

Production Worksheet

Wilcom TrueSizer
Design: E-22741 4x4
Colorway: Madeira Classic 40

Stitches: 23406
Colors: 2
Height: 3.82 in
Width: 3.82 in
Zoom: 1.32



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 9
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.5 mm
Right: 48.5 mm
Up: 48.5 mm
Down: 48.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.59 in²
Max Stitch: 8.9 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 423.55ft
Total bobbin: 159.01ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	2441	1239 Dark Grey	Madeira Classic 40
2.	3	■	8511	1146 Red	Madeira Classic 40
3.	22	■	2837	1239 Dark Grey	Madeira Classic 40
4.	3	■	9615	1146 Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-22741 5x5
Colorway: Madeira Classic 40

Stitches: 33502
Colors: 2
Height: 4.82 in
Width: 4.81 in
Zoom: 1.03



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 12
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.1 mm
Right: 61.1 mm
Up: 61.2 mm
Down: 61.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.18 in²
Max Stitch: 6.8 mm
Min Stitch: 0.2 mm
Max jump: 6.8 mm
Total Thread: 626.35ft
Total bobbin: 239.93ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	3551	1239 Dark Grey	Madeira Classic 40
2.	3	■	12020	1146 Red	Madeira Classic 40
3.	22	■	4607	1239 Dark Grey	Madeira Classic 40
4.	3	■	13322	1146 Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-22741 6x6
Colorway: Madeira Classic 40

Stitches: 44747
Colors: 2
Height: 5.82 in
Width: 5.81 in
Zoom: 0.86



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 15
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.8 mm
Right: 73.8 mm
Up: 73.9 mm
Down: 73.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.81 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 869.35ft
Total bobbin: 340.20ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	4802	1239 Dark Grey	Madeira Classic 40
2.	3	■	16053	1146 Red	Madeira Classic 40
3.	22	■	6275	1239 Dark Grey	Madeira Classic 40
4.	3	■	17615	1146 Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
 Design: E-22741 8x8
 Colorway: Madeira Classic 40

Stitches: 72141
 Colors: 2
 Height: 7.82 in
 Width: 7.78 in
 Zoom: 0.64



Machine format: Tajima
 Color changes: 3
 Stops: 4
 Trims: 20
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 98.8 mm
 Right: 98.8 mm
 Up: 99.3 mm
 Down: 99.3 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 60.84 in²
 Max Stitch: 7.0 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 1479.41ft
 Total bobbin: 595.20ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	7877	1239 Dark Grey	Madeira Classic 40
2.	3	■	26037	1146 Red	Madeira Classic 40
3.	22	■	10327	1239 Dark Grey	Madeira Classic 40
4.	3	■	27898	1146 Red	Madeira Classic 40