

Production Worksheet

Wilcom TrueSizer

Design: E-21119 4x4

Colorway: Madeira Classic 40

Stitches: 11789

Colors: 4

Height: 3.80 in

Width: 2.75 in

Zoom: 1.83

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 9
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 35.0 mm
Right: 35.0 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.47 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 206.35ft
Total bobbin: 74.89ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	3473	1239	Dark Grey	Madeira Classic 40
2.	12	584	1191	Brown	Madeira Classic 40
3.	29	597	1140	Mandhi	Madeira Classic 40
4.	18	1553	1287	Mlde Grey	Madeira Classic 40
5.	22	1501	1239	Dark Grey	Madeira Classic 40
6.	29	3188	1140	Mandhi	Madeira Classic 40
7.	22	891	1239	Dark Grey	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-21119 5x5

Colorway: Madeira Classic 40

Stitches: 16295

Colors: 4

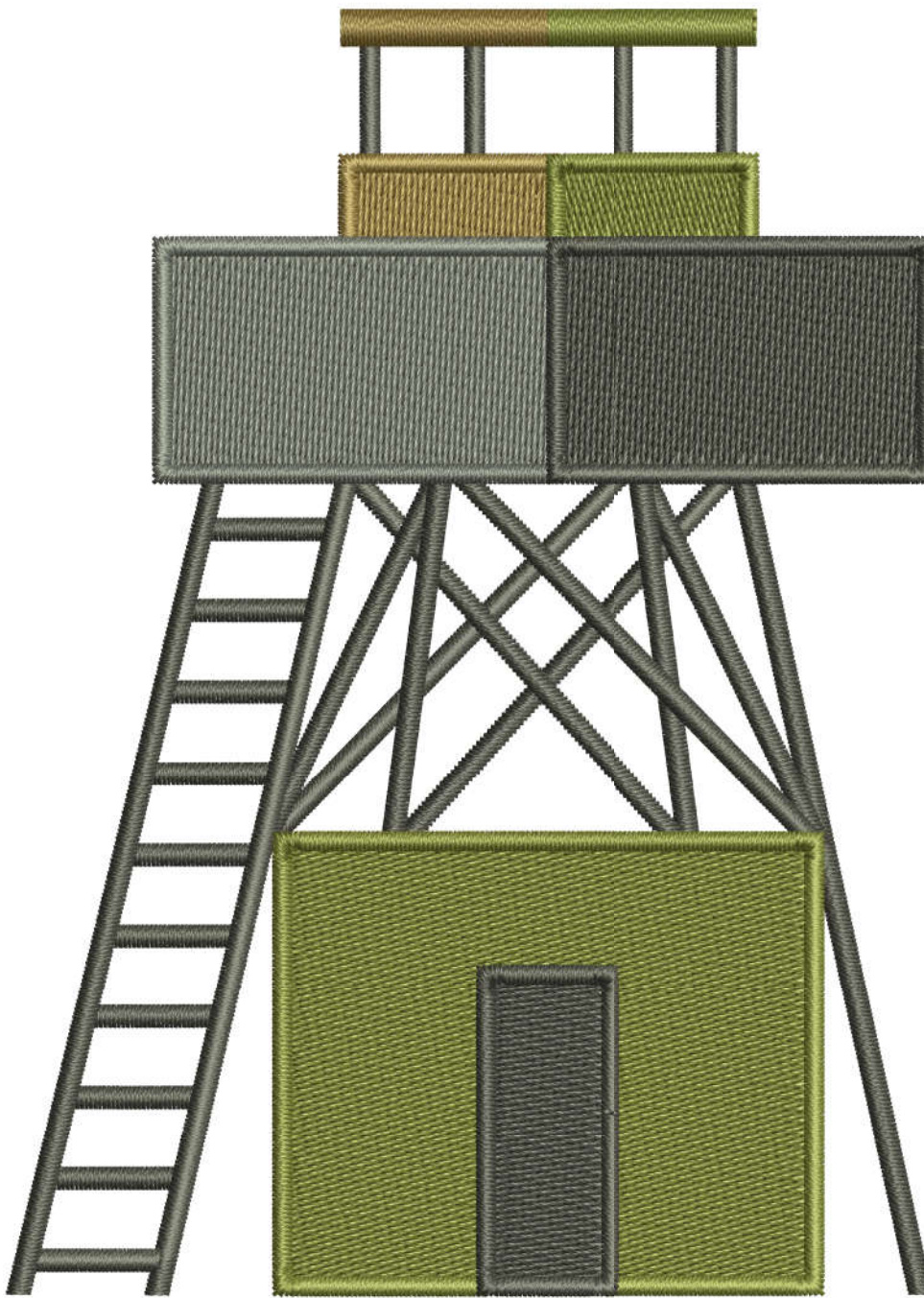
Height: 4.80 in

Width: 3.46 in

Zoom: 1.45

DigitEMB

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Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 9
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 44.0 mm
Right: 44.0 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 16.63 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 303.43ft
Total bobbin: 114.90ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	4443	1239 Dark Grey	Madeira Classic 40
2.	12	■	794	1191 Brown	Madeira Classic 40
3.	29	■	795	1140 Mandhi	Madeira Classic 40
4.	18	■	2224	1287 Mlde Grey	Madeira Classic 40
5.	22	■	2150	1239 Dark Grey	Madeira Classic 40
6.	29	■	4649	1140 Mandhi	Madeira Classic 40
7.	22	■	1238	1239 Dark Grey	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21119 6x6
Colorway: Madeira Classic 40

Stitches: 21304
Colors: 4
Height: 5.80 in
Width: 4.16 in
Zoom: 1.21



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 9
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 52.9 mm
Right: 52.9 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 24.16 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 417.59ft
Total bobbin: 163.07ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	5417	1239 Dark Grey	Madeira Classic 40
2.	12	■	1024	1191 Brown	Madeira Classic 40
3.	29	■	1019	1140 Mandhi	Madeira Classic 40
4.	18	■	3001	1287 Mlde Grey	Madeira Classic 40
5.	22	■	2908	1239 Dark Grey	Madeira Classic 40
6.	29	■	6299	1140 Mandhi	Madeira Classic 40
7.	22	■	1634	1239 Dark Grey	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21119 8x8
Colorway: Madeira Classic 40

Stitches: 33544
Colors: 4
Height: 7.80 in
Width: 5.57 in
Zoom: 0.89



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 9
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 70.8 mm
Right: 70.8 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 43.48 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 708.92ft
Total bobbin: 288.11ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	7715 1239	Dark Grey	Madeira Classic 40
2.	12	■	1587 1191	Brown	Madeira Classic 40
3.	29	■	1580 1140	Mandhi	Madeira Classic 40
4.	18	■	4903 1287	MIde Grey	Madeira Classic 40
5.	22	■	4724 1239	Dark Grey	Madeira Classic 40
6.	29	■	10444 1140	Mandhi	Madeira Classic 40
7.	22	■	2589 1239	Dark Grey	Madeira Classic 40