

Production Worksheet

Wilcom TrueSizer

Design: E-22146 6x6

Colorway: Madeira Classic 40

Stitches: 15358

Colors: 5

Height: 5.25 in

Width: 4.76 in

Zoom: 0.99

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 18
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.4 mm
Right: 60.4 mm
Up: 66.7 mm
Down: 66.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 24.99 in²
Max Stitch: 6.7 mm
Min Stitch: 0.2 mm
Max jump: 6.8 mm
Total Thread: 187.97ft
Total bobbin: 50.31ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	20		138 1275	Powder blue	Madeira Classic 40
2.	8		183 1134	Dark blue	Madeira Classic 40
3.	14		14084 1000	Emerald Black	Madeira Classic 40
4.	25		50 1995	Yellow	Madeira PolyNeon 40
5.	14		335 1000	Emerald Black	Madeira Classic 40
6.	10		566 1172	Orange	Madeira Classic 40

