

# Production Worksheet

Wilcom TrueSizer  
Design: E-20668 4x4  
Colorway: Madeira Classic 40

Stitches: 8422  
Colors: 1  
Height: 3.16 in  
Width: 3.80 in  
Zoom: 1.29



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 40.2 mm  
Down: 40.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.03 in<sup>2</sup>  
Max Stitch: 6.3 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 175.90ft  
Total bobbin: 71.10ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	8420	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20668 5x5  
Colorway: Madeira Classic 40

Stitches: 12582  
Colors: 1  
Height: 4.00 in  
Width: 4.80 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 50.8 mm  
Down: 50.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 19.23 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 272.94ft  
Total bobbin: 112.43ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	12580	1000 Emerald Black	Madeira Classic 40

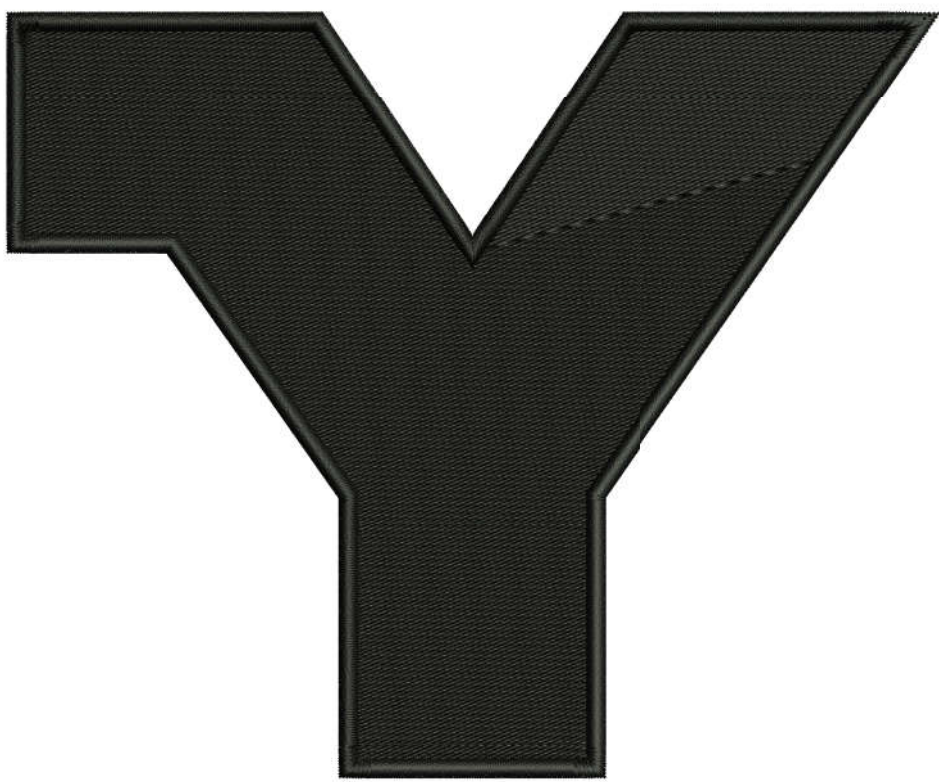
# Production Worksheet

Wilcom TrueSizer  
Design: E-20668 6x6  
Colorway: Madeira Classic 40

Stitches: 17369  
Colors: 1  
Height: 4.78 in  
Width: 5.80 in  
Zoom: 0.84



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 60.8 mm  
Down: 60.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 27.76 in<sup>2</sup>  
Max Stitch: 6.4 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 387.51ft  
Total bobbin: 161.71ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	17367	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20668 8x8  
Colorway: Madeira Classic 40

Stitches: 29508  
Colors: 1  
Height: 6.44 in  
Width: 7.79 in  
Zoom: 0.62



Machine format: Tajima  
 Color changes: 0  
 Stops: 1  
 Trims: 2  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 98.9 mm  
 Right: 98.9 mm  
 Up: 81.8 mm  
 Down: 81.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 50.17 in<sup>2</sup>  
 Max Stitch: 6.7 mm  
 Min Stitch: 0.3 mm  
 Max jump: 6.6 mm  
 Total Thread: 680.38ft  
 Total bobbin: 288.06ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	29506	1000 Emerald Black	Madeira Classic 40