

# Production Worksheet

Wilcom TrueSizer  
Design: E-22469 4x4  
Colorway: Madeira Classic 40

Stitches: 10161  
Colors: 3  
Height: 3.44 in  
Width: 3.80 in  
Zoom: 1.29



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 9  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 43.7 mm  
Down: 43.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.09 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 184.16ft  
Total bobbin: 68.85ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	225 1000	Emerald Black	Madeira Classic 40
2.	2	■	6384 1934	Royal Blue	Madeira Classic
3.	13	□	3550 1001	Super White	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-22469 5x5  
Colorway: Madeira Classic 40

Stitches: 14505  
Colors: 3  
Height: 4.33 in  
Width: 4.80 in  
Zoom: 1.02



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 10  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 55.0 mm  
Down: 55.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 20.80 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 275.94ft  
Total bobbin: 106.34ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	310	1000 Emerald Black	Madeira Classic 40
2.	2	■	9368	1934 Royal Blue	Madeira Classic
3.	13	□	4825	1001 Super White	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-22469 6x6  
Colorway: Madeira Classic 40

Stitches: 19675  
Colors: 3  
Height: 5.24 in  
Width: 5.80 in  
Zoom: 0.84



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 66.6 mm  
Down: 66.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 30.40 in<sup>2</sup>  
Max Stitch: 7.2 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 388.11ft  
Total bobbin: 152.71ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	405	1000 Emerald Black	Madeira Classic 40
2.	2	■	12991	1934 Royal Blue	Madeira Classic
3.	13	□	6277	1001 Super White	Madeira Classic 40

