

Production Worksheet

Wilcom TrueSizer
Design: E-20035 8x8
Colorway: Madeira Classic 40

Stitches: 15338
Colors: 6
Height: 2.67 in
Width: 6.80 in
Zoom: 0.72



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 17
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 86.4 mm
Right: 86.4 mm
Up: 33.9 mm
Down: 33.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 18.17 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 306.44ft
Total bobbin: 120.40ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	6925	1010	Light Grey	Madeira Classic 40
2.	14	910	1000	Emerald Black	Madeira Classic 40
3.	8	3822	1134	Dark blue	Madeira Classic 40
4.	14	899	1000	Emerald Black	Madeira Classic 40
5.	21	1282	1290	BLUE	Madeira Classic 40
6.	18	1208	1287	Mlde Grey	Madeira Classic 40
7.	13	290	1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20035 6x6
Colorway: Madeira Classic 40

Stitches: 11959
Colors: 6
Height: 2.28 in
Width: 5.80 in
Zoom: 0.85



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 29.0 mm
Down: 29.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.24 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 230.95ft
Total bobbin: 88.80ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	5244	1010	Light Grey	Madeira Classic 40
2.	14	758	1000	Emerald Black	Madeira Classic 40
3.	8	2923	1134	Dark blue	Madeira Classic 40
4.	14	703	1000	Emerald Black	Madeira Classic 40
5.	21	1088	1290	BLUE	Madeira Classic 40
6.	18	1008	1287	Mlde Grey	Madeira Classic 40
7.	13	233	1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20035 5x5
Colorway: Madeira Classic 40

Stitches: 9073
Colors: 6
Height: 1.90 in
Width: 4.80 in
Zoom: 1.02



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 24.2 mm
Down: 24.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 9.14 in²
Max Stitch: 7.0 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 167.95ft
Total bobbin: 62.69ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	■	3862	1010 Light Grey	Madreia Classic 40
2.	14	■	626	1000 Emerald Black	Madreia Classic 40
3.	8	■	2135	1134 Dark blue	Madreia Classic 40
4.	14	■	537	1000 Emerald Black	Madreia Classic 40
5.	21	■	905	1290 BLUE	Madreia Classic 40
6.	18	■	821	1287 Mlde Grey	Madreia Classic 40
7.	13	□	185	1001 Super White	Madreia Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20035 4x4
Colorway: Madeira Classic 40

Stitches: 6348
Colors: 6
Height: 1.50 in
Width: 3.79 in
Zoom: 1.30



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.1 mm
Right: 48.1 mm
Up: 19.0 mm
Down: 19.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 5.67 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 112.87ft
Total bobbin: 40.65ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	2633	1010	Light Grey	Madeira Classic 40
2.	14	487	1000	Emerald Black	Madeira Classic 40
3.	8	1441	1134	Dark blue	Madeira Classic 40
4.	14	340	1000	Emerald Black	Madeira Classic 40
5.	21	723	1290	BLUE	Madeira Classic 40
6.	18	642	1287	Mlde Grey	Madeira Classic 40
7.	13	80	1001	Super White	Madeira Classic 40

