Production Worksheet

Wilcom TrueSizer
Design: E-23186 4x4
Colorway: Madeira Classic 40

Stitches:	5972
Colors:	8
Height:	3.00 in
Width:	1.44 in
Zoom:	3.23

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	13
Stops:	14
Trims:	31
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	18.3 mm
Right:	18.3 mm
Up:	38.0 mm
Down:	38.0 mm
EndX:	0.00 in
EndY:	0.00 in
Area	4.32 in²
Max Stitch:	7.8 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	90.23ft
Total bobbin:	27.33ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	8	559	1134	Dark blue	Madeira Classic 40
2.	12	316	1191	Brown	Madeira Classic 40
3.	17	319	1045	Light Blue	Madeira Classic 40
4.	16	863	1066	Fune / Sand	Madeira Classic 40
5.	10	852	1172	Orange	Madeira Classic 40
6.	12	32	1191	Brown	Madeira Classic 40
7.	13	739	1001	Super White	Madeira Classic 40
8.	8	89	1134	Dark blue	Madeira Classic 40
9.	28	70	1020	Peach	Madeira Classic 40
10.	14	1489	1000	Emerald Black	Madeira Classic 40
11.	13	219	1001	Super White	Madeira Classic 40
12.	17	182	1045	Light Blue	Madeira Classic 40
13.	12	37	1191	Brown	Madeira Classic 40
14.	14	204	1000	Emerald Black	Madeira Classic 40