

# Production Worksheet

Wilcom TrueSizer  
Design: E-20769 4x4  
Colorway: Madeira Classic 40

Stitches: 11412  
Colors: 1  
Height: 3.80 in  
Width: 3.43 in  
Zoom: 1.41



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 43.6 mm  
Right: 43.6 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.05 in<sup>2</sup>  
Max Stitch: 6.4 mm  
Min Stitch: 0.4 mm  
Max jump: 6.4 mm  
Total Thread: 221.27ft  
Total bobbin: 86.36ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	11410	1000 Emerald Black	Madreia Classic 40

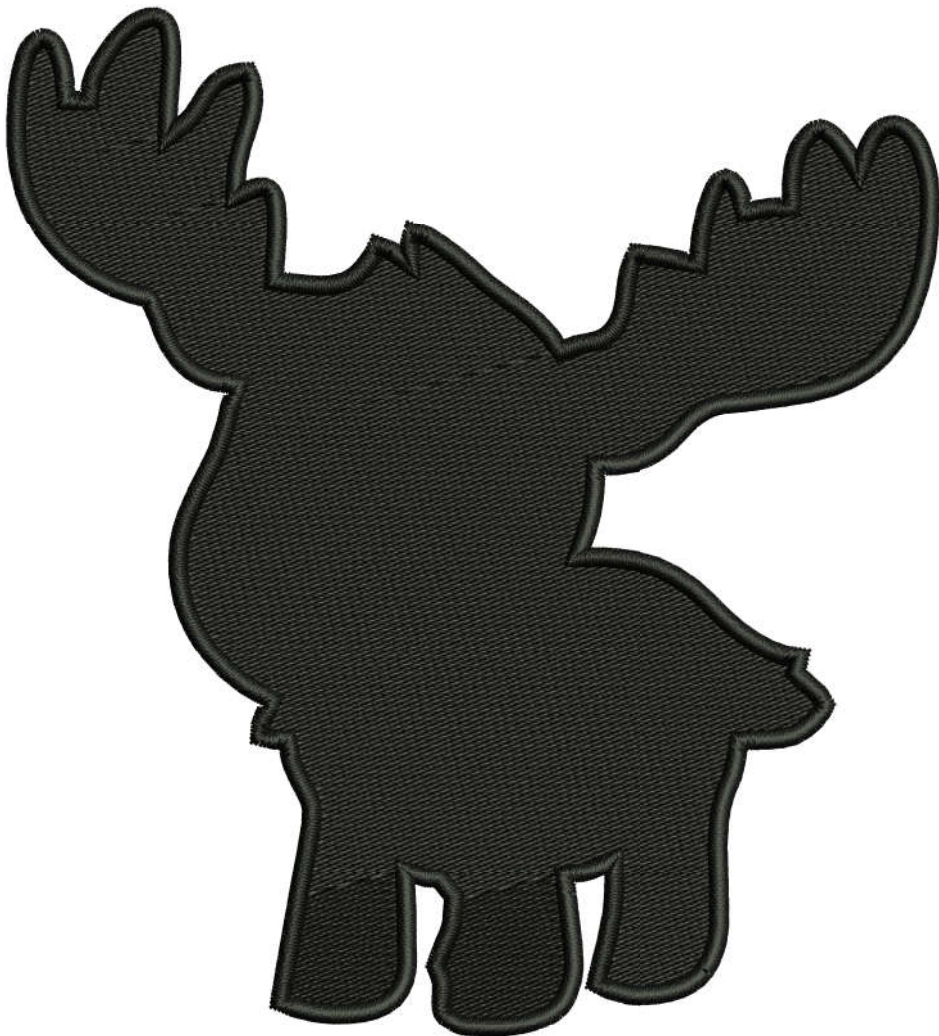
# Production Worksheet

Wilcom TrueSizer  
Design: E-20769 5x5  
Colorway: Madeira Classic 40

Stitches: 16461  
Colors: 1  
Height: 4.80 in  
Width: 4.34 in  
Zoom: 1.12



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 55.2 mm  
Right: 55.2 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 20.86 in<sup>2</sup>  
Max Stitch: 6.3 mm  
Min Stitch: 0.4 mm  
Max jump: 6.8 mm  
Total Thread: 335.85ft  
Total bobbin: 134.63ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	16459	1000 Emerald Black	Madeira Classic 40

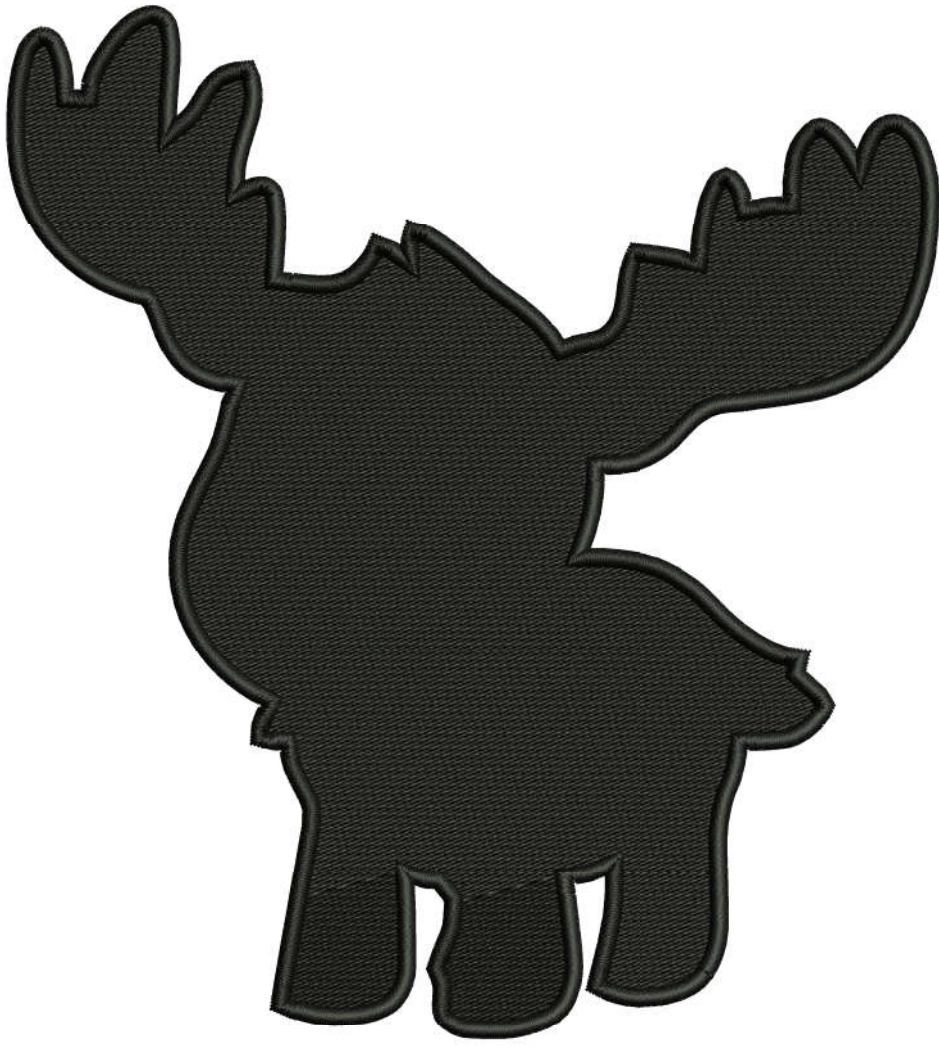
# Production Worksheet

Wilcom TrueSizer  
Design: E-20769 6x6  
Colorway: Madeira Classic 40

Stitches: 22332  
Colors: 1  
Height: 5.80 in  
Width: 5.22 in  
Zoom: 0.93



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 66.3 mm  
Right: 66.3 mm  
Up: 73.7 mm  
Down: 73.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 30.30 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 471.79ft  
Total bobbin: 192.36ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	22330	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20769 8x8  
Colorway: Madeira Classic 40

Stitches: 36744  
Colors: 1  
Height: 7.80 in  
Width: 6.99 in  
Zoom: 0.69



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 88.8 mm  
Right: 88.8 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 54.55 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 811.13ft  
Total bobbin: 337.41ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	36742	1000 Emerald Black	Madeira Classic 40