

Production Worksheet

Wilcom TrueSizer
Design: E-20389 4x4
Colorway: Madeira Classic 40

Stitches: 10618
Colors: 1
Height: 3.18 in
Width: 3.86 in
Zoom: 1.26



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 2
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 49.0 mm
 Right: 49.0 mm
 Up: 40.4 mm
 Down: 40.5 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 12.28 in²
 Max Stitch: 6.0 mm
 Min Stitch: 0.4 mm
 Max jump: 7.0 mm
 Total Thread: 196.86ft
 Total bobbin: 74.98ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10616	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20389 5x5
Colorway: Madeira Classic 40

Stitches: 15281
Colors: 1
Height: 3.99 in
Width: 4.86 in
Zoom: 1.00



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.7 mm
Right: 61.7 mm
Up: 50.7 mm
Down: 50.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 19.40 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.5 mm
Total Thread: 296.99ft
Total bobbin: 116.18ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	15279	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20389 6x6
Colorway: Madeira Classic 40

Stitches: 21384
Colors: 1
Height: 4.83 in
Width: 5.87 in
Zoom: 0.83



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 74.5 mm
Right: 74.5 mm
Up: 61.3 mm
Down: 61.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 28.32 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 438.89ft
Total bobbin: 176.54ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	21382	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20389 8x8
Colorway: Madeira Classic 40

Stitches: 33798
Colors: 1
Height: 6.44 in
Width: 7.85 in
Zoom: 0.62



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 2
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 99.7 mm
 Right: 99.7 mm
 Up: 81.8 mm
 Down: 81.8 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 50.60 in²
 Max Stitch: 6.7 mm
 Min Stitch: 0.4 mm
 Max jump: 6.7 mm
 Total Thread: 718.73ft
 Total bobbin: 294.11ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	33796	1000 Emerald Black	Madeira Classic 40