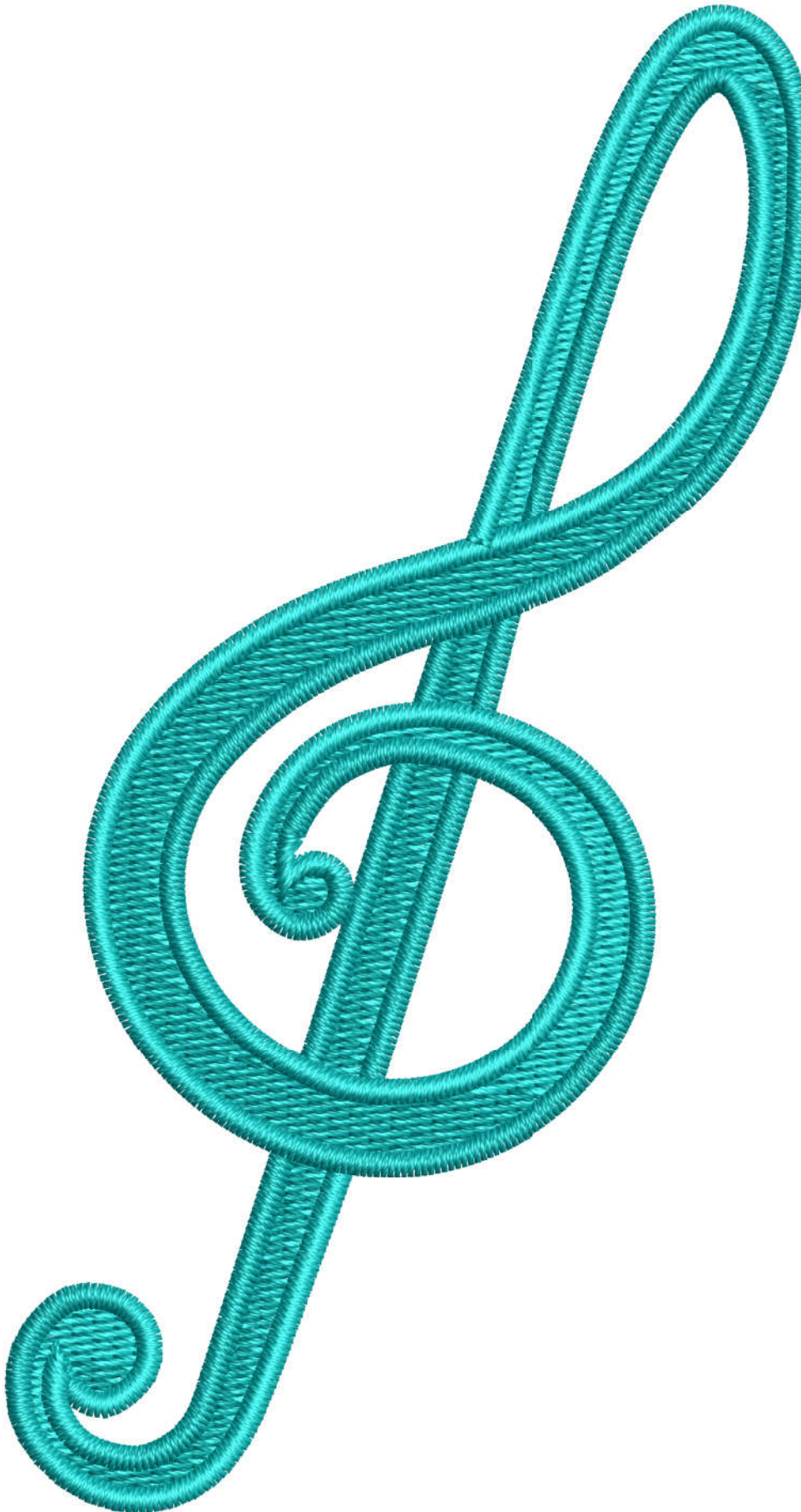


Production Worksheet

Wilcom TrueSizer
Design: E-20911 4x4
Colorway: Madeira Classic 40

Stitches: 6856
Colors: 1
Height: 3.82 in
Width: 2.04 in
Zoom: 2.47



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 26.0 mm
Right: 26.0 mm
Up: 48.5 mm
Down: 48.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 7.81 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 100.82ft
Total bobbin: 32.69ft

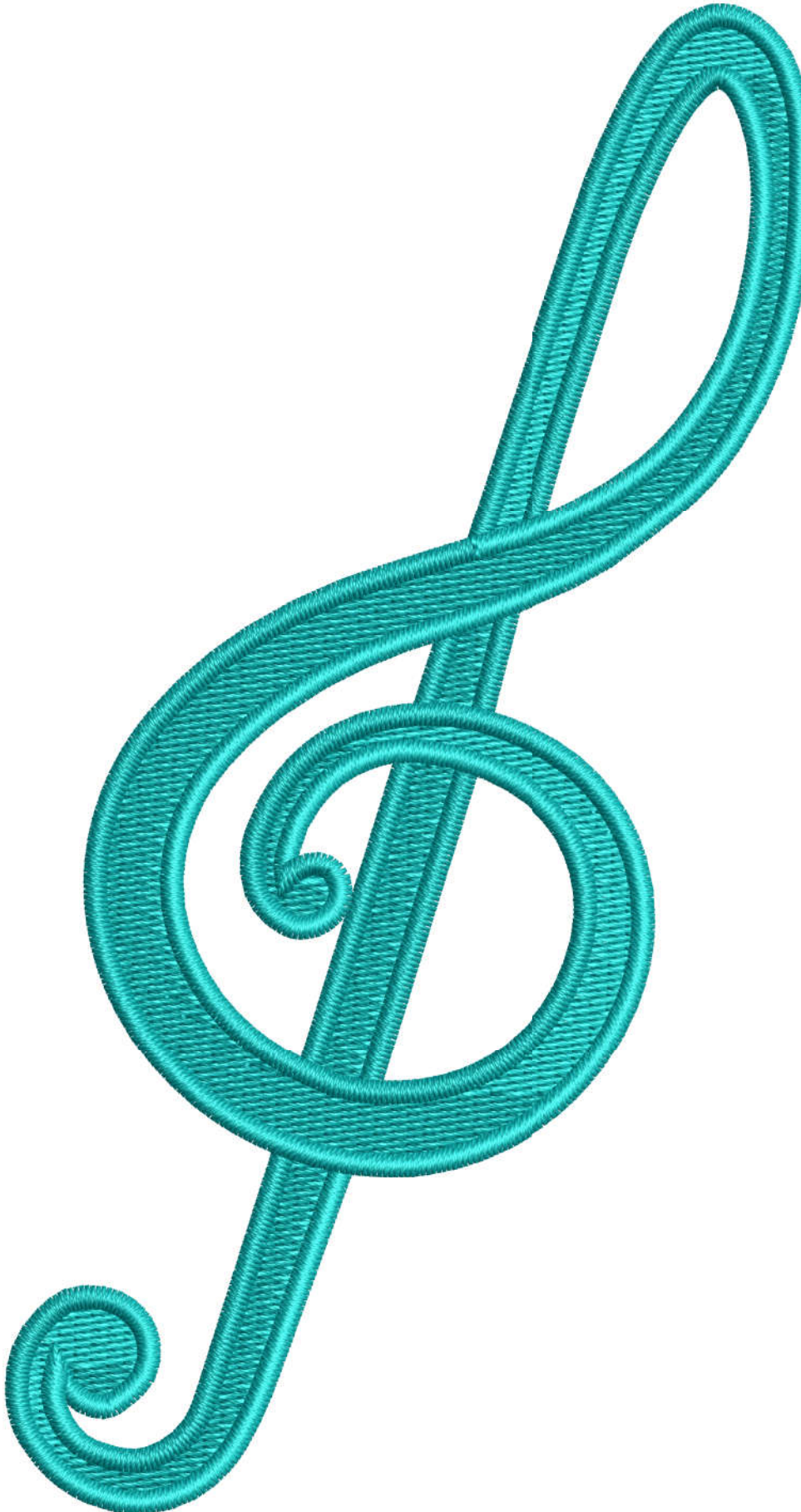
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	6854	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20911 5x5
Colorway: Madeira Classic 40

Stitches: 8659
Colors: 1
Height: 4.82 in
Width: 2.57 in
Zoom: 1.96



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 32.7 mm
Right: 32.7 mm
Up: 61.3 mm
Down: 61.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.41 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.5 mm
Total Thread: 137.52ft
Total bobbin: 47.43ft

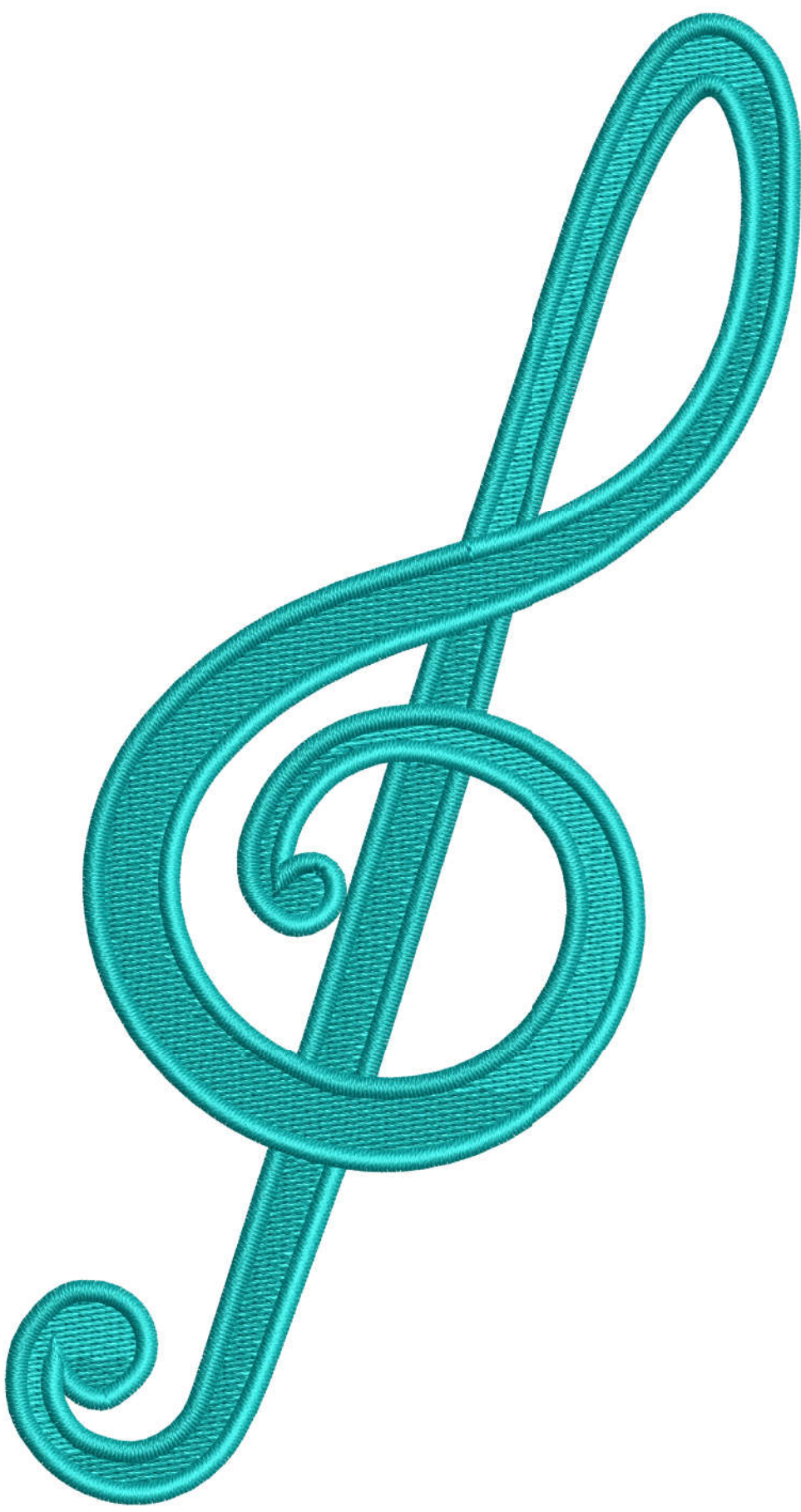
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	8657	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20911 6x6
Colorway: Madeira Classic 40

Stitches: 11231
Colors: 1
Height: 5.88 in
Width: 3.13 in
Zoom: 1.59



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 39.8 mm
Right: 39.8 mm
Up: 74.7 mm
Down: 74.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 18.43 in²
Max Stitch: 6.4 mm
Min Stitch: 0.3 mm
Max jump: 6.4 mm
Total Thread: 189.07ft
Total bobbin: 67.98ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	11229	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20911 8x8
Colorway: Madeira Classic 40

Stitches: 16522
Colors: 1
Height: 7.82 in
Width: 4.16 in
Zoom: 1.19



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 52.9 mm
Right: 52.9 mm
Up: 99.3 mm
Down: 99.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 32.56 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 302.47ft
Total bobbin: 114.61ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	16520	1094 Sky	Madeira Classic 40