# Production Worksheet

Wilcom TrueSizer

Design: E-22414 4x4

Colorway: Madeira Classic 40

| | |
|---|---|
| Stitches: | 22904 |
| Colors: | 6 |
| Height: | 3.30 in |
| Width: | 3.80 in |
| Zoom: | 1.19 |

DigitEMB
www.digitemb.com

| | |
|---|---|
| Machine format: | Tajima |
| Color changes: | 5 |
| Stops: | 7 |
| Trims: | 18 |
| Auto fabric: | Fabric Name |
| Required stabilizer: | Stabilizer |
| Left: | 48.3 mm |
| Right: | 48.3 mm |
| Up: | 41.9 mm |
| Down: | 41.9 mm |
| EndX: | 0.00 in |
| EndY: | 0.00 in |
| Area | 12.54 in² |
| Max Stitch: | 7.1 mm |
| Min Stitch: | 0.3 mm |
| Max jump: | 7.0 mm |
| Total Thread: | 452.10ft |
| Total bobbin: | 177.29ft |

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|---|---|---|---|---|---|
| 1. | 24 | 5630 | 1158 | Drak Brown | Madeira Classic 40 |
| 2. | 16 | 1425 | 1066 | Fune / Sand | Madeira Classic 40 |
| 3. | 11 | 626 | 1033 | Purple | Madeira Classic 40 |
| 4. | 13 | 1282 | 1001 | Super White | Madeira Classic 40 |
| 5. | 4 | 1103 | 1064 | golden | Madeira Classic 40 |
| 6. | 14 | 11 | 1000 | Emerald Black | Madeira Classic 40 |
| 7. | 14 | 12825 | | Emerald Black, Stop | |

# Production Worksheet

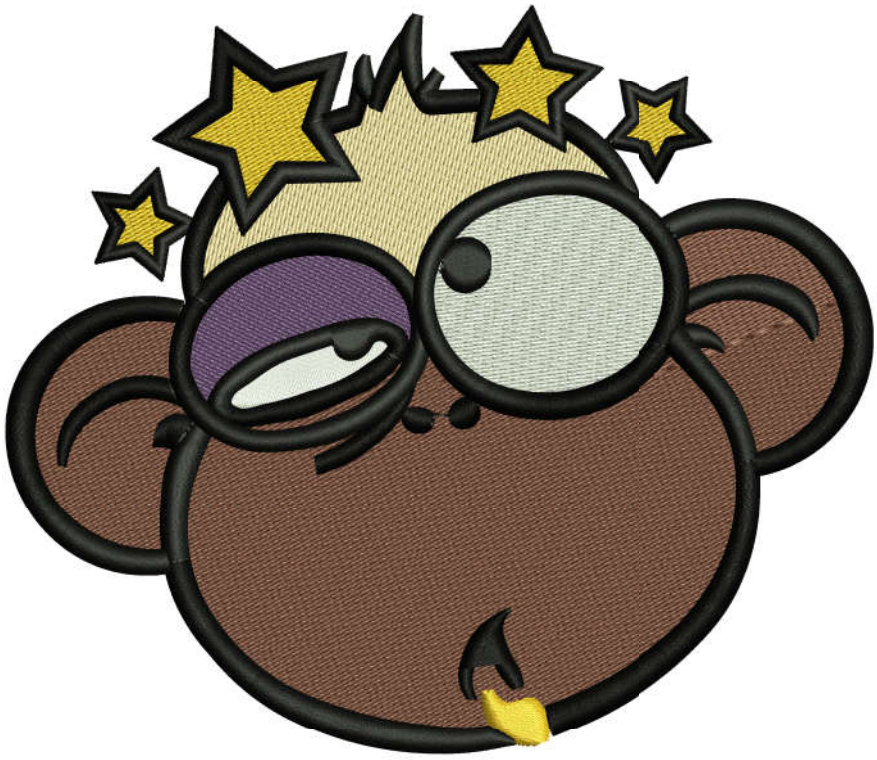
Wilcom TrueSizer

Design: E-22414 5x5

Colorway: Madeira Classic 40

| | |
|---|---|
| Stitches: | 31862 |
| Colors: | 6 |
| Height: | 4.16 in |
| Width: | 4.80 in |
| Zoom: | 0.94 |

DigitEMB
www.digitemb.com



| | |
|---|---|
| Machine format: | Tajima |
| Color changes: | 5 |
| Stops: | 7 |
| Trims: | 21 |
| Auto fabric: | Fabric Name |
| Required stabilizer: | Stabilizer |
| Left: | 61.0 mm |
| Right: | 61.0 mm |
| Up: | 52.8 mm |
| Down: | 52.8 mm |
| EndX: | 0.00 in |
| EndY: | 0.00 in |
| Area | 19.97 in² |
| Max Stitch: | 8.4 mm |
| Min Stitch: | 0.3 mm |
| Max jump: | 7.0 mm |
| Total Thread: | 693.21ft |
| Total bobbin: | 285.34ft |

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|---|---|---|---|---|---|
| 1. | 24 | 8621 | 1158 | Drak Brown | Madeira Classic 40 |
| 2. | 16 | 2097 | 1066 | Fune / Sand | Madeira Classic 40 |
| 3. | 11 | 911 | 1033 | Purple | Madeira Classic 40 |
| 4. | 13 | 1906 | 1001 | Super White | Madeira Classic 40 |
| 5. | 4 | 1509 | 1064 | golden | Madeira Classic 40 |
| 6. | 14 | 14 | 1000 | Emerald Black | Madeira Classic 40 |
| 7. | 14 | 16802 | | Emerald Black, Stop | |

# Production Worksheet

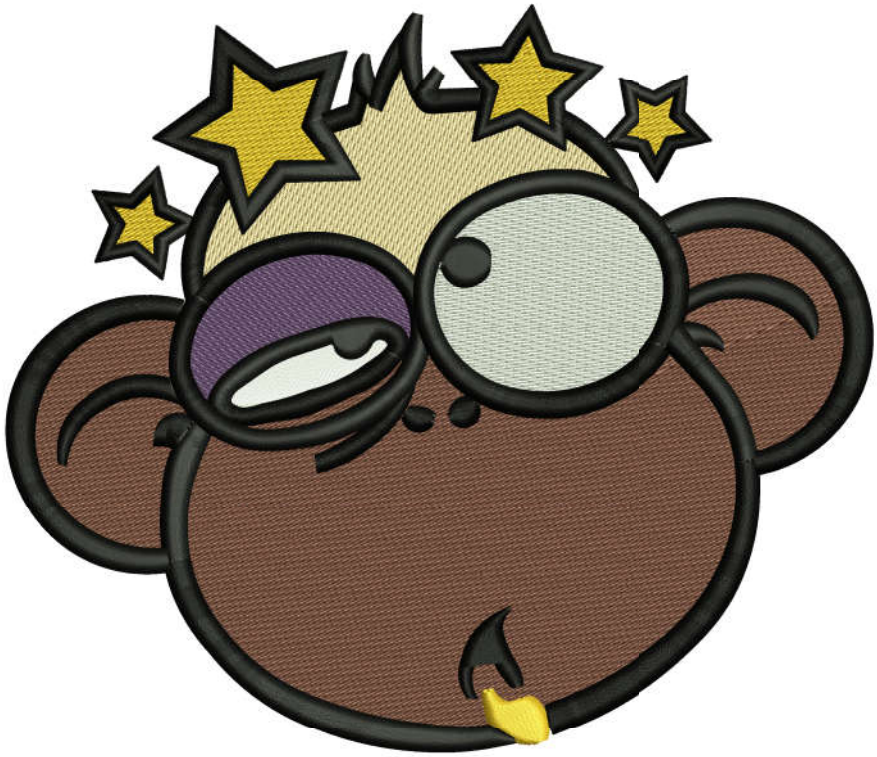
Wilcom TrueSizer

Design: E-22414 6x6

Colorway: Madeira Classic 40

| | |
|---|---|
| Stitches: | 42341 |
| Colors: | 6 |
| Height: | 5.02 in |
| Width: | 5.80 in |
| Zoom: | 0.78 |

DigitEMB
www.digitemb.com



| | |
|---|---|
| Machine format: | Tajima |
| Color changes: | 5 |
| Stops: | 7 |
| Trims: | 26 |
| Auto fabric: | Fabric Name |
| Required stabilizer: | Stabilizer |
| Left: | 73.7 mm |
| Right: | 73.7 mm |
| Up: | 63.8 mm |
| Down: | 63.8 mm |
| EndX: | 0.00 in |
| EndY: | 0.00 in |
| Area | 29.14 in² |
| Max Stitch: | 9.8 mm |
| Min Stitch: | 0.3 mm |
| Max jump: | 6.9 mm |
| Total Thread: | 994.74ft |
| Total bobbin: | 423.28ft |

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|---|---|---|---|---|---|
| 1. | 24 | 12417 | 1158 | Drak Brown | Madeira Classic 40 |
| 2. | 16 | 2894 | 1066 | Fune / Sand | Madeira Classic 40 |
| 3. | 11 | 1274 | 1033 | Purple | Madeira Classic 40 |
| 4. | 13 | 2670 | 1001 | Super White | Madeira Classic 40 |
| 5. | 4 | 1967 | 1064 | golden | Madeira Classic 40 |
| 6. | 14 | 17 | 1000 | Emerald Black | Madeira Classic 40 |
| 7. | 14 | 21100 | | Emerald Black, Stop | |