Production Worksheet

Wilcom TrueSizer

Design: E-22791 4x4

Colorway: Madeira Classic 40

Stitches:	6776
Colors:	1
Height:	1.66 in
Width:	3.82 in
Zoom:	1:1

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	10
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	48.6 mm
Right:	48.6 mm
Up:	21.1 mm
Down:	21.1 mm
EndX:	0.00 in
EndY:	0.00 in
Area	6.36 in²
Max Stitch:	6.6 mm
Min Stitch:	0.2 mm
Max jump:	6.6 mm
Total Thread:	89.53ft
Total bobbin:	26.32ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	6774	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-22791 5x5

Colorway: Madeira Classic 40

Stitches:	8524
Colors:	1
Height:	2.09 in
Width:	4.82 in
Zoom:	1:1

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	18
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	61.3 mm
Right:	61.3 mm
Up:	26.6 mm
Down:	26.6 mm
EndX:	0.00 in
EndY:	0.00 in
Area	10.09 in²
Max Stitch:	7.0 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	120.18ft
Total bobbin:	37.68ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	8522	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-22791 6x6

Colorway: Madeira Classic 40

Stitches:	10306
Colors:	1
Height:	2.52 in
Width:	5.82 in
Zoom:	0.83

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	21
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	74.0 mm
Right:	74.0 mm
Up:	32.0 mm
Down:	32.0 mm
EndX:	0.00 in
EndY:	0.00 in
Area	14.69 in²
Max Stitch:	6.9 mm
Min Stitch:	0.3 mm
Max jump:	6.9 mm
Total Thread:	154.70ft
Total bobbin:	51.21ft

Stop Sequence:

#	N#		St.	Code	Description	Brand
1.	14	■	10304	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

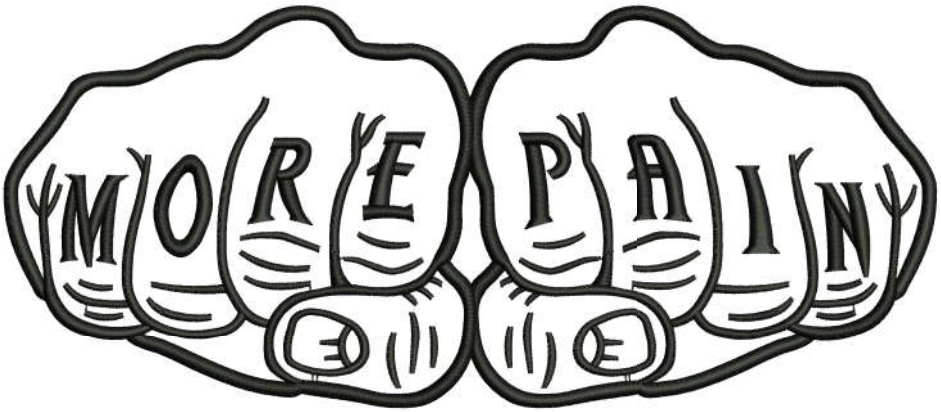
Design: E-22791 8x8

Colorway: Madeira Classic 40

Stitches:	14128
Colors:	1
Height:	3.37 in
Width:	7.82 in
Zoom:	0.62

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	39
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	99.4 mm
Right:	99.4 mm
Up:	42.8 mm
Down:	42.8 mm
EndX:	0.00 in
EndY:	0.00 in
Area	26.39 in²
Max Stitch:	8.0 mm
Min Stitch:	0.3 mm
Max jump:	6.8 mm
Total Thread:	237.61ft
Total bobbin:	85.48ft

Stop Sequence:

#	N#		St.	Code	Description	Brand
1.	14	■	14126	1000	Emerald Black	Madeira Classic 40