Production Worksheet

Wilcom TrueSizer

Design: E-20481 4x4

Colorway: Madeira Classic 40

Stitches:	13877
Colors:	2
Height:	3.81 in
Width:	3.81 in
Zoom:	1.32

DigitEMB
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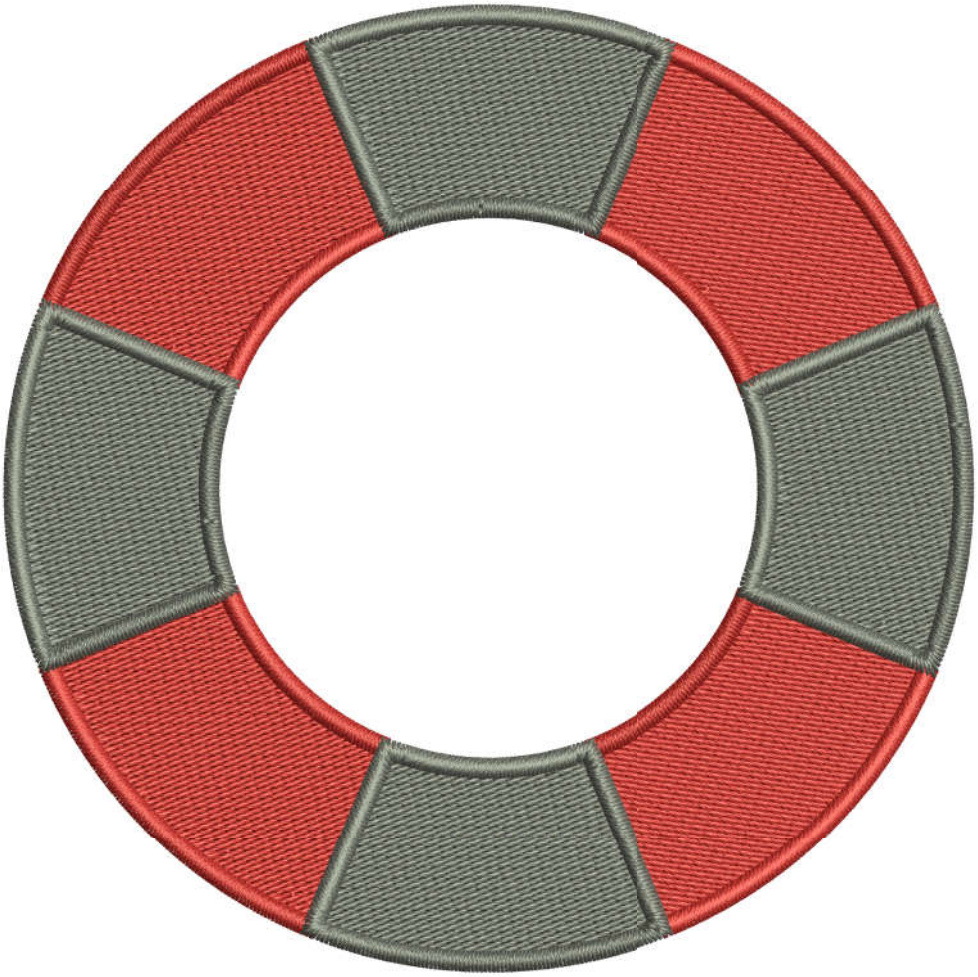


Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	7
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	48.4 mm
Right:	48.4 mm
Up:	48.4 mm
Down:	48.4 mm
EndX:	0.00 in
EndY:	0.00 in
Area	14.50 in²
Max Stitch:	7.0 mm
Min Stitch:	0.4 mm
Max jump:	7.0 mm
Total Thread:	269.75ft
Total bobbin:	105.31ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	7000	1146	Red	Madeira Classic 40
2.	18	6875	1287	MIde Grey	Madeira Classic 40

Production Worksheet

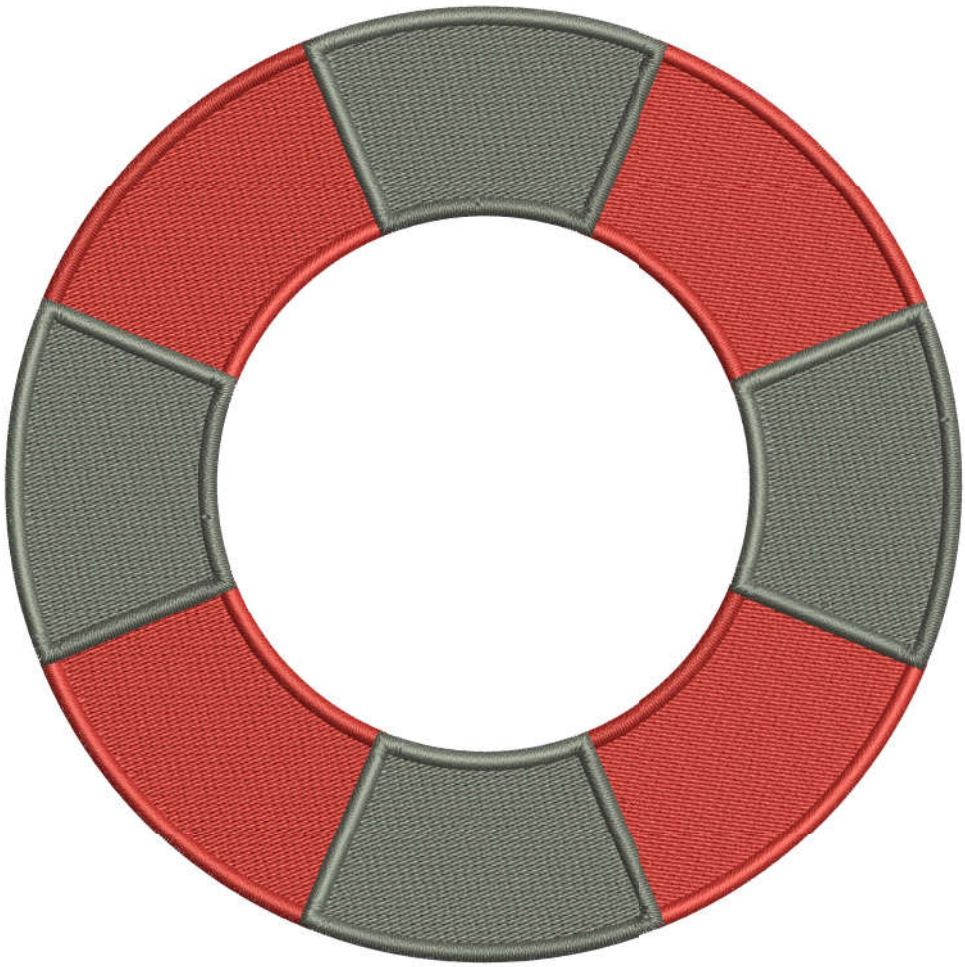
Wilcom TrueSizer

Design: E-20481 5x5

Colorway: Madeira Classic 40

Stitches:	20219
Colors:	2
Height:	4.81 in
Width:	4.80 in
Zoom:	1.03

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	7
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	61.0 mm
Right:	61.0 mm
Up:	61.1 mm
Down:	61.1 mm
EndX:	0.00 in
EndY:	0.00 in
Area	23.11 in²
Max Stitch:	6.9 mm
Min Stitch:	0.4 mm
Max jump:	6.9 mm
Total Thread:	411.94ft
Total bobbin:	164.91ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	10198	1146	Red	Madeira Classic 40
2.	18	10019	1287	MIde Grey	Madeira Classic 40

Production Worksheet

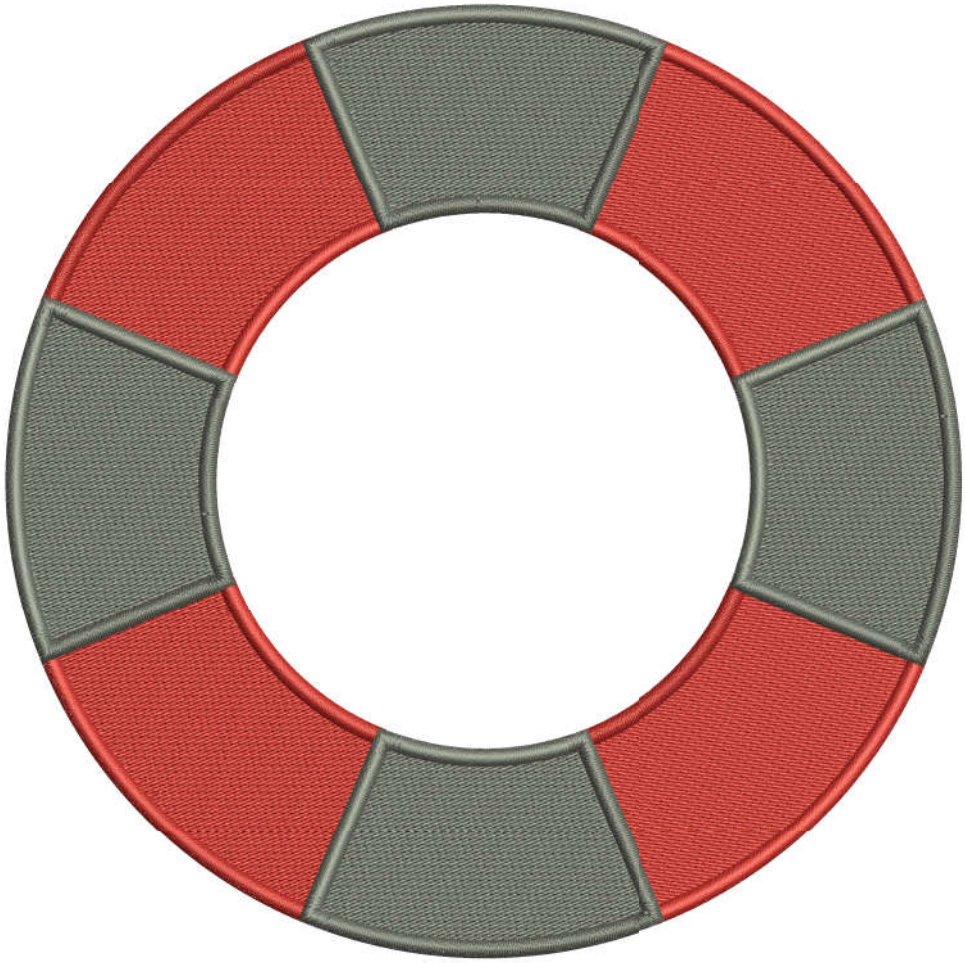
Wilcom TrueSizer

Design: E-20481 6x6

Colorway: Madeira Classic 40

Stitches:	27525
Colors:	2
Height:	5.80 in
Width:	5.80 in
Zoom:	0.86

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	7
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	73.6 mm
Right:	73.6 mm
Up:	73.6 mm
Down:	73.6 mm
EndX:	0.00 in
EndY:	0.00 in
Area	33.61 in²
Max Stitch:	6.9 mm
Min Stitch:	0.3 mm
Max jump:	6.9 mm
Total Thread:	580.71ft
Total bobbin:	236.52ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	13965	1146	Red	Madeira Classic 40
2.	18	13558	1287	MIde Grey	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20481 8x8

Colorway: Madeira Classic 40

Stitches:	45878
Colors:	2
Height:	7.82 in
Width:	7.80 in
Zoom:	0.64

DigitEMB
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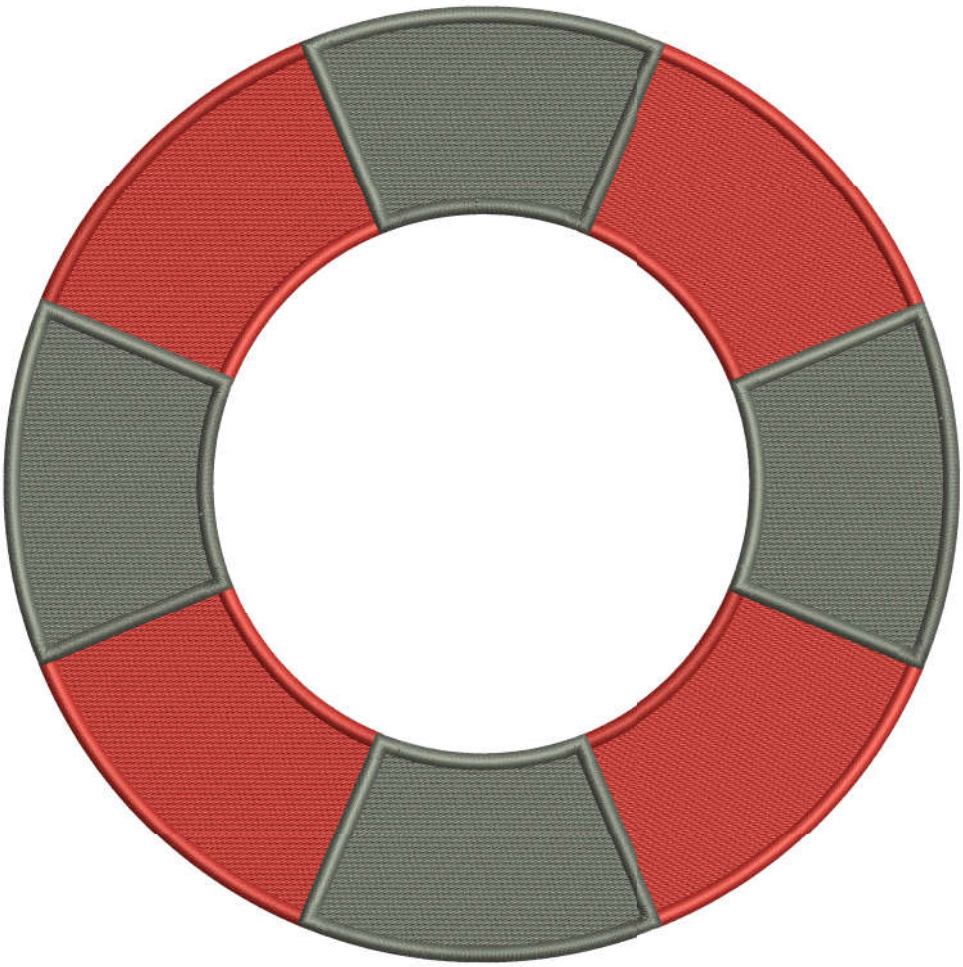

Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	9
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	99.0 mm
Right:	99.0 mm
Up:	99.3 mm
Down:	99.3 mm
EndX:	0.00 in
EndY:	0.00 in
Area	60.96 in²
Max Stitch:	6.9 mm
Min Stitch:	0.3 mm
Max jump:	6.9 mm
Total Thread:	1018.95ft
Total bobbin:	424.85ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	23445	1146	Red	Madeira Classic 40
2.	18	22431	1287	MIde Grey	Madeira Classic 40