

Production Worksheet

Wilcom TrueSizer

Design: E-21019 4x4

Colorway: Madeira Classic 40

Stitches: 26870

Colors: 4

Height: 3.48 in

Width: 3.80 in

Zoom: 1.27

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 33
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 44.2 mm
Down: 44.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.23 in²
Max Stitch: 11.3 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 484.55ft
Total bobbin: 181.49ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	Light Pink	12016 1321	Light Pink	Madeira Classic 40
2.	2	940 1110			Madeira Classic 40
3.	29	2474 1046			Madeira Classic 40
4.	14	8144 1000		Emerald Black	Madeira Classic 40
5.	2	3294 1110			Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21019 5x5
Colorway: Madeira Classic 40

Stitches: 37906
Colors: 4
Height: 4.41 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 33
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 56.0 mm
Down: 56.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 21.15 in²
Max Stitch: 7.0 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 732.70ft
Total bobbin: 285.63ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	18383	1321	Light Pink	Madeira Classic 40
2.	2	1310	1110		Madeira Classic 40
3.	29	3482	1046		Madeira Classic 40
4.	14	10458	1000	Emerald Black	Madeira Classic 40
5.	2	4271	1110		Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21019 6x6
Colorway: Madeira Classic 40

Stitches: 50563
Colors: 4
Height: 5.30 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 34
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 67.3 mm
Down: 67.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 30.69 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1017.84ft
Total bobbin: 405.39ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	26132	1321	Light Pink	Madeira Classic 40
2.	30	1793	1110		Madeira Classic 40
3.	29	4710	1046		Madeira Classic 40
4.	14	12707	1000	Emerald Black	Madeira Classic 40
5.	30	5219	1110		Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21019 8x8
Colorway: Madeira Classic 40

Stitches: 81376
Colors: 4
Height: 7.09 in
Width: 7.78 in
Zoom: 0.62



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 33
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 98.8 mm
Right: 98.8 mm
Up: 90.1 mm
Down: 90.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 55.17 in²
Max Stitch: 7.1 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1746.47ft
Total bobbin: 717.35ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	Light Pink	45467 1321	Light Pink	Madeira Classic 40
2.	2		2887 1110		Madeira Classic 40
3.	29		7664 1046		Madeira Classic 40
4.	14	Emerald Black	17996 1000	Emerald Black	Madeira Classic 40
5.	2		7360 1110		Madeira Classic 40

