

**Production Worksheet**

Wilcom TrueSizer  
 Design: E-22888 4x4  
 Colorway: Madeira Classic 40

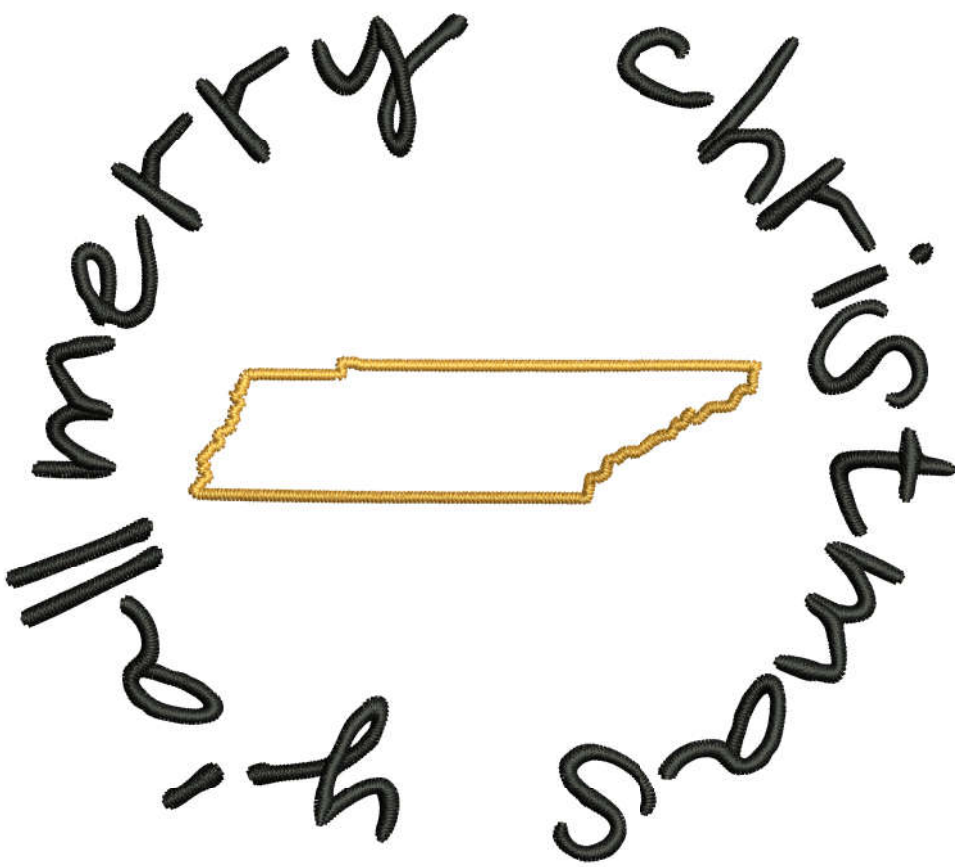
Stitches: 4788  
 Colors: 2  
 Height: 3.41 in  
 Width: 3.80 in  
 Zoom: 1.29



Machine format: Tajima  
 Color changes: 1  
 Stops: 2  
 Trims: 21  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 48.3 mm  
 Right: 48.3 mm  
 Up: 43.4 mm  
 Down: 43.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 12.99 in<sup>2</sup>  
 Max Stitch: 7.0 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 64.52ft  
 Total bobbin: 19.03ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	3875 1000	Emerald Black	Madeira Classic 40
2.	10	■	911 1172	Orange	Madeira Classic 40



**Production Worksheet**

Wilcom TrueSizer  
Design: E-22888 6x6  
Colorway: Madeira Classic 40

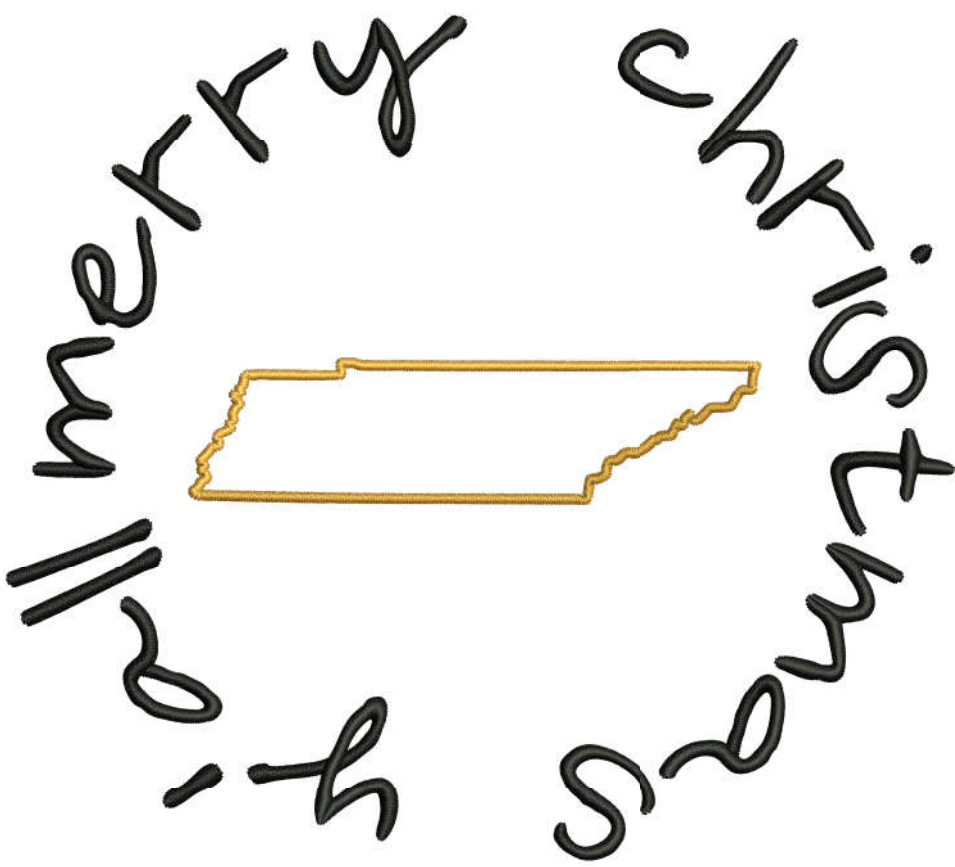
Stitches: 7847  
Colors: 2  
Height: 5.20 in  
Width: 5.80 in  
Zoom: 0.85



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 21  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 66.0 mm  
Down: 66.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 30.15 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 121.73ft  
Total bobbin: 41.04ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5889 1000	Emerald Black	Madeira Classic 40
2.	10	■	1956 1172	Orange	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-22888 8x10  
Colorway: Madeira Classic 40

Stitches: 12157  
Colors: 2  
Height: 7.82 in  
Width: 8.76 in  
Zoom: 0.56



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 21  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 111.3 mm  
Right: 111.3 mm  
Up: 99.3 mm  
Down: 99.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 68.48 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 227.42ft  
Total bobbin: 86.91ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9232 1000	Emerald Black	Madeira Classic 40
2.	10	■	2923 1172	Orange	Madeira Classic 40

