

# Production Worksheet

Wilcom TrueSizer

Design: E-22198 6x6

Colorway: Madeira Classic 40

Stitches: 17385  
Colors: 10  
Height: 5.76 in  
Width: 5.28 in  
Zoom: 0.30



Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 23  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 67.1 mm  
Right: 67.1 mm  
Up: 73.2 mm  
Down: 73.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 30.45 in<sup>2</sup>  
Max Stitch: 10.7 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 289.84ft  
Total bobbin: 101.05ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	1847	1146	Red	Madeira Classic 40
2.	9	969	1281	Marron	Madeira Classic 40
3.	18	760	1287	Mlde Grey	Madeira Classic 40
4.	19	260	1010	Light Grey	Madeira Classic 40
5.	14	748	1000	Emerald Black	Madeira Classic 40
6.	16	474	1066	Fune / Sand	Madeira Classic 40
7.	5	5029	1094	Sky	Madeira Classic 40
8.	8	1587	1134	Dark blue	Madeira Classic 40
9.	14	1542	1000	Emerald Black	Madeira Classic 40
10.	25	1748	3353	bright navy	Isacord 40
11.	19	167	1010	Light Grey	Madeira Classic 40
12.	18	174	1287	Mlde Grey	Madeira Classic 40
13.	14	1074	1000	Emerald Black	Madeira Classic 40
14.	13	920	1001	Super White	Madeira Classic 40
15.	14	84	1000	Emerald Black	Madeira Classic 40

