83



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 59.1 mm
Down: 59.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 27.01 in²
Max Stitch: 7.0 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 450.83ft
Total bobbin: 188.07ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	20237	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20665 8x8
Colorway: Madeira Classic 40

Stitches: 34406
Colors: 1
Height: 6.26 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 79.5 mm
Down: 79.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 48.85 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 791.88ft
Total bobbin: 335.09ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	34404	1000 Emerald Black	Madeira Classic 40