

Production Worksheet

Wilcom TrueSizer
 Design: E-22282 4x4
 Colorway: Madeira Classic 40

Stitches: 19376
 Colors: 11
 Height: 3.64 in
 Width: 3.76 in
 Zoom: 1.29



Machine format: Tajima
 Color changes: 17
 Stops: 18
 Trims: 45
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 47.7 mm
 Right: 47.7 mm
 Up: 46.3 mm
 Down: 46.3 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 13.68 in²
 Max Stitch: 7.0 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 283.55ft
 Total bobbin: 88.99ft

Behind every
MOM
 is a basket
 of dirty
 laundry.



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	181	1172	Orange	Madeira Classic 40
2.	4	336	1064	golden	Madeira Classic 40
3.	6	194	1309	Pink	Madeira Classic 40
4.	20	330	1275	Powder blue	Madeira Classic 40
5.	13	1353	1001	Super White	Madeira Classic 40
6.	18	83	1287	Mlde Grey	Madeira Classic 40
7.	14	1850	1000	Emerald Black	Madeira Classic 40
8.	24	501	1158	Drak Brown	Madeira Classic 40
9.	16	728	1066	Fune / Sand	Madeira Classic 40
10.	6	513	1309	Pink	Madeira Classic 40
11.	13	162	1001	Super White	Madeira Classic 40
12.	10	371	1172	Orange	Madeira Classic 40
13.	8	87	1134	Dark blue	Madeira Classic 40
14.	11	151	1033	Purple	Madeira Classic 40
15.	18	242	1287	Mlde Grey	Madeira Classic 40
16.	14	3185	1000	Emerald Black	Madeira Classic 40
17.	6	2133	1309	Pink	Madeira Classic 40
18.	14	6974	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
 Design: E-22282 5x5
 Colorway: Madeira Classic 40

Stitches: 26410
 Colors: 11
 Height: 4.76 in
 Width: 4.92 in
 Zoom: 0.99



Machine format: Tajima
 Color changes: 17
 Stops: 18
 Trims: 45
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 62.5 mm
 Right: 62.5 mm
 Up: 60.5 mm
 Down: 60.5 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 23.42 in²
 Max Stitch: 6.9 mm
 Min Stitch: 0.2 mm
 Max jump: 6.9 mm
 Total Thread: 418.41ft
 Total bobbin: 141.56ft

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Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	256	1172	Orange	Madeira Classic 40
2.	4	502	1064	golden	Madeira Classic 40
3.	6	289	1309	Pink	Madeira Classic 40
4.	20	488	1275	Powder blue	Madeira Classic 40
5.	13	2185	1001	Super White	Madeira Classic 40
6.	18	97	1287	Mlde Grey	Madeira Classic 40
7.	14	2415	1000	Emerald Black	Madeira Classic 40
8.	24	694	1158	Drak Brown	Madeira Classic 40
9.	16	1068	1066	Fune / Sand	Madeira Classic 40
10.	6	776	1309	Pink	Madeira Classic 40
11.	13	231	1001	Super White	Madeira Classic 40
12.	10	559	1172	Orange	Madeira Classic 40
13.	8	112	1134	Dark blue	Madeira Classic 40
14.	11	201	1033	Purple	Madeira Classic 40
15.	18	336	1287	Mlde Grey	Madeira Classic 40
16.	14	4155	1000	Emerald Black	Madeira Classic 40
17.	6	2970	1309	Pink	Madeira Classic 40
18.	14	9074	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
 Design: E-22282 6x6
 Colorway: Madeira Classic 40

Stitches: 32290
 Colors: 11
 Height: 5.64 in
 Width: 5.79 in
 Zoom: 0.82



Machine format: Tajima
 Color changes: 17
 Stops: 18
 Trims: 64
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 73.5 mm
 Right: 73.5 mm
 Up: 71.7 mm
 Down: 71.7 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 32.69 in²
 Max Stitch: 7.0 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 520.07ft
 Total bobbin: 178.94ft

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Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	311	1172	Orange	Madeira Classic 40
2.	4	676	1064	golden	Madeira Classic 40
3.	6	377	1309	Pink	Madeira Classic 40
4.	20	630	1275	Powder blue	Madeira Classic 40
5.	13	2884	1001	Super White	Madeira Classic 40
6.	18	95	1287	Mlde Grey	Madeira Classic 40
7.	14	2717	1000	Emerald Black	Madeira Classic 40
8.	24	874	1158	Drak Brown	Madeira Classic 40
9.	16	1394	1066	Fune / Sand	Madeira Classic 40
10.	6	1060	1309	Pink	Madeira Classic 40
11.	13	271	1001	Super White	Madeira Classic 40
12.	10	727	1172	Orange	Madeira Classic 40
13.	8	135	1134	Dark blue	Madeira Classic 40
14.	11	222	1033	Purple	Madeira Classic 40
15.	18	412	1287	Mlde Grey	Madeira Classic 40
16.	14	4738	1000	Emerald Black	Madeira Classic 40
17.	6	3846	1309	Pink	Madeira Classic 40
18.	14	10919	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
 Design: E-22282 8x8
 Colorway: Madeira Classic 40

Stitches: 48517
 Colors: 11
 Height: 7.76 in
 Width: 7.98 in
 Zoom: 0.60



Machine format: Tajima
 Color changes: 17
 Stops: 18
 Trims: 71
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 101.4 mm
 Right: 101.4 mm
 Up: 98.6 mm
 Down: 98.6 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 61.97 in²
 Max Stitch: 7.8 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 858.01ft
 Total bobbin: 316.10ft

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Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	500	1172	Orange	Madeira Classic 40
2.	4	1145	1064	golden	Madeira Classic 40
3.	6	615	1309	Pink	Madeira Classic 40
4.	20	1016	1275	Powder blue	Madeira Classic 40
5.	13	5149	1001	Super White	Madeira Classic 40
6.	18	131	1287	Mlde Grey	Madeira Classic 40
7.	14	3739	1000	Emerald Black	Madeira Classic 40
8.	24	1407	1158	Drak Brown	Madeira Classic 40
9.	16	2298	1066	Fune / Sand	Madeira Classic 40
10.	6	1784	1309	Pink	Madeira Classic 40
11.	13	438	1001	Super White	Madeira Classic 40
12.	10	1240	1172	Orange	Madeira Classic 40
13.	8	184	1134	Dark blue	Madeira Classic 40
14.	11	316	1033	Purple	Madeira Classic 40
15.	18	665	1287	Mlde Grey	Madeira Classic 40
16.	14	6524	1000	Emerald Black	Madeira Classic 40
17.	6	6223	1309	Pink	Madeira Classic 40
18.	14	15141	1000	Emerald Black	Madeira Classic 40