

Production Worksheet

Wilcom TrueSizer
 Design: E-22788 4x4
 Colorway: Madeira Classic 40

Stitches: 12087
 Colors: 6
 Height: 1.36 in
 Width: 3.82 in
 Zoom: 1:1



Machine format: Tajima
 Color changes: 13
 Stops: 14
 Trims: 29
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 48.5 mm
 Right: 48.5 mm
 Up: 17.3 mm
 Down: 17.3 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 5.20 in²
 Max Stitch: 6.8 mm
 Min Stitch: 0.3 mm
 Max jump: 6.8 mm
 Total Thread: 186.31ft
 Total bobbin: 60.49ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	4278	1249	Green	Madeira Classic 40
2.	14	3549	1000	Emerald Black	Madeira Classic 40
3.	11	629	1033	Purple	Madeira Classic 40
4.	6	344	1309	Pink	Madeira Classic 40
5.	13	234	1001	Super White	Madeira Classic 40
6.	18	338	1287	Mlde Grey	Madeira Classic 40
7.	11	8	1033	Purple	Madeira Classic 40
8.	14	571	1000	Emerald Black	Madeira Classic 40
9.	11	631	1033	Purple	Madeira Classic 40
10.	6	352	1309	Pink	Madeira Classic 40
11.	13	234	1001	Super White	Madeira Classic 40
12.	18	334	1287	Mlde Grey	Madeira Classic 40
13.	11	8	1033	Purple	Madeira Classic 40
14.	14	575	1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-22788 5x5
Colorway: Madeira Classic 40

Stitches: 15810
Colors: 6
Height: 1.71 in
Width: 4.82 in
Zoom: 1:1

DigitEMB
www.digitemb.com

Machine format: Tajima
Color changes: 13
Stops: 14
Trims: 35
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.2 mm
Right: 61.2 mm
Up: 21.7 mm
Down: 21.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 8.25 in²
Max Stitch: 8.9 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 259.87ft
Total bobbin: 89.60ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	5962	1249	Green	Madeira Classic 40
2.	14	4409	1000	Emerald Black	Madeira Classic 40
3.	11	870	1033	Purple	Madeira Classic 40
4.	6	462	1309	Pink	Madeira Classic 40
5.	13	291	1001	Super White	Madeira Classic 40
6.	18	417	1287	Mlde Grey	Madeira Classic 40
7.	11	8	1033	Purple	Madeira Classic 40
8.	14	671	1000	Emerald Black	Madeira Classic 40
9.	11	877	1033	Purple	Madeira Classic 40
10.	6	452	1309	Pink	Madeira Classic 40
11.	13	289	1001	Super White	Madeira Classic 40
12.	18	417	1287	Mlde Grey	Madeira Classic 40
13.	11	8	1033	Purple	Madeira Classic 40
14.	14	675	1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-22788 6x6
Colorway: Madeira Classic 40

Stitches: 20244
Colors: 6
Height: 2.07 in
Width: 5.82 in
Zoom: 0.83



Machine format: Tajima
Color changes: 13
Stops: 14
Trims: 39
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.9 mm
Right: 73.9 mm
Up: 26.3 mm
Down: 26.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.06 in²
Max Stitch: 8.8 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 350.30ft
Total bobbin: 125.95ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	8072	1249	Green	Madeira Classic 40
2.	14	5352	1000	Emerald Black	Madeira Classic 40
3.	11	1173	1033	Purple	Madeira Classic 40
4.	6	580	1309	Pink	Madeira Classic 40
5.	13	347	1001	Super White	Madeira Classic 40
6.	18	505	1287	Mlde Grey	Madeira Classic 40
7.	11	8	1033	Purple	Madeira Classic 40
8.	14	781	1000	Emerald Black	Madeira Classic 40
9.	11	1189	1033	Purple	Madeira Classic 40
10.	6	588	1309	Pink	Madeira Classic 40
11.	13	347	1001	Super White	Madeira Classic 40
12.	18	505	1287	Mlde Grey	Madeira Classic 40
13.	11	8	1033	Purple	Madeira Classic 40
14.	14	787	1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-22788 8x8
Colorway: Madeira Classic 40

Stitches: 29850
Colors: 6
Height: 2.77 in
Width: 7.82 in
Zoom: 0.61



Machine format: Tajima
Color changes: 13
Stops: 14
Trims: 55
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.3 mm
Right: 99.3 mm
Up: 35.2 mm
Down: 35.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 21.68 in²
Max Stitch: 10.4 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 562.43ft
Total bobbin: 214.31ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	12791	1249	Green	Madeira Classic 40
2.	14	7281	1000	Emerald Black	Madeira Classic 40
3.	11	1856	1033	Purple	Madeira Classic 40
4.	6	861	1309	Pink	Madeira Classic 40
5.	13	474	1001	Super White	Madeira Classic 40
6.	18	688	1287	Mlde Grey	Madeira Classic 40
7.	11	9	1033	Purple	Madeira Classic 40
8.	14	993	1000	Emerald Black	Madeira Classic 40
9.	11	1868	1033	Purple	Madeira Classic 40
10.	6	854	1309	Pink	Madeira Classic 40
11.	13	474	1001	Super White	Madeira Classic 40
12.	18	688	1287	Mlde Grey	Madeira Classic 40
13.	11	9	1033	Purple	Madeira Classic 40
14.	14	1002	1000	Emerald Black	Madeira Classic 40

