

Production Worksheet

Wilcom TrueSizer
 Design: E-22408 4x4
 Colorway: Madeira Classic 40

Stitches: 14146
 Colors: 11
 Height: 3.80 in
 Width: 3.38 in
 Zoom: 1.47



Machine format: Tajima
 Color changes: 11
 Stops: 12
 Trims: 72
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 42.9 mm
 Right: 42.9 mm
 Up: 48.3 mm
 Down: 48.3 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 12.86 in²
 Max Stitch: 6.9 mm
 Min Stitch: 0.2 mm
 Max jump: 6.9 mm
 Total Thread: 177.83ft
 Total bobbin: 47.85ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	11	3231	1033	Purple	Madeira Classic 40
2.	2	3108	1934	Royal Blue	Madeira Classic
3.	3	1679	1146	Red	Madeira Classic 40
4.	7	1244	1249	Green	Madeira Classic 40
5.	21	467	1290	BLUE	Madeira Classic 40
6.	6	1701	1309	Pink	Madeira Classic 40
7.	23	312	1248	Light Green	Madeira Classic 40
8.	8	274	1134	Dark blue	Madeira Classic 40
9.	12	655	1191	Brown	Madeira Classic 40
10.	7	712	1249	Green	Madeira Classic 40
11.	1	651	1103	drak green	Madeira Classic 40
12.	24	110	1158	Drak Brown	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
 Design: E-22408 5x5
 Colorway: Madeira Classic 40

Stitches: 17681
 Colors: 11
 Height: 4.80 in
 Width: 4.25 in
 Zoom: 1.17



Machine format: Tajima
 Color changes: 11
 Stops: 12
 Trims: 93
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 54.0 mm
 Right: 54.0 mm
 Up: 61.0 mm
 Down: 61.0 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 20.42 in²
 Max Stitch: 6.9 mm
 Min Stitch: 0.2 mm
 Max jump: 6.9 mm
 Total Thread: 235.12ft
 Total bobbin: 68.05ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	11	3905	1033	Purple	Madeira Classic 40
2.	2	3886	1934	Royal Blue	Madeira Classic
3.	3	2115	1146	Red	Madeira Classic 40
4.	7	1588	1249	Green	Madeira Classic 40
5.	21	573	1290	BLUE	Madeira Classic 40
6.	6	2095	1309	Pink	Madeira Classic 40
7.	23	375	1248	Light Green	Madeira Classic 40
8.	8	346	1134	Dark blue	Madeira Classic 40
9.	12	822	1191	Brown	Madeira Classic 40
10.	7	1025	1249	Green	Madeira Classic 40
11.	1	809	1103	drak green	Madeira Classic 40
12.	24	140	1158	Drak Brown	Madeira Classic 40