

Production Worksheet

Wilcom TrueSizer
Design: E-20022 8x8
Colorway: Madeira Classic 40

Stitches: 18780
Colors: 1
Height: 6.84 in
Width: 6.80 in
Zoom: 0.71



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 86.3 mm
Right: 86.3 mm
Up: 86.9 mm
Down: 86.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 46.49 in²
Max Stitch: 11.5 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 533.74ft
Total bobbin: 242.88ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■ | 18778 | 1000 Emerald Black | Madeira Classic 40 |



Production Worksheet

Wilcom TrueSizer
Design: E-20022 6x6
Colorway: Madeira Classic 40

Stitches: 15460
Colors: 1
Height: 5.86 in
Width: 5.84 in
Zoom: 0.83



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 74.1 mm
Right: 74.2 mm
Up: 74.4 mm
Down: 74.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 34.20 in²
Max Stitch: 10.4 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 411.42ft
Total bobbin: 183.30ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■ | 15458 | 1000 Emerald Black | Madeira Classic 40 |



Production Worksheet

Wilcom TrueSizer
Design: E-20022 5x5
Colorway: Madeira Classic 40

Stitches: 12125
Colors: 1
Height: 4.82 in
Width: 4.82 in
Zoom: 1.01



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.2 mm
Right: 61.2 mm
Up: 61.2 mm
Down: 61.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.21 in²
Max Stitch: 8.6 mm
Min Stitch: 0.3 mm
Max jump: 6.5 mm
Total Thread: 288.31ft
Total bobbin: 123.32ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■ | 12123 | 1000 Emerald Black | Madeira Classic 40 |



Production Worksheet

Wilcom TrueSizer
Design: E-20022 4x4
Colorway: Madeira Classic 40

Stitches: 8871
Colors: 1
Height: 3.77 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 47.9 mm
Down: 47.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.35 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.5 mm
Total Thread: 187.97ft
Total bobbin: 76.50ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|------|--------------------|--------------------|
| 1. | 14 | ■ | 8869 | 1000 Emerald Black | Madeira Classic 40 |

