

Production Worksheet

Wilcom TrueSizer
Design: E-22182 4x4
Colorway: Madeira Classic 40

Stitches: 6542
Colors: 3
Height: 3.76 in
Width: 2.26 in
Zoom: 2.18



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 9
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 28.7 mm
Right: 28.7 mm
Up: 47.7 mm
Down: 47.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 8.48 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 128.95ft
Total bobbin: 50.20ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	Orange	4294 1172	Orange	Madeira Classic 40
2.	16	Fune / Sand	1701 1066	Fune / Sand	Madeira Classic 40
3.	14	Emerald Black	545 1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-22182 6x6
Colorway: Madeira Classic 40

Stitches: 13346
Colors: 3
Height: 5.75 in
Width: 3.45 in
Zoom: 1.43



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 43.8 mm
Right: 43.8 mm
Up: 73.0 mm
Down: 73.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 19.83 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 282.13ft
Total bobbin: 114.52ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	Orange	9062 1172	Orange	Madeira Classic 40
2.	16	Fune / Sand	3336 1066	Fune / Sand	Madeira Classic 40
3.	14	Emerald Black	946 1000	Emerald Black	Madeira Classic 40