

Production Worksheet

Wilcom TrueSizer
Design: E-21055 4x4
Colorway: Madeira Classic 40

Stitches: 3357
Colors: 2
Height: 1.19 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 15.2 mm
Down: 15.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 4.54 in²
Max Stitch: 6.9 mm
Min Stitch: 0.2 mm
Max jump: 6.9 mm
Total Thread: 64.99ft
Total bobbin: 24.87ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	1362 1000	Emerald Black	Madeira Classic 40
2.	6	■	1993 1309	Pink	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21055 5x5
Colorway: Madeira Classic 40

Stitches: 4979
Colors: 2
Height: 1.51 in
Width: 4.80 in
Zoom: 1.02



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 19.1 mm
Down: 19.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 7.23 in²
Max Stitch: 6.7 mm
Min Stitch: 0.2 mm
Max jump: 6.7 mm
Total Thread: 101.33ft
Total bobbin: 40.10ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	2095 1000	Emerald Black	Madreira Classic 40
2.	6	■	2882 1309	Pink	Madreira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21055 6x6
Colorway: Madeira Classic 40

Stitches: 6601
Colors: 2
Height: 1.81 in
Width: 5.80 in
Zoom: 0.85



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 22.9 mm
Down: 22.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.47 in²
Max Stitch: 6.9 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 142.72ft
Total bobbin: 58.32ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	2705 1000	Emerald Black	Madeira Classic 40
2.	6	■	3894 1309	Pink	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21055 8x8
Colorway: Madeira Classic 40

Stitches: 10471
Colors: 2
Height: 2.42 in
Width: 7.80 in
Zoom: 0.63



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 30.8 mm
Down: 30.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 18.90 in²
Max Stitch: 7.8 mm
Min Stitch: 0.2 mm
Max jump: 6.7 mm
Total Thread: 249.20ft
Total bobbin: 106.37ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	4012	1000 Emerald Black	Madeira Classic 40
2.	6	■	6457	1309 Pink	Madeira Classic 40

