

Production Worksheet

Wilcom TrueSizer
Design: E-22653 4x4
Colorway: Colorway 1

Stitches: 13567
Colors: 5
Height: 3.82 in
Width: 2.96 in
Zoom: 1.92

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 19
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 37.6 mm
Right: 37.6 mm
Up: 48.5 mm
Down: 48.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.29 in²
Max Stitch: 10.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 239.24ft
Total bobbin: 86.49ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|-----|----|------|------|-------------|-------|
| 1. | 14 | 296 | ■ | BLACK | |
| 2. | 15 | 405 | ■ | DARK RED | |
| 3. | 13 | 3938 | □ | WHITE | |
| 4. | 18 | 544 | ■ | DARK RED | |
| 5. | 14 | 242 | ■ | BLACK | |
| 6. | 13 | 336 | □ | WHITE | |
| 7. | 18 | 2284 | ■ | DARK RED | |
| 8. | 13 | 465 | □ | WHITE | |
| 9. | 18 | 556 | ■ | DARK RED | |
| 10. | 19 | 1556 | ■ | MIDE GRAY | |
| 11. | 18 | 778 | ■ | DARK RED | |
| 12. | 14 | 2165 | ■ | BLACK | |



Production Worksheet

Wilcom TrueSizer
Design: E-22653 5x5
Colorway: Colorway 1

Stitches: 18928
Colors: 5
Height: 4.82 in
Width: 3.72 in
Zoom: 0.70



Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 19
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 47.2 mm
Right: 47.2 mm
Up: 61.2 mm
Down: 61.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.91 in²
Max Stitch: 7.6 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 352.16ft
Total bobbin: 132.56ft



Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|-----|----|-----|------|-------------|-------|
| 1. | 14 | ■ | 440 | BLACK | |
| 2. | 15 | ■ | 535 | DARK RED | |
| 3. | 13 | □ | 6037 | WHITE | |
| 4. | 18 | ■ | 796 | DARK RED | |
| 5. | 14 | ■ | 327 | BLACK | |
| 6. | 13 | □ | 429 | WHITE | |
| 7. | 18 | ■ | 2949 | DARK RED | |
| 8. | 13 | □ | 587 | WHITE | |
| 9. | 18 | ■ | 695 | DARK RED | |
| 10. | 19 | ■ | 2282 | MIDE GRAY | |
| 11. | 18 | ■ | 1158 | DARK RED | |
| 12. | 14 | ■ | 2691 | BLACK | |

Production Worksheet

Wilcom TrueSizer
Design: E-22653 6x6
Colorway: Colorway 1

Stitches: 25114
Colors: 5
Height: 5.82 in
Width: 4.49 in
Zoom: 0.70



Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 20
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 57.0 mm
Right: 57.0 mm
Up: 73.9 mm
Down: 73.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 26.11 in²
Max Stitch: 9.2 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 488.31ft
Total bobbin: 189.19ft



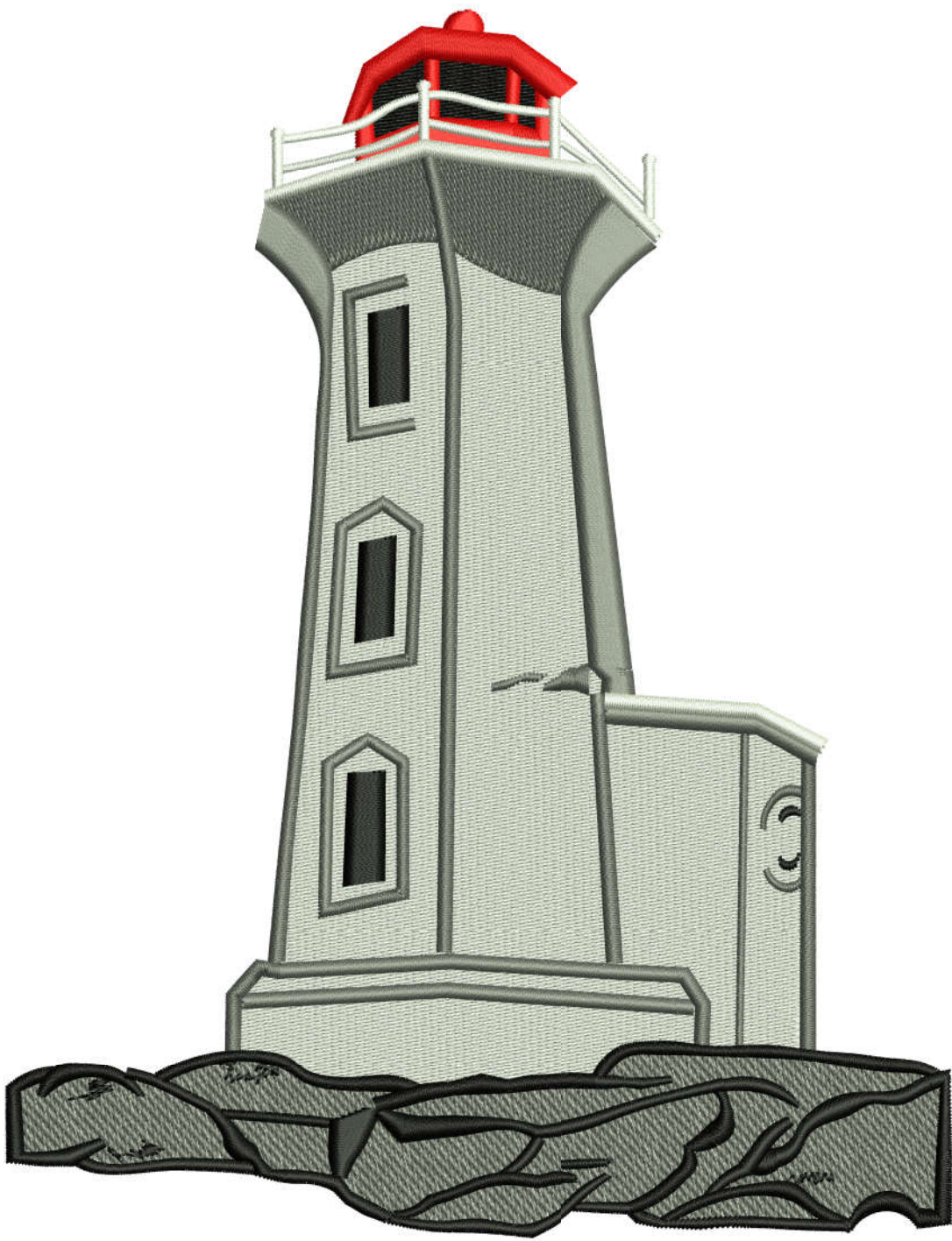
Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|-----|----|-----|------|-------------|-------|
| 1. | 14 | ■ | 600 | BLACK | |
| 2. | 15 | ■ | 683 | DARK RED | |
| 3. | 13 | □ | 8628 | WHITE | |
| 4. | 18 | ■ | 1087 | DARK RED | |
| 5. | 14 | ■ | 394 | BLACK | |
| 6. | 13 | □ | 518 | WHITE | |
| 7. | 18 | ■ | 3632 | DARK RED | |
| 8. | 13 | □ | 711 | WHITE | |
| 9. | 18 | ■ | 856 | DARK RED | |
| 10. | 19 | ■ | 3129 | MIDE GRAY | |
| 11. | 18 | ■ | 1617 | DARK RED | |
| 12. | 14 | ■ | 3257 | BLACK | |

Production Worksheet

Wilcom TrueSizer
Design: E-22653 8x8
Colorway: Colorway 1

Stitches: 39716
Colors: 5
Height: 7.82 in
Width: 6.01 in
Zoom: 0.93



Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 25
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 76.3 mm
Right: 76.3 mm
Up: 99.3 mm
Down: 99.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 46.96 in²
Max Stitch: 11.0 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 824.00ft
Total bobbin: 331.34ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|-----|----|-----|-------|-------------|-------|
| 1. | 14 | ■ | 999 | BLACK | |
| 2. | 15 | ■ | 991 | DARK RED | |
| 3. | 13 | □ | 14995 | WHITE | |
| 4. | 18 | ■ | 1826 | DARK RED | |
| 5. | 14 | ■ | 573 | BLACK | |
| 6. | 13 | □ | 700 | WHITE | |
| 7. | 18 | ■ | 5038 | DARK RED | |
| 8. | 13 | □ | 957 | WHITE | |
| 9. | 18 | ■ | 1174 | DARK RED | |
| 10. | 19 | ■ | 5264 | MIDE GRAY | |
| 11. | 18 | ■ | 2772 | DARK RED | |
| 12. | 14 | ■ | 4425 | BLACK | |