

# Production Worksheet

Wilcom TrueSizer  
 Design: E-21018 4x4  
 Colorway: Madeira Classic 40

Stitches: 12930  
 Colors: 7  
 Height: 3.73 in  
 Width: 3.80 in  
 Zoom: 1.28



Machine format: Tajima  
 Color changes: 17  
 Stops: 18  
 Trims: 42  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 48.2 mm  
 Right: 48.2 mm  
 Up: 47.3 mm  
 Down: 47.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 14.15 in<sup>2</sup>  
 Max Stitch: 11.7 mm  
 Min Stitch: 0.1 mm  
 Max jump: 6.8 mm  
 Total Thread: 201.58ft  
 Total bobbin: 65.48ft



Stop Sequence:

| #   | N# | St.           | Code      | Description   | Brand              |
|-----|----|---------------|-----------|---------------|--------------------|
| 1.  | 3  | Red           | 622 1146  | Red           | Madeira Classic 40 |
| 2.  | 14 | Emerald Black | 2169 1000 | Emerald Black | Madeira Classic 40 |
| 3.  | 6  | Pink          | 279 1309  | Pink          | Madeira Classic 40 |
| 4.  | 9  | Marron        | 81 1281   | Marron        | Madeira Classic 40 |
| 5.  | 3  | Red           | 148 1146  | Red           | Madeira Classic 40 |
| 6.  | 14 | Emerald Black | 944 1000  | Emerald Black | Madeira Classic 40 |
| 7.  | 21 | BLUE          | 256 1290  | BLUE          | Madeira Classic 40 |
| 8.  | 7  | Green         | 258 1249  | Green         | Madeira Classic 40 |
| 9.  | 13 | Super White   | 103 1001  | Super White   | Madeira Classic 40 |
| 10. | 6  | Pink          | 493 1309  | Pink          | Madeira Classic 40 |
| 11. | 3  | Red           | 277 1146  | Red           | Madeira Classic 40 |
| 12. | 14 | Emerald Black | 2368 1000 | Emerald Black | Madeira Classic 40 |
| 13. | 21 | BLUE          | 264 1290  | BLUE          | Madeira Classic 40 |
| 14. | 7  | Green         | 259 1249  | Green         | Madeira Classic 40 |
| 15. | 13 | Super White   | 199 1001  | Super White   | Madeira Classic 40 |
| 16. | 3  | Red           | 835 1146  | Red           | Madeira Classic 40 |
| 17. | 6  | Pink          | 485 1309  | Pink          | Madeira Classic 40 |
| 18. | 14 | Emerald Black | 2888 1000 | Emerald Black | Madeira Classic 40 |

# Production Worksheet

Wilcom TrueSizer  
 Design: E-21018 5x5  
 Colorway: Madeira Classic 40

Stitches: 17004  
 Colors: 7  
 Height: 4.71 in  
 Width: 4.80 in  
 Zoom: 1.01



Machine format: Tajima  
 Color changes: 17  
 Stops: 18  
 Trims: 43  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 61.0 mm  
 Right: 61.0 mm  
 Up: 59.8 mm  
 Down: 59.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 22.62 in<sup>2</sup>  
 Max Stitch: 10.6 mm  
 Min Stitch: 0.2 mm  
 Max jump: 6.9 mm  
 Total Thread: 289.36ft  
 Total bobbin: 101.66ft



Stop Sequence:

| #   | N# | St.  | Code | Description   | Brand              |
|-----|----|------|------|---------------|--------------------|
| 1.  | 3  | 912  | 1146 | Red           | Madeira Classic 40 |
| 2.  | 14 | 2877 | 1000 | Emerald Black | Madeira Classic 40 |
| 3.  | 6  | 351  | 1309 | Pink          | Madeira Classic 40 |
| 4.  | 9  | 108  | 1281 | Marron        | Madeira Classic 40 |
| 5.  | 3  | 194  | 1146 | Red           | Madeira Classic 40 |
| 6.  | 14 | 1209 | 1000 | Emerald Black | Madeira Classic 40 |
| 7.  | 21 | 325  | 1290 | BLUE          | Madeira Classic 40 |
| 8.  | 7  | 321  | 1249 | Green         | Madeira Classic 40 |
| 9.  | 13 | 131  | 1001 | Super White   | Madeira Classic 40 |
| 10. | 6  | 664  | 1309 | Pink          | Madeira Classic 40 |
| 11. | 3  | 372  | 1146 | Red           | Madeira Classic 40 |
| 12. | 14 | 3065 | 1000 | Emerald Black | Madeira Classic 40 |
| 13. | 21 | 329  | 1290 | BLUE          | Madeira Classic 40 |
| 14. | 7  | 321  | 1249 | Green         | Madeira Classic 40 |
| 15. | 13 | 269  | 1001 | Super White   | Madeira Classic 40 |
| 16. | 3  | 1152 | 1146 | Red           | Madeira Classic 40 |
| 17. | 6  | 673  | 1309 | Pink          | Madeira Classic 40 |
| 18. | 14 | 3729 | 1000 | Emerald Black | Madeira Classic 40 |

# Production Worksheet

Wilcom TrueSizer  
 Design: E-21018 6x6  
 Colorway: Madeira Classic 40

Stitches: 21453  
 Colors: 7  
 Height: 5.67 in  
 Width: 5.80 in  
 Zoom: 0.84



Machine format: Tajima  
 Color changes: 17  
 Stops: 18  
 Trims: 43  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 73.7 mm  
 Right: 73.7 mm  
 Up: 72.0 mm  
 Down: 72.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 32.89 in<sup>2</sup>  
 Max Stitch: 11.1 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 391.83ft  
 Total bobbin: 145.09ft



Stop Sequence:

| #   | N# | St.           | Code      | Description   | Brand              |
|-----|----|---------------|-----------|---------------|--------------------|
| 1.  | 3  | Red           | 1253 1146 | Red           | Madeira Classic 40 |
| 2.  | 14 | Emerald Black | 3570 1000 | Emerald Black | Madeira Classic 40 |
| 3.  | 6  | Pink          | 447 1309  | Pink          | Madeira Classic 40 |
| 4.  | 9  | Marron        | 133 1281  | Marron        | Madeira Classic 40 |
| 5.  | 3  | Red           | 239 1146  | Red           | Madeira Classic 40 |
| 6.  | 14 | Emerald Black | 1490 1000 | Emerald Black | Madeira Classic 40 |
| 7.  | 21 | BLUE          | 407 1290  | BLUE          | Madeira Classic 40 |
| 8.  | 7  | Green         | 398 1249  | Green         | Madeira Classic 40 |
| 9.  | 13 | Super White   | 176 1001  | Super White   | Madeira Classic 40 |
| 10. | 6  | Pink          | 886 1309  | Pink          | Madeira Classic 40 |
| 11. | 3  | Red           | 494 1146  | Red           | Madeira Classic 40 |
| 12. | 14 | Emerald Black | 3775 1000 | Emerald Black | Madeira Classic 40 |
| 13. | 21 | BLUE          | 410 1290  | BLUE          | Madeira Classic 40 |
| 14. | 7  | Green         | 397 1249  | Green         | Madeira Classic 40 |
| 15. | 13 | Super White   | 349 1001  | Super White   | Madeira Classic 40 |
| 16. | 3  | Red           | 1553 1146 | Red           | Madeira Classic 40 |
| 17. | 6  | Pink          | 883 1309  | Pink          | Madeira Classic 40 |
| 18. | 14 | Emerald Black | 4591 1000 | Emerald Black | Madeira Classic 40 |

# Production Worksheet

Wilcom TrueSizer  
 Design: E-21018 8x8  
 Colorway: Madeira Classic 40

Stitches: 33668  
 Colors: 7  
 Height: 7.65 in  
 Width: 7.80 in  
 Zoom: 0.62



Machine format: Tajima  
 Color changes: 17  
 Stops: 18  
 Trims: 46  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 99.0 mm  
 Right: 99.0 mm  
 Up: 97.2 mm  
 Down: 97.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 59.64 in<sup>2</sup>  
 Max Stitch: 7.1 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 639.26ft  
 Total bobbin: 244.21ft



Stop Sequence:

| #   | N# | St.  | Code | Description   | Brand              |
|-----|----|------|------|---------------|--------------------|
| 1.  | 3  | 2119 | 1146 | Red           | Madeira Classic 40 |
| 2.  | 14 | 6509 | 1000 | Emerald Black | Madeira Classic 40 |
| 3.  | 6  | 643  | 1309 | Pink          | Madeira Classic 40 |
| 4.  | 9  | 187  | 1281 | Marron        | Madeira Classic 40 |
| 5.  | 3  | 366  | 1146 | Red           | Madeira Classic 40 |
| 6.  | 14 | 2000 | 1000 | Emerald Black | Madeira Classic 40 |
| 7.  | 21 | 585  | 1290 | BLUE          | Madeira Classic 40 |
| 8.  | 7  | 587  | 1249 | Green         | Madeira Classic 40 |
| 9.  | 13 | 256  | 1001 | Super White   | Madeira Classic 40 |
| 10. | 6  | 1383 | 1309 | Pink          | Madeira Classic 40 |
| 11. | 3  | 1414 | 1146 | Red           | Madeira Classic 40 |
| 12. | 14 | 5148 | 1000 | Emerald Black | Madeira Classic 40 |
| 13. | 21 | 592  | 1290 | BLUE          | Madeira Classic 40 |
| 14. | 7  | 585  | 1249 | Green         | Madeira Classic 40 |
| 15. | 13 | 532  | 1001 | Super White   | Madeira Classic 40 |
| 16. | 3  | 3147 | 1146 | Red           | Madeira Classic 40 |
| 17. | 6  | 1360 | 1309 | Pink          | Madeira Classic 40 |
| 18. | 14 | 6253 | 1000 | Emerald Black | Madeira Classic 40 |