

Production Worksheet

Wilcom TrueSizer
Design: E-21054 4x4
Colorway: Madeira Classic 40

Stitches: 3967
Colors: 3
Height: 1.19 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 8
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 15.1 mm
Down: 15.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 4.53 in²
Max Stitch: 7.6 mm
Min Stitch: 0.2 mm
Max jump: 6.9 mm
Total Thread: 72.35ft
Total bobbin: 26.67ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	1316 1000	Emerald Black	Madeira Classic 40
2.	13	□	370 1001	Super White	Madeira Classic 40
3.	3	■	2279 1146	Red	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21054 5x5
Colorway: Madeira Classic 40

Stitches: 5860
Colors: 3
Height: 1.51 in
Width: 4.80 in
Zoom: 1.02



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 8
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 19.1 mm
Down: 19.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 7.23 in²
Max Stitch: 9.7 mm
Min Stitch: 0.2 mm
Max jump: 6.8 mm
Total Thread: 113.91ft
Total bobbin: 43.94ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	2144	1000 Emerald Black	Madeira Classic 40
2.	13	□	547	1001 Super White	Madeira Classic 40
3.	3	■	3167	1146 Red	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21054 6x6
Colorway: Madeira Classic 40

Stitches: 7597
Colors: 3
Height: 1.81 in
Width: 5.80 in
Zoom: 0.85



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 8
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 22.9 mm
Down: 22.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.47 in²
Max Stitch: 11.7 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 157.08ft
Total bobbin: 62.77ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	2705 1000	Emerald Black	Madeira Classic 40
2.	13	□	736 1001	Super White	Madeira Classic 40
3.	3	■	4154 1146	Red	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21054 8x8
Colorway: Madeira Classic 40

Stitches: 11874
Colors: 3
Height: 2.44 in
Width: 7.80 in
Zoom: 0.63



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 8
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 31.0 mm
Down: 31.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 19.06 in²
Max Stitch: 7.8 mm
Min Stitch: 0.2 mm
Max jump: 6.9 mm
Total Thread: 271.93ft
Total bobbin: 114.19ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	4023	1000 Emerald Black	Madeira Classic 40
2.	13	□	1219	1001 Super White	Madeira Classic 40
3.	3	■	6630	1146 Red	Madeira Classic 40

