

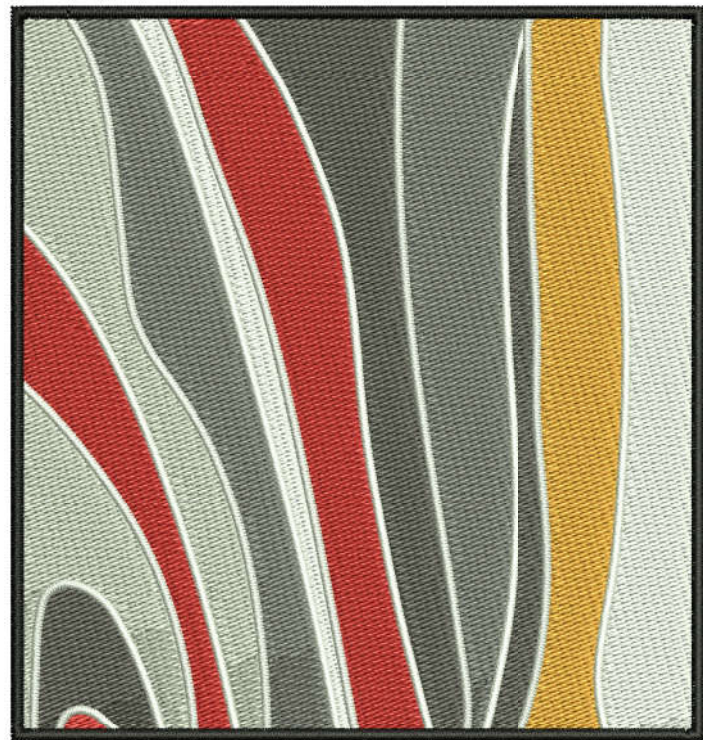
# Production Worksheet

Wilcom TrueSizer  
Design: E-22712 4x4  
Colorway: Madeira Classic 40

Stitches: 28417  
Colors: 7  
Height: 3.84 in  
Width: 3.61 in  
Zoom: 1:1



Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 13  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 45.8 mm  
Right: 45.8 mm  
Up: 48.7 mm  
Down: 48.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.83 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.1 mm  
Max jump: 7.0 mm  
Total Thread: 491.30ft  
Total bobbin: 178.70ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	648	1239	Dark Grey	Madeira Classic 40
2.	3	3716	1146	Red	Madeira Classic 40
3.	19	3174	1010	Light Grey	Madeira Classic 40
4.	18	4360	1287	MIde Grey	Madeira Classic 40
5.	13	3450	1001	Super White	Madeira Classic 40
6.	22	3095	1239	Dark Grey	Madeira Classic 40
7.	10	2144	1172	Orange	Madeira Classic 40
8.	13	5645	1001	Super White	Madeira Classic 40
9.	14	2183	1000	Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-22712 5x5  
Colorway: Madeira Classic 40

Stitches: 40021  
Colors: 7  
Height: 4.82 in  
Width: 4.51 in  
Zoom: 1:1



Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 13  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 57.2 mm  
Right: 57.2 mm  
Up: 61.2 mm  
Down: 61.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 21.70 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.1 mm  
Max jump: 6.9 mm  
Total Thread: 724.23ft  
Total bobbin: 271.61ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	926 1239	Dark Grey	Madeira Classic 40
2.	3	■	5488 1146	Red	Madeira Classic 40
3.	19	■	4630 1010	Light Grey	Madeira Classic 40
4.	18	■	6375 1287	MIde Grey	Madeira Classic 40
5.	13	□	4981 1001	Super White	Madeira Classic 40
6.	22	■	4561 1239	Dark Grey	Madeira Classic 40
7.	10	■	3192 1172	Orange	Madeira Classic 40
8.	13	□	7170 1001	Super White	Madeira Classic 40
9.	14	■	2696 1000	Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
 Design: E-22712 6x6  
 Colorway: Madeira Classic 40

Stitches: 54041  
 Colors: 7  
 Height: 5.82 in  
 Width: 5.47 in  
 Zoom: 0.90



Machine format: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 13  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 69.4 mm  
 Right: 69.4 mm  
 Up: 73.9 mm  
 Down: 73.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 31.78 in<sup>2</sup>  
 Max Stitch: 7.0 mm  
 Min Stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total Thread: 1019.68ft  
 Total bobbin: 392.18ft



**Stop Sequence:**

#	N#	St.	Code	Description	Brand
1.	22	■	1289	1239 Dark Grey	Madeira Classic 40
2.	3	■	7662	1146 Red	Madeira Classic 40
3.	19	■	6394	1010 Light Grey	Madeira Classic 40
4.	18	■	8982	1287 Mlde Grey	Madeira Classic 40
5.	13	□	6913	1001 Super White	Madeira Classic 40
6.	22	■	6311	1239 Dark Grey	Madeira Classic 40
7.	10	■	4473	1172 Orange	Madeira Classic 40
8.	13	□	8725	1001 Super White	Madeira Classic 40
9.	14	■	3290	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-22712 12x12  
Colorway: Madeira Classic 40

Stitches: 128498  
Colors: 7  
Height: 9.82 in  
Width: 9.29 in  
Zoom: 0.52



Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 13  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 117.9 mm  
Right: 117.9 mm  
Up: 124.7 mm  
Down: 124.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 91.15 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.2 mm  
Max jump: 6.9 mm  
Total Thread: 2684.38ft  
Total bobbin: 1089.15ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	3324	1239 Dark Grey	Madeira Classic 40
2.	3	■	19670	1146 Red	Madeira Classic 40
3.	19	■	16252	1010 Light Grey	Madeira Classic 40
4.	18	■	23307	1287 Mlde Grey	Madeira Classic 40
5.	13	□	17366	1001 Super White	Madeira Classic 40
6.	22	■	15766	1239 Dark Grey	Madeira Classic 40
7.	10	■	11639	1172 Orange	Madeira Classic 40
8.	13	□	15346	1001 Super White	Madeira Classic 40
9.	14	■	5826	1000 Emerald Black	Madeira Classic 40