

# Production Worksheet

Wilcom TrueSizer  
Design: E-22426 4x4  
Colorway: Madeira Classic 40

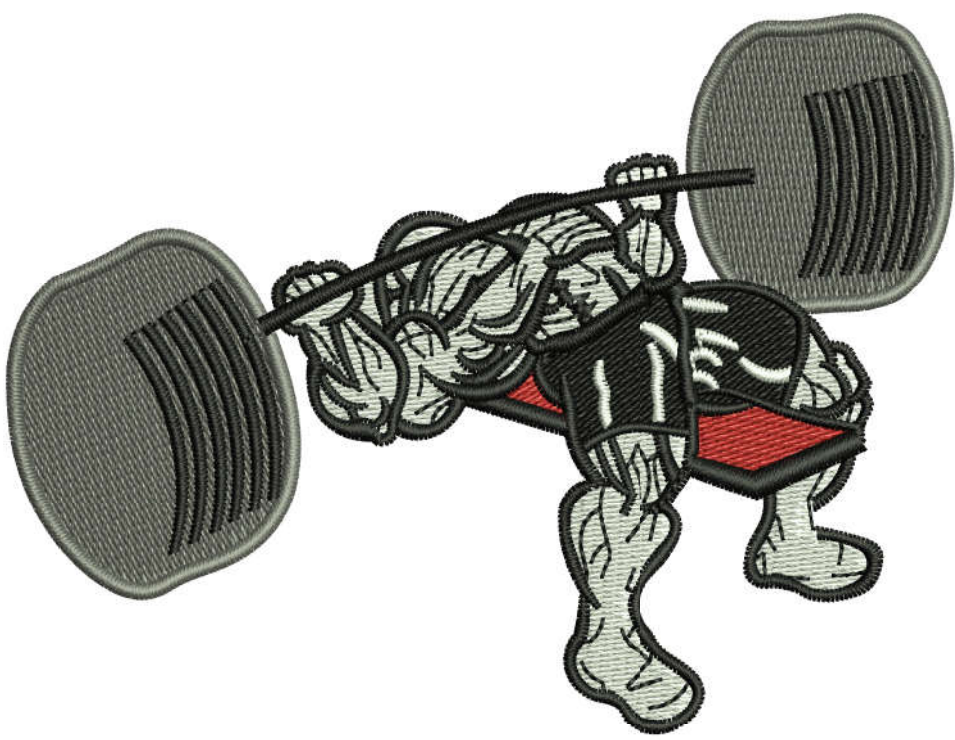
Stitches: 14329  
Colors: 4  
Height: 2.92 in  
Width: 3.82 in  
Zoom: 1.29



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 17  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.5 mm  
Right: 48.5 mm  
Up: 37.0 mm  
Down: 37.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 11.13 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 233.36ft  
Total bobbin: 81.41ft

### Stop Sequence:

| #  | N# | St. | Code | Description        | Brand              |
|----|----|-----|------|--------------------|--------------------|
| 1. | 18 | ■   | 3872 | 1287 Mlde Grey     | Madeira Classic 40 |
| 2. | 3  | ■   | 408  | 1146 Red           | Madeira Classic 40 |
| 3. | 13 | □   | 2654 | 1001 Super White   | Madeira Classic 40 |
| 4. | 14 | ■   | 7097 | 1000 Emerald Black | Madeira Classic 40 |
| 5. | 13 | □   | 296  | 1001 Super White   | Madeira Classic 40 |



# Production Worksheet

Wilcom TrueSizer  
Design: E-22426 5x5  
Colorway: Madeira Classic 40

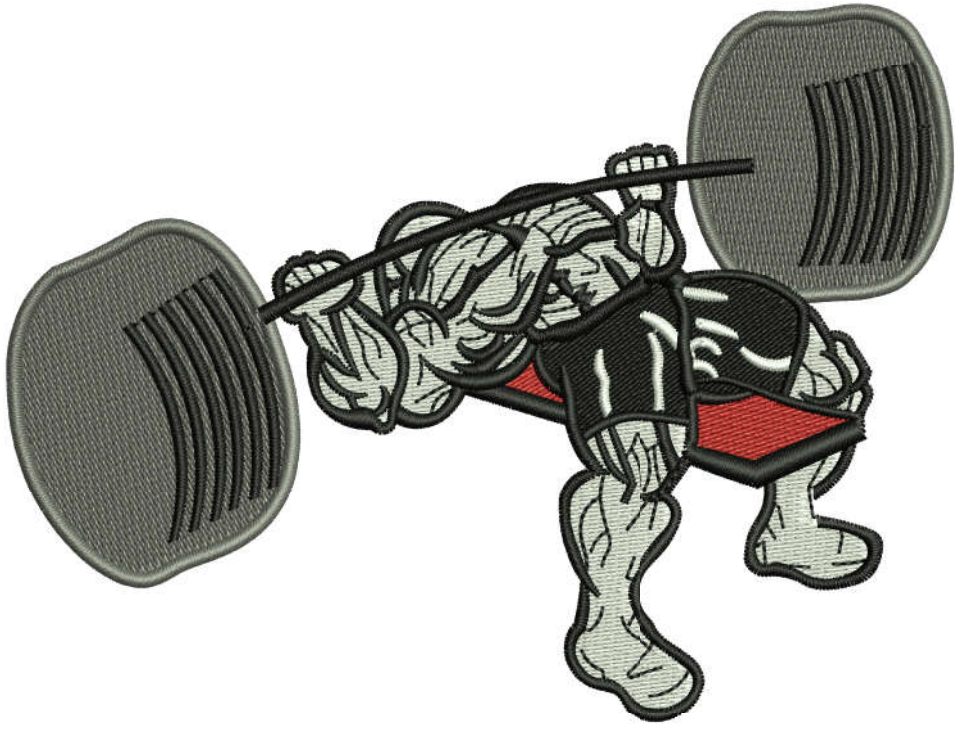
Stitches: 19551  
Colors: 4  
Height: 3.67 in  
Width: 4.82 in  
Zoom: 1.02



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 19  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.2 mm  
Right: 61.2 mm  
Up: 46.6 mm  
Down: 46.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 17.65 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 340.22ft  
Total bobbin: 124.42ft

### Stop Sequence:

| #  | N# | St. | Code | Description        | Brand              |
|----|----|-----|------|--------------------|--------------------|
| 1. | 18 | ■   | 5655 | 1287 Mlde Grey     | Madeira Classic 40 |
| 2. | 3  | ■   | 592  | 1146 Red           | Madeira Classic 40 |
| 3. | 13 | □   | 3880 | 1001 Super White   | Madeira Classic 40 |
| 4. | 14 | ■   | 9049 | 1000 Emerald Black | Madeira Classic 40 |
| 5. | 13 | □   | 373  | 1001 Super White   | Madeira Classic 40 |



# Production Worksheet

Wilcom TrueSizer

Design: E-22426 6x6

Colorway: Madeira Classic 40

Stitches: 25580

Colors: 4

Height: 4.44 in

Width: 5.82 in

Zoom: 0.83

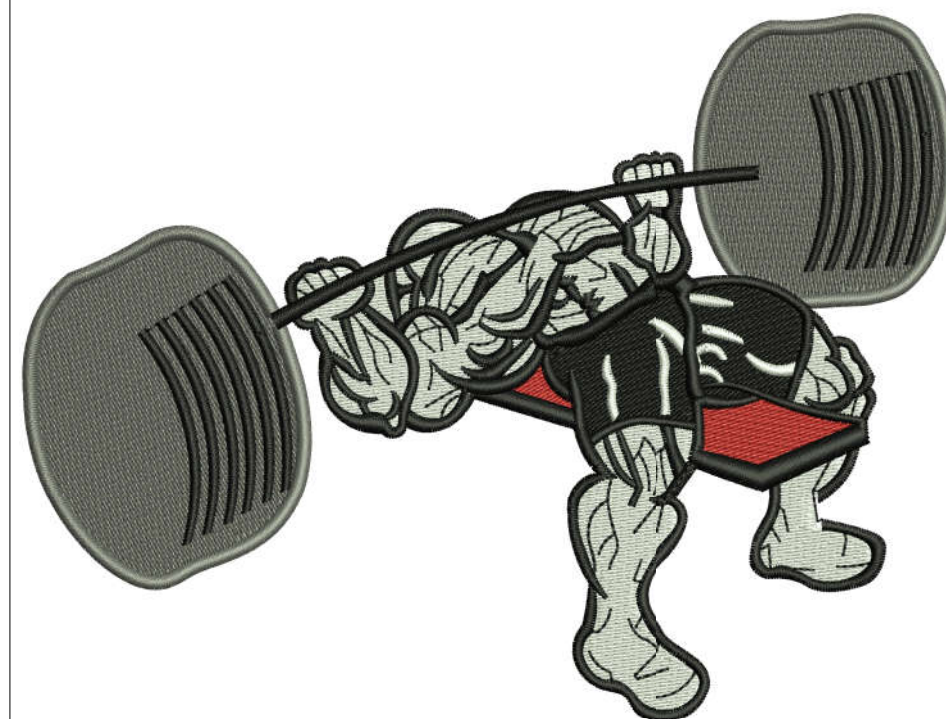
# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 26  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.9 mm  
Right: 73.9 mm  
Up: 56.3 mm  
Down: 56.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 25.80 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 469.27ft  
Total bobbin: 177.45ft

### Stop Sequence:

| #  | N# | St. | Code  | Description        | Brand              |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 18 | ■   | 7790  | 1287 Mlde Grey     | Madeira Classic 40 |
| 2. | 3  | ■   | 801   | 1146 Red           | Madeira Classic 40 |
| 3. | 13 | □   | 5372  | 1001 Super White   | Madeira Classic 40 |
| 4. | 14 | ■   | 11180 | 1000 Emerald Black | Madeira Classic 40 |
| 5. | 13 | □   | 435   | 1001 Super White   | Madeira Classic 40 |



# Production Worksheet

Wilcom TrueSizer  
Design: E-22426 8x8  
Colorway: Madeira Classic 40

Stitches: 39574  
Colors: 4  
Height: 5.94 in  
Width: 7.82 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 46  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.3 mm  
Right: 99.3 mm  
Up: 75.4 mm  
Down: 75.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 46.39 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 785.39ft  
Total bobbin: 310.37ft

Stop Sequence:

| #  | N# | St. | Code  | Description        | Brand              |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 18 | ■   | 12987 | 1287 Mlde Grey     | Madeira Classic 40 |
| 2. | 3  | ■   | 1319  | 1146 Red           | Madeira Classic 40 |
| 3. | 13 | □   | 8930  | 1001 Super White   | Madeira Classic 40 |
| 4. | 14 | ■   | 15755 | 1000 Emerald Black | Madeira Classic 40 |
| 5. | 13 | □   | 581   | 1001 Super White   | Madeira Classic 40 |

