

# Production Worksheet

Wilcom TrueSizer  
Design: E-21017 4x4  
Colorway: Madeira Classic 40

Stitches: 13260  
Colors: 5  
Height: 1.91 in  
Width: 3.80 in  
Zoom: 1.24



Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 39  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.2 mm  
Right: 48.2 mm  
Up: 24.2 mm  
Down: 24.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 7.24 in<sup>2</sup>  
Max Stitch: 9.9 mm  
Min Stitch: 0.0 mm  
Max jump: 6.9 mm  
Total Thread: 206.40ft  
Total bobbin: 68.42ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	2	416	1109		Madeira Classic 40
2.	6	93	1309	Pink	Madeira Classic 40
3.	26	190	1685		Madeira PolyNeon 40
4.	14	1157	1000	Emerald Black	Madeira Classic 40
5.	15	4027	1321	Light Pink	Madeira Classic 40
6.	6	1042	1309	Pink	Madeira Classic 40
7.	14	2838	1000	Emerald Black	Madeira Classic 40
8.	2	1323	1109		Madeira Classic 40
9.	26	384	1685		Madeira PolyNeon 40
10.	6	414	1309	Pink	Madeira Classic 40
11.	14	1374	1000	Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-21017 5x5  
 Colorway: Madeira Classic 40

Stitches: 17964  
 Colors: 5  
 Height: 2.42 in  
 Width: 4.80 in  
 Zoom: 0.98



Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 40  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 61.0 mm  
 Right: 61.0 mm  
 Up: 30.8 mm  
 Down: 30.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 11.63 in<sup>2</sup>  
 Max Stitch: 7.0 mm  
 Min Stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total Thread: 297.82ft  
 Total bobbin: 104.30ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	2	575	1109		Madeira Classic 40
2.	6	134	1309	Pink	Madeira Classic 40
3.	26	251	1685		Madeira PolyNeon 40
4.	14	1477	1000	Emerald Black	Madeira Classic 40
5.	15	6127	1321	Light Pink	Madeira Classic 40
6.	6	1368	1309	Pink	Madeira Classic 40
7.	14	3523	1000	Emerald Black	Madeira Classic 40
8.	2	1676	1109		Madeira Classic 40
9.	26	492	1685		Madeira PolyNeon 40
10.	6	592	1309	Pink	Madeira Classic 40
11.	14	1747	1000	Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-21017 6x6  
 Colorway: Madeira Classic 40

Stitches: 23061  
 Colors: 5  
 Height: 2.91 in  
 Width: 5.80 in  
 Zoom: 0.81



Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 41  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 73.7 mm  
 Right: 73.7 mm  
 Up: 37.0 mm  
 Down: 37.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 16.90 in<sup>2</sup>  
 Max Stitch: 6.9 mm  
 Min Stitch: 0.2 mm  
 Max jump: 6.9 mm  
 Total Thread: 404.02ft  
 Total bobbin: 147.41ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	30	733	1109		Madeira Classic 40
2.	6	157	1309	Pink	Madeira Classic 40
3.	26	316	1685		Madeira PolyNeon 40
4.	14	1804	1000	Emerald Black	Madeira Classic 40
5.	15	8593	1321	Light Pink	Madeira Classic 40
6.	6	1685	1309	Pink	Madeira Classic 40
7.	14	4294	1000	Emerald Black	Madeira Classic 40
8.	30	2010	1109		Madeira Classic 40
9.	26	608	1685		Madeira PolyNeon 40
10.	6	762	1309	Pink	Madeira Classic 40
11.	14	2097	1000	Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-21017 8x8  
 Colorway: Madeira Classic 40

Stitches: 35080  
 Colors: 5  
 Height: 3.90 in  
 Width: 7.80 in  
 Zoom: 0.59



Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 43  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 99.0 mm  
 Right: 99.0 mm  
 Up: 49.6 mm  
 Down: 49.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 30.42 in<sup>2</sup>  
 Max Stitch: 8.6 mm  
 Min Stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total Thread: 662.27ft  
 Total bobbin: 253.72ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	2	1145	1109		Madeira Classic 40
2.	6	249	1309	Pink	Madeira Classic 40
3.	26	500	1685		Madeira PolyNeon 40
4.	14	2408	1000	Emerald Black	Madeira Classic 40
5.	15	14843	1321	Light Pink	Madeira Classic 40
6.	6	2487	1309	Pink	Madeira Classic 40
7.	14	5861	1000	Emerald Black	Madeira Classic 40
8.	2	2729	1109		Madeira Classic 40
9.	26	903	1685		Madeira PolyNeon 40
10.	6	1174	1309	Pink	Madeira Classic 40
11.	14	2779	1000	Emerald Black	Madeira Classic 40