

# Production Worksheet

Wilcom TrueSizer  
Design: E-21918 4x4  
Colorway: Madeira Classic 40

Stitches: 20911  
Colors: 9  
Height: 3.75 in  
Width: 3.75 in  
Zoom: 1.32



Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 44  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 47.6 mm  
Right: 47.6 mm  
Up: 47.6 mm  
Down: 47.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.06 in<sup>2</sup>  
Max Stitch: 9.2 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 305.66ft  
Total bobbin: 97.10ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	1727	1066	Fune / Sand	Madeira Classic 40
2.	24	2981	1158	Drak Brown	Madeira Classic 40
3.	15	564	1321	Light Pink	Madeira Classic 40
4.	6	465	1309	Pink	Madeira Classic 40
5.	10	893	1172	Orange	Madeira Classic 40
6.	9	749	1281	Marron	Madeira Classic 40
7.	16	223	1066	Fune / Sand	Madeira Classic 40
8.	6	2956	1309	Pink	Madeira Classic 40
9.	7	3363	1249	Green	Madeira Classic 40
10.	23	3686	1248	Light Green	Madeira Classic 40
11.	6	1671	1309	Pink	Madeira Classic 40
12.	13	101	1001	Super White	Madeira Classic 40
13.	6	1530	1309	Pink	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
 Design: E-21918 5x5  
 Colorway: Madeira Classic 40

Stitches: 27614  
 Colors: 9  
 Height: 4.75 in  
 Width: 4.75 in  
 Zoom: 1.05

**DigitEMB**  
 www.digitemb.com

Machine format: Tajima  
 Color changes: 12  
 Stops: 13  
 Trims: 46  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 60.3 mm  
 Right: 60.3 mm  
 Up: 60.3 mm  
 Down: 60.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 22.55 in<sup>2</sup>  
 Max Stitch: 11.8 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 435.22ft  
 Total bobbin: 147.81ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	2544	1066	Fune / Sand	Madeira Classic 40
2.	24	4167	1158	Drak Brown	Madeira Classic 40
3.	15	801	1321	Light Pink	Madeira Classic 40
4.	6	652	1309	Pink	Madeira Classic 40
5.	10	1293	1172	Orange	Madeira Classic 40
6.	9	1073	1281	Marron	Madeira Classic 40
7.	16	301	1066	Fune / Sand	Madeira Classic 40
8.	6	3605	1309	Pink	Madeira Classic 40
9.	7	4242	1249	Green	Madeira Classic 40
10.	23	4603	1248	Light Green	Madeira Classic 40
11.	6	2160	1309	Pink	Madeira Classic 40
12.	13	108	1001	Super White	Madeira Classic 40
13.	6	2063	1309	Pink	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-21918 6x6  
Colorway: Madeira Classic 40

Stitches: 34950  
Colors: 9  
Height: 5.74 in  
Width: 5.75 in  
Zoom: 0.86

# DigitEMB

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Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 46  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.0 mm  
Right: 73.0 mm  
Up: 73.0 mm  
Down: 72.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.04 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 585.65ft  
Total bobbin: 208.43ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	3571	1066	Fune / Sand	Madeira Classic 40
2.	24	5508	1158	Drak Brown	Madeira Classic 40
3.	15	1081	1321	Light Pink	Madeira Classic 40
4.	6	865	1309	Pink	Madeira Classic 40
5.	10	1766	1172	Orange	Madeira Classic 40
6.	9	1459	1281	Marron	Madeira Classic 40
7.	16	379	1066	Fune / Sand	Madeira Classic 40
8.	6	4352	1309	Pink	Madeira Classic 40
9.	7	5089	1249	Green	Madeira Classic 40
10.	23	5604	1248	Light Green	Madeira Classic 40
11.	6	2676	1309	Pink	Madeira Classic 40
12.	13	127	1001	Super White	Madeira Classic 40
13.	6	2471	1309	Pink	Madeira Classic 40