

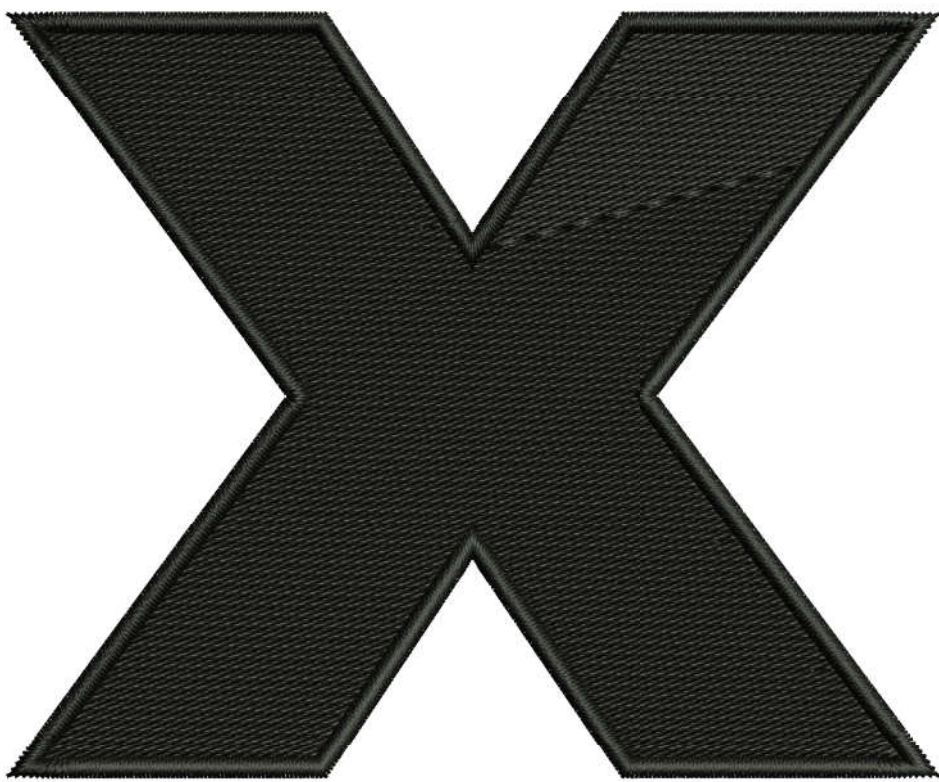
# Production Worksheet

Wilcom TrueSizer  
Design: E-20667 4x4  
Colorway: Madeira Classic 40

Stitches: 10422  
Colors: 1  
Height: 3.13 in  
Width: 3.80 in  
Zoom: 1.27



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 39.8 mm  
Down: 39.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 11.91 in<sup>2</sup>  
Max Stitch: 6.3 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 216.17ft  
Total bobbin: 87.19ft



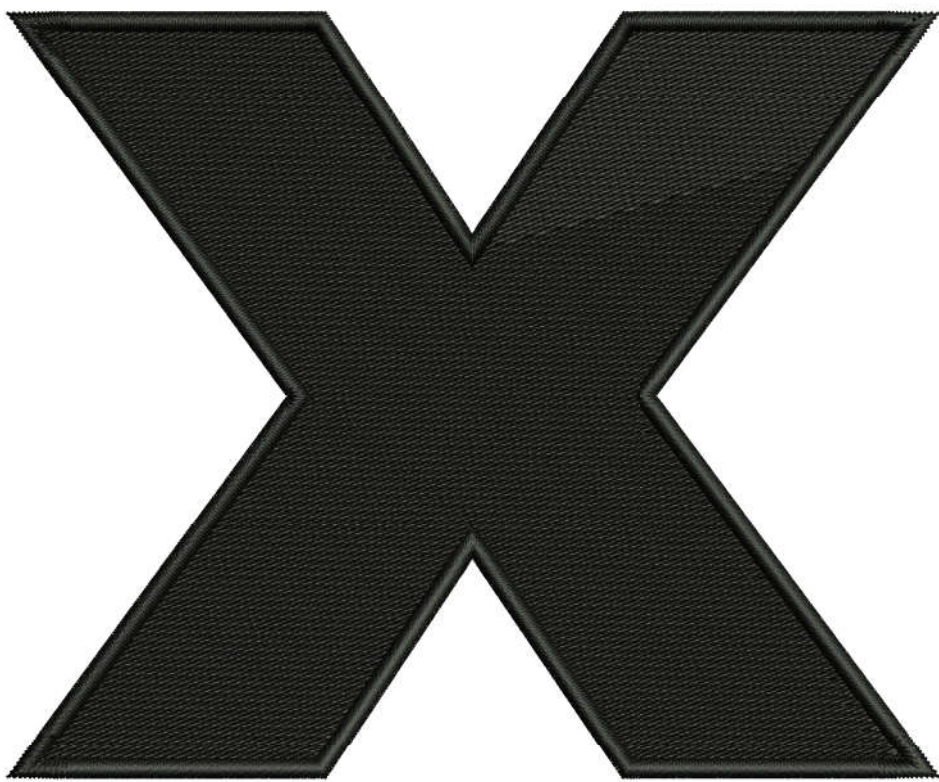
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10420	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20667 5x5  
Colorway: Madeira Classic 40

Stitches: 15509  
Colors: 1  
Height: 3.96 in  
Width: 4.80 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 50.3 mm  
Down: 50.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 19.03 in<sup>2</sup>  
Max Stitch: 6.2 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 334.54ft  
Total bobbin: 137.55ft

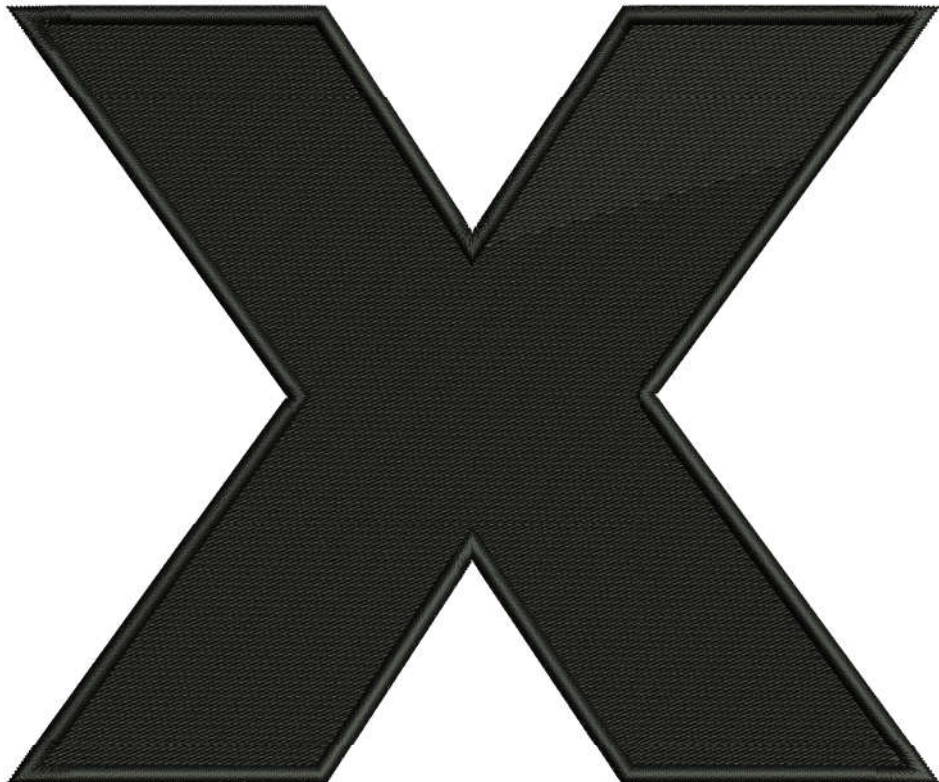
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	15507	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20667 6x6  
Colorway: Madeira Classic 40

Stitches: 21805  
Colors: 1  
Height: 4.86 in  
Width: 5.80 in  
Zoom: 0.84



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 61.8 mm  
Down: 61.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 28.21 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 485.77ft  
Total bobbin: 202.69ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	21803	1000 Emerald Black	Madeira Classic 40

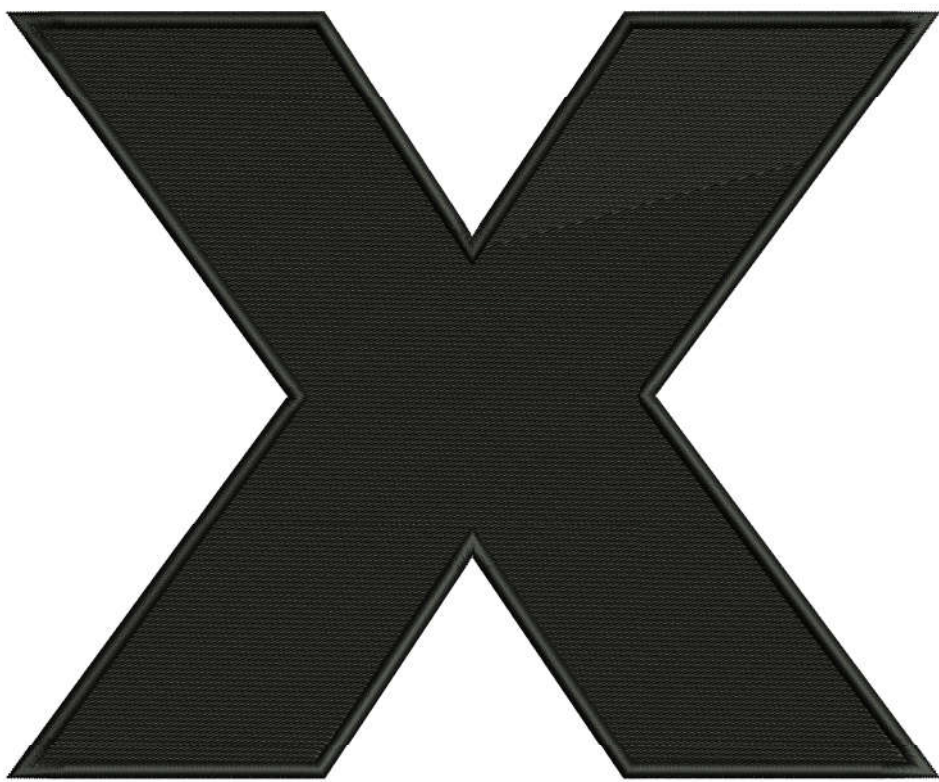
# Production Worksheet

Wilcom TrueSizer  
Design: E-20667 8x8  
Colorway: Madeira Classic 40

Stitches: 36338  
Colors: 1  
Height: 6.42 in  
Width: 7.78 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 98.8 mm  
Right: 98.8 mm  
Up: 81.6 mm  
Down: 81.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 49.98 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 836.99ft  
Total bobbin: 354.31ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	36336	1000 Emerald Black	Madeira Classic 40